

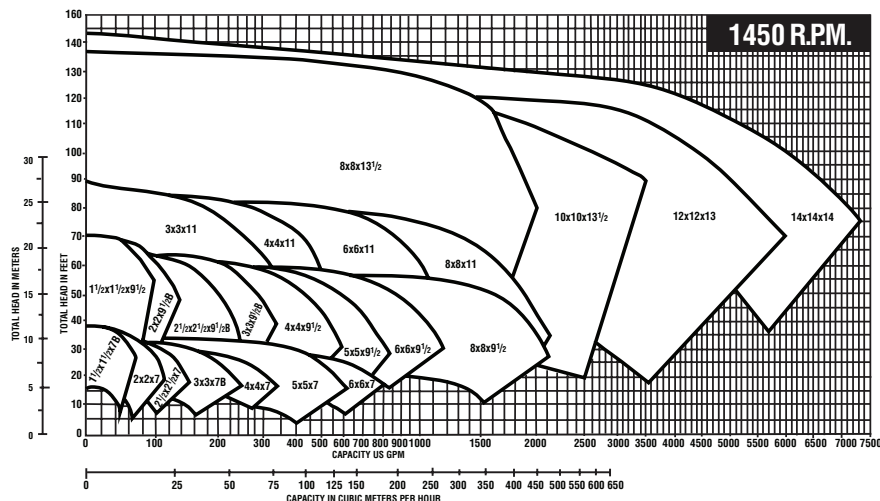


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USEFUL PUMP FORMULAS

$$\begin{aligned} \text{Pressure (PSI)} &= \frac{\text{Head (Feet)} \times \text{Specific Gravity}}{2.31} \\ \text{Head (Feet)} &= \frac{\text{Pressure (PSI)} \times 2.31}{\text{Specific Gravity}} \\ \text{Vacuum (Inches of Mercury)} &= \frac{\text{Dynamic Suction Lift (Feet)} \times .883}{\text{Specific Gravity}} \\ \text{Horsepower (Brake)} &= \frac{\text{GPM} \times \text{Head (Feet)} \times \text{Specific Gravity}}{3960 \times \text{Pump Efficiency}} \\ \text{Horsepower (Water)} &= \frac{\text{GPM} \times \text{Head (Feet)} \times \text{Specific Gravity}}{3960} \\ \text{Efficiency (Pump)} &= \frac{\text{Horsepower (Water)}}{\text{Horsepower (Brake)}} \times 100 \text{ Per Cent} \\ \text{NPSH (Available)} &= \text{Positive Factors} - \text{Negative Factors} \end{aligned}$$

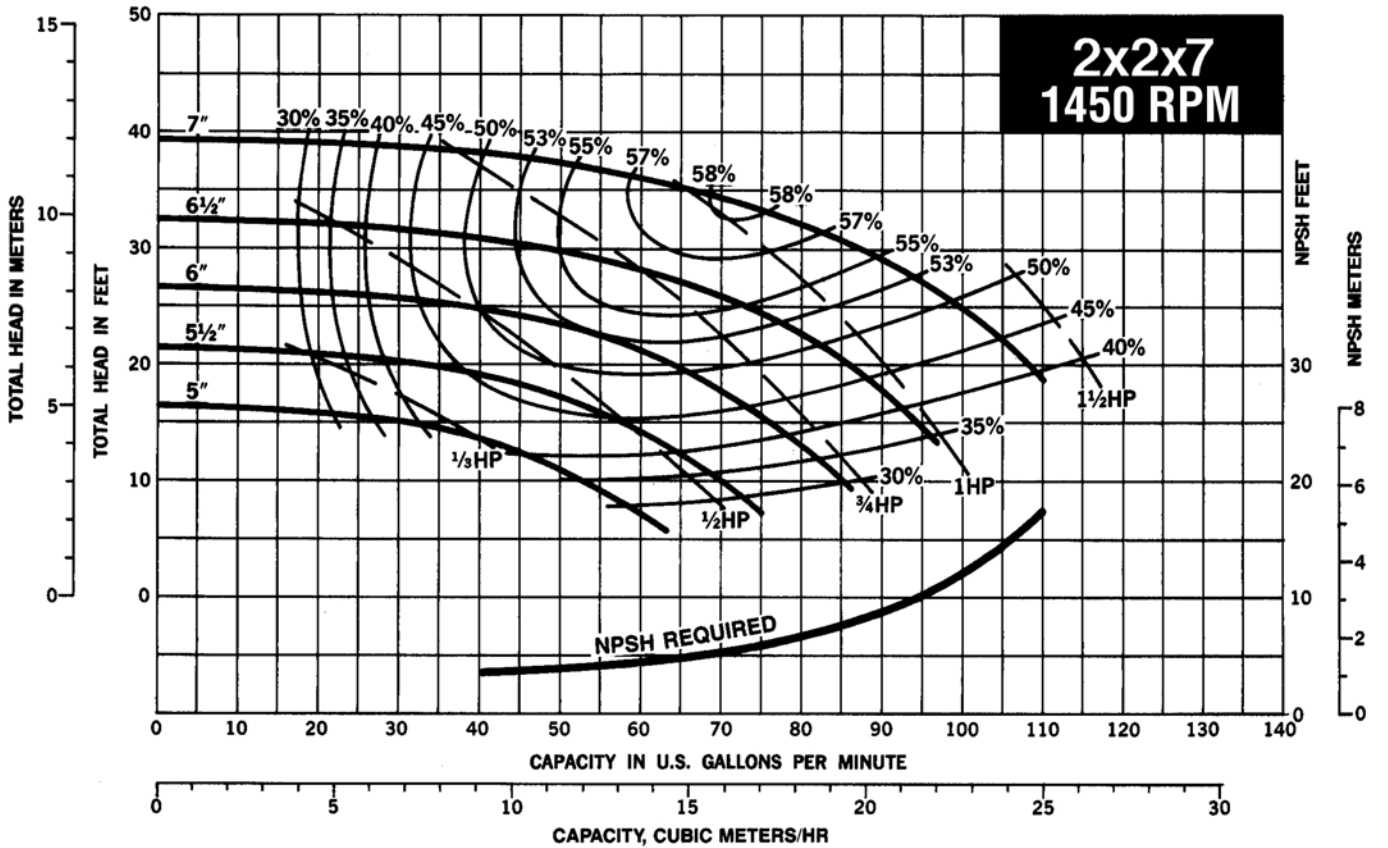
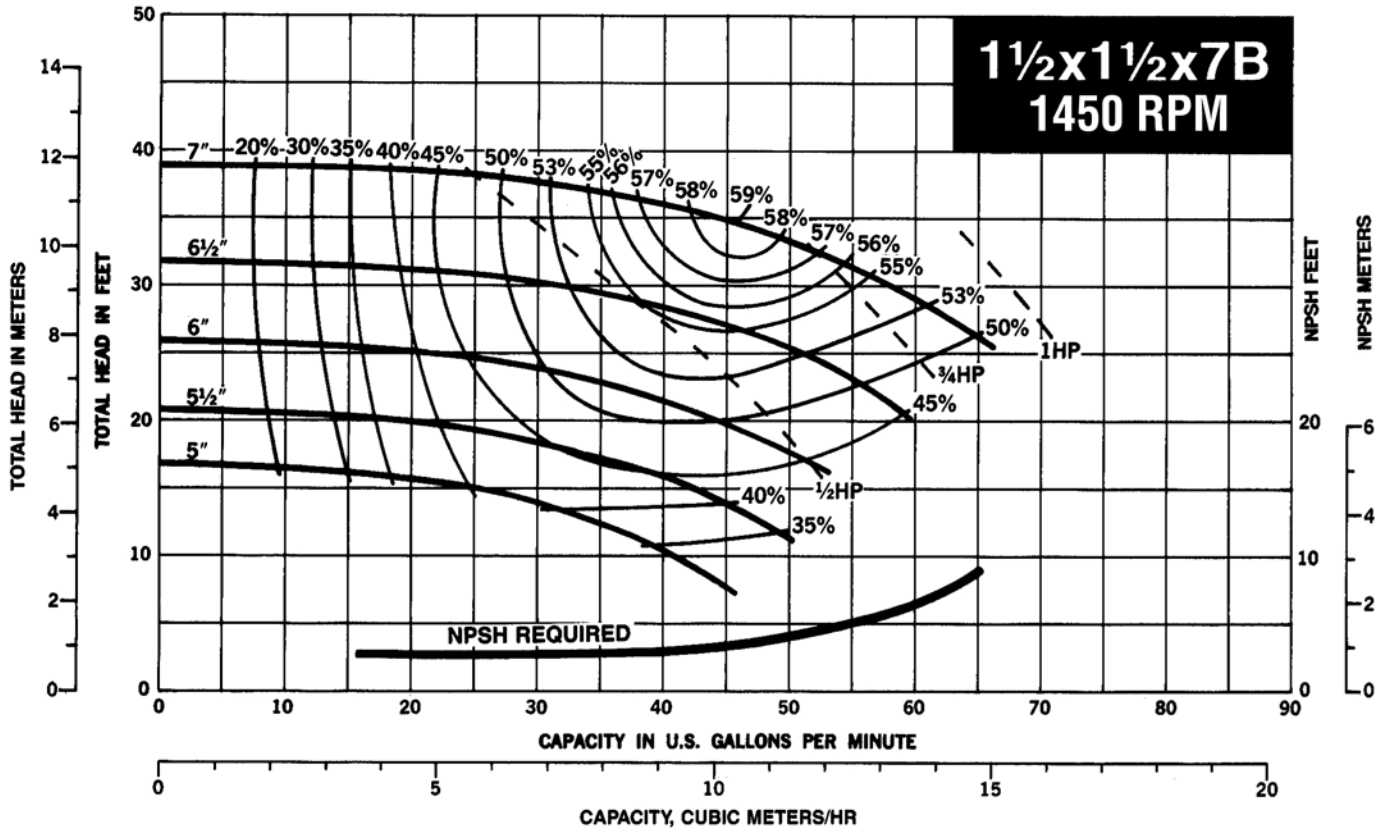
Affinity Laws: Effect of change of speed or impeller diameter on centrifugal pumps.

	GPM Capacity	Ft. Head	BHP
Impeller Diameter Change	$Q_2 = \frac{D_2}{D_1} Q_1$	$H_2 = \left(\frac{D_2}{D_1}\right)^2 H_1$	$P_2 = \left(\frac{D_2}{D_1}\right)^3 P_1$
