



Full Circle® Repair Clamp

All Stainless Steel, Cast Lugs, Single Band

256

IMPORTANT LINKS

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THIS PRODUCT DOES NOT RESTRAIN PIPE MOVEMENT. Proper anchoring is required to prevent pipe pullout. Failure to anchor or improper anchoring can result in dangerous pipe content escape, property damage, serious injury, or death. Read the product installation instructions prior to installing this product.

Description: A single-band clamp designed to provide 360° pressure and complete leak repair

Application: For hot soil and other aggressive environments.

Key Features:

- Designed with "hot" soils in mind
- Standard widths 7.5", 15" and 22.5"
- Removable lugs to allow installation in tight places
- Drop-in bolts in the joint to be opened to ease installation
- Maximum support and reinforcement provided by a 360° gasket seal
- The ultimate in corrosion resistant repair clamps - no welded parts
- Range up to .40" in the single band

Materials Specifications (subject to change):

BAND: Stainless Steel Type 304

LUGS: CF8 austenitic Cast Stainless Steel (304 Equivalent)

GASKET: Nitrile (Buna N) to produce superior storage and performance characteristics while resisting water, acids, alkalis, most aliphatic hydrocarbon and other chemicals

Temperature Range: -20°F to +180°F

BRIDGE PLATE: 304 Stainless Steel recessed flush and bonded to gasket

BOLTS: 304 Stainless Steel bolts with rolled threads, fluoropolymer coated to prevent galling

Working Pressure: Up to 300 PSI

Pipe Applications:

Cast Iron, Ductile Iron, Asbestos Cement, PVC, HDPE, Steel, Copper, Fiberglass and other types of pipes. (Use on HDPE requires spring washers)

Sizes (in inches): 2, 2¼-2½, 3, 4, 4-5, 6, 8, 10, 12



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STANDARD				CATALOG NUMBER	METRIC			
NOM. SIZE INCHES	O.D. RANGE INCHES	WIDTH INCHES	WT. EACH LBS.		NOM. SIZE MM	O.D. RANGE MM	WIDTH MM	WT. EACH KG.
2	2.35-2.63	7.5 15	7 13	256-00023807-000 256-00023815-000	50	60-66	190 381	3.0 6.0
2 1/4-2 1/2	2.70-3.00	7.5 15	7 13	256-00027507-000 256-00027515-000	65	69-76	190 381	3.0 6.0
3	2.97-3.25	7.5 15	7 14	256-00030007-000 256-00030015-000	80	75-82	190 381	2.7 6.5
3	3.46-3.70	7.5 15	8 16	256-00035007-000 256-00035015-000	80	88-93	190 381	3.7 7.4
3-4	3.73-4.00	7.5 15	8 16	256-00037507-000 256-00037515-000	80-100	95-101	190 381	3.7 7.5
4	3.96-4.25	7.5 15	8 19	256-00040007-000 256-00040015-000	100	101-107	190 381	3.7 7.8
4	4.45-4.73	7.5 15	8 17	256-00045007-000 256-00045015-000	100	114-120	190 381	3.7 8.0
4	4.74-5.14	7.5	9	256-00048007-000	100	121-130	190	4.0
		15	18	256-00048015-000			381	8.2
		22.5	27	256-00048022-000			572	12.3
4-5	4.95-5.35	7.5	9	256-00050007-000	125	126-135	190	4.0
		15	18	256-00050015-000			381	8.2
		22.5	27	256-00050022-000			572	12.3
4-5	5.22-5.62	7.5	9	256-00052507-000	125	133-142	190	4.0
		15	18	256-00052515-000			381	8.2
		22.5	27	256-00052522-000			572	12.3
6	6.56-6.96	7.5	9	256-00066307-000	150	167-176	190	4.2
		15	18	256-00066315-000			381	8.5
		22.5	28	256-00066322-000			572	12.7
6	6.84-7.24	7.5	10	256-00069007-000	150	174-183	190	4.6
		15 22.5	20 30	256-00069015-000 256-00069022-000			381 572	9.1 13.7
		30	40	256-00069030-000			762	18.2
6	7.05-7.45	7.5	10	256-00071007-000	150	180-189	190	4.6
		15	20	256-00071015-000			381	9.1
		22.5	30	256-00071022-000			572	13.7
6	7.45-7.85	7.5	10	256-00074507-000	150	190-199	190	4.6
		15	20	256-00074515-000			381	9.1
		22.5	30	256-00074522-000			572	13.7
8	8.54-8.94	7.5	13	256-00086307-000	200	217-227	190	5.8
		15	25	256-00086315-000			381	11.3
		22.5	37	256-00086322-000			572	17.0
8	8.99-9.39	7.5	13	256-00090507-000	200	229-238	190	5.8
		15	25	256-00090515-000			381	11.3
		22.5	37	256-00090522-000			572	17.0

STANDARD				CATALOG NUMBER	METRIC			
NOM. SIZE INCHES	O.D. RANGE INCHES	WIDTH INCHES	WT. EACH LBS.		NOM. SIZE MM	O.D. RANGE MM	WIDTH MM	WT. EACH KG.
8	9.27-9.67	7.5	13	256-00094007-000	200	236-245	190	5.8
		15	25	256-00094015-000			381	11.3
		22.5	37	256-00094022-000			572	17.0
10	10.64-11.04	7.5	12	256-00107507-000	250	271-280	190	5.9
		15	25	256-00107515-000			381	11.7
		22.5	39	256-00107522-000			572	17.6
10	11.04-11.44	7.5	13	256-00111007-000	250	281-290	190	6.3
		15	27	256-00111015-000			381	12.6
		22.5	41	256-00111022-000			572	18.9
10	11.34-11.74	7.5	14	256-00114007-000	250	289-298	190	6.3
		15	27	256-00114015-000			381	12.6
		22.5	42	256-00114022-000			572	18.9
10	11.75-12.15	7.5	14	256-00117507-000	250	299-308	190	6.3
		15	27	256-00117515-000			381	18.9
		22.5	42	256-00117522-000			572	18.9
12	12.62-13.02	7.5	14	256-00127507-000	300	321-330	190	6.8
		15	29	256-00127515-000			381	13.5
		22.5	44	256-00127522-000			572	20.3
12	13.10-13.50	7.5	14	256-00132007-000	300	333-342	190	6.8
		15	29	256-00132015-000			381	13.5
		22.5	44	256-00132022-000			572	20.3
12	13.40-13.80	7.5	15	256-00134007-000	300	341-350	190	6.8
		15	30	256-00134015-000			381	13.5
		22.5	45	256-00134022-000			572	20.3
12	13.70-14.10	7.5	16	256-00137007-000	300	348-358	190	7.2
		15	32	256-00137015-000			381	14.4
		22.5	48	256-00137022-000			572	21.7
12	14.00-14.40	7.5	15	256-00140007-000	300	356-365	190	7.2
		15	31	256-00140015-000			381	14.4
		22.5	47	256-00140022-000			572	21.7