Speed Change	$Q_2 = \frac{RPM_2}{RPM_1} Q_1$	$H_2 = \left(\frac{RPM_2}{RPM_1}\right)^2 H_1$	$P_2 = \left(\frac{RPM_2}{RPM_1}\right)^3 P_1$

Where Q = GPM, H = Head, P = BHP, D = Impeller Dia., RPM = Pump Speed

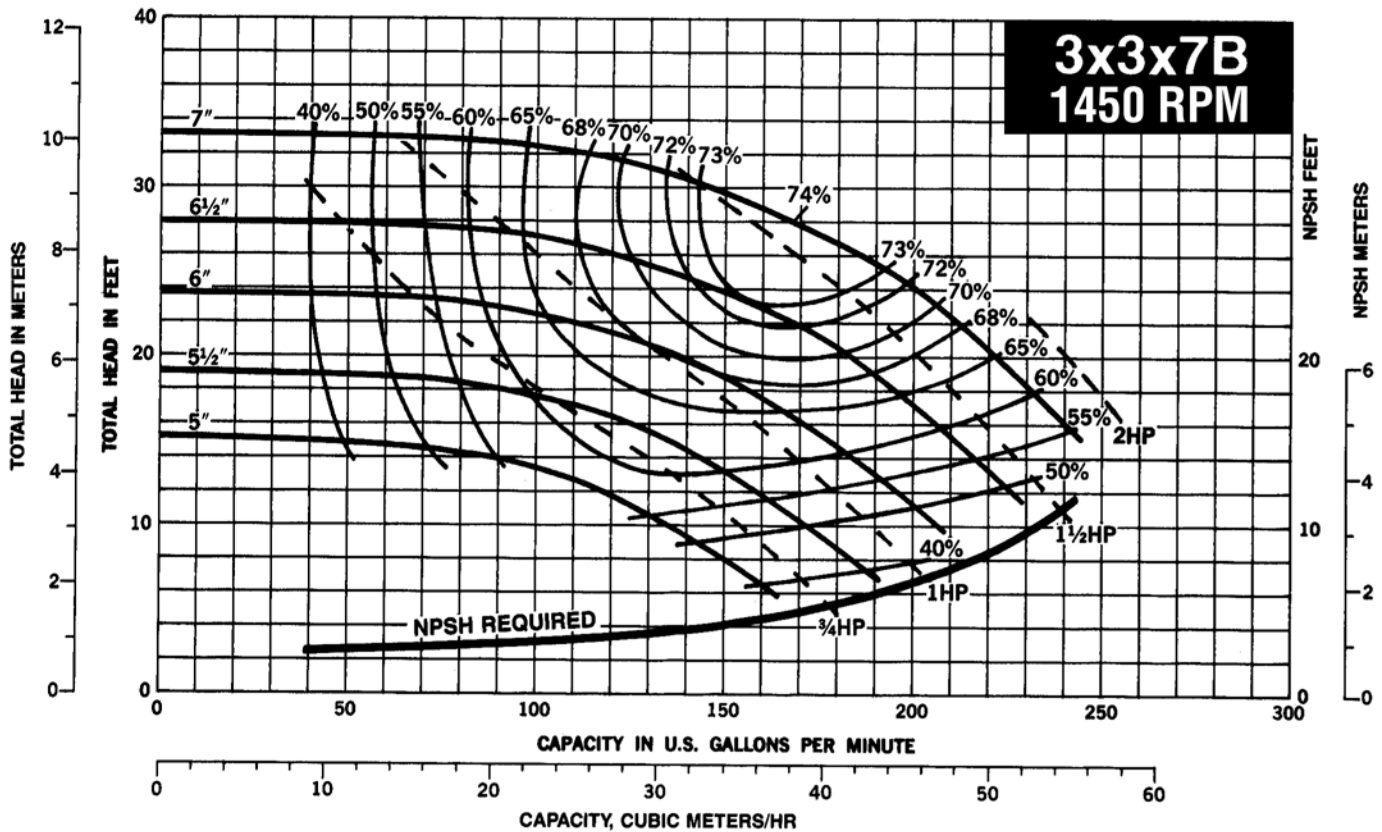
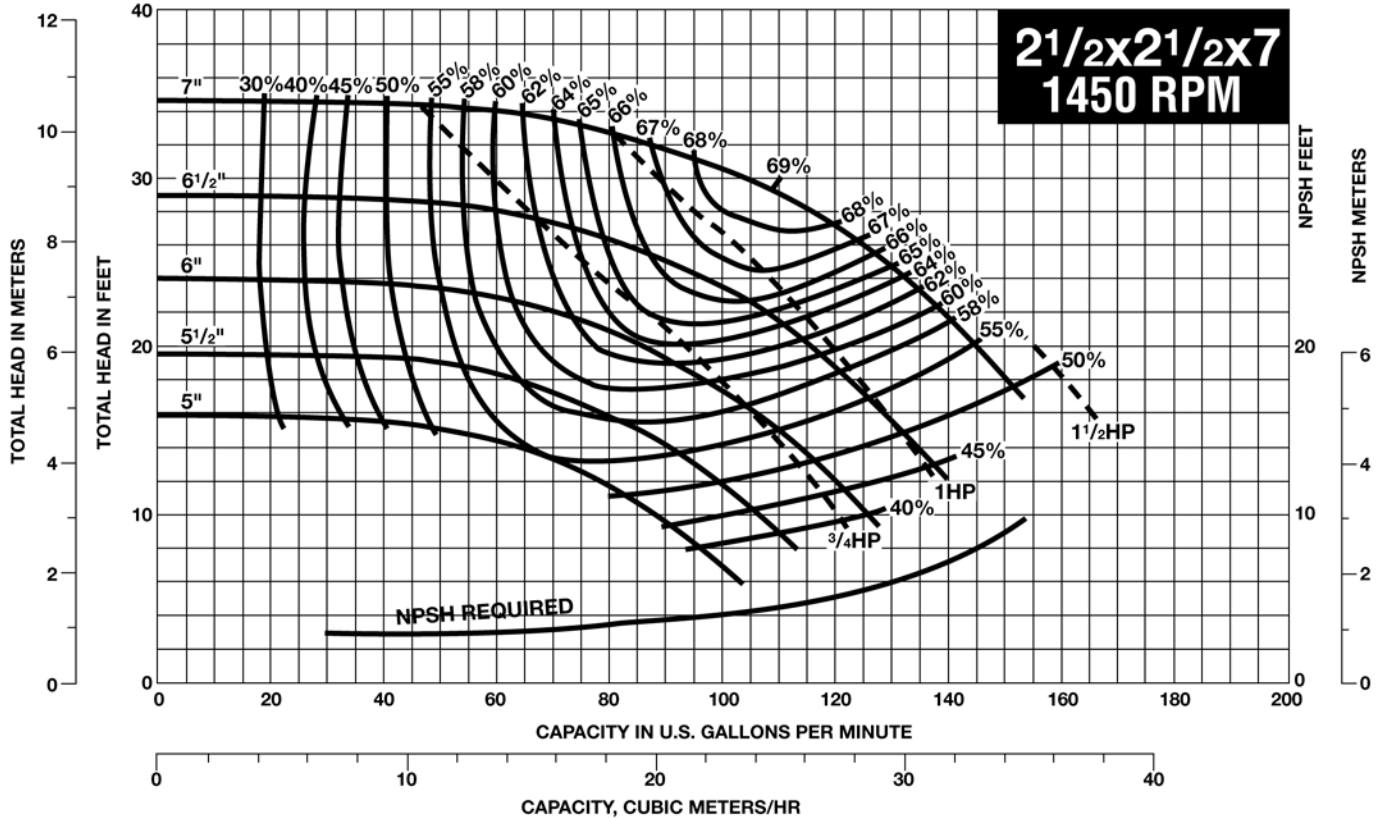
Series 80-SC Selection Curves – 1450 RPM

Curves based upon shop test using clear cold water at a temperature not over 85°F.



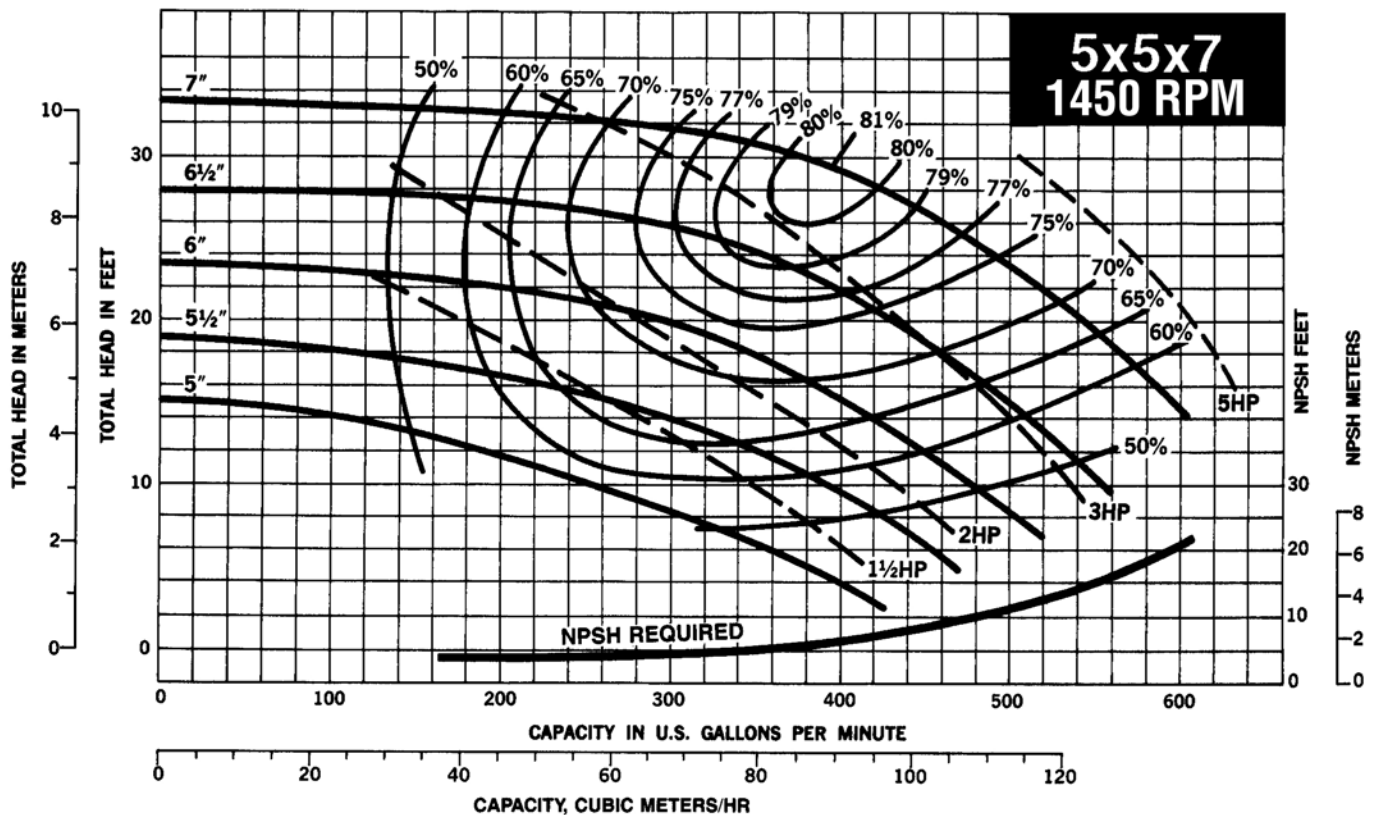
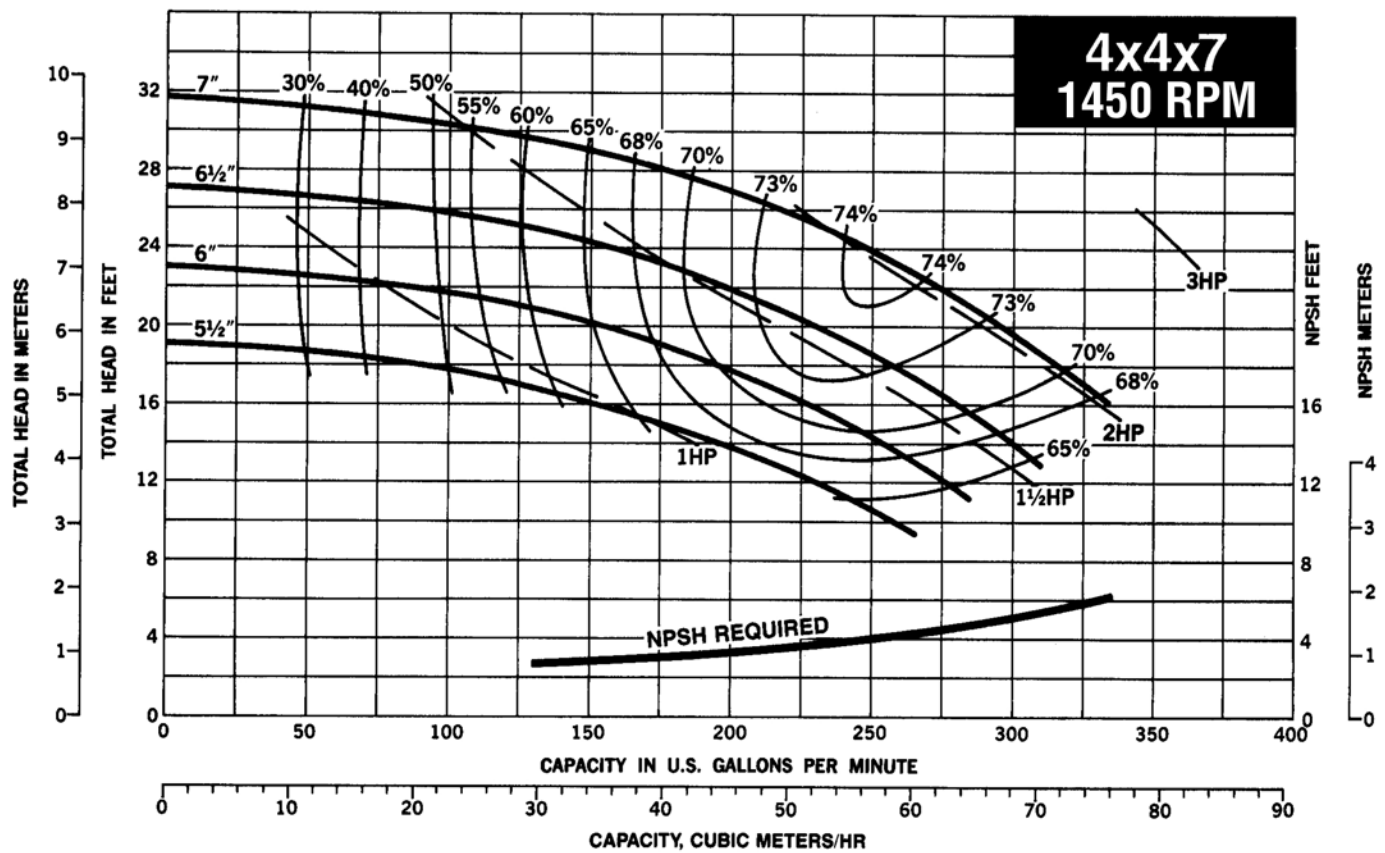
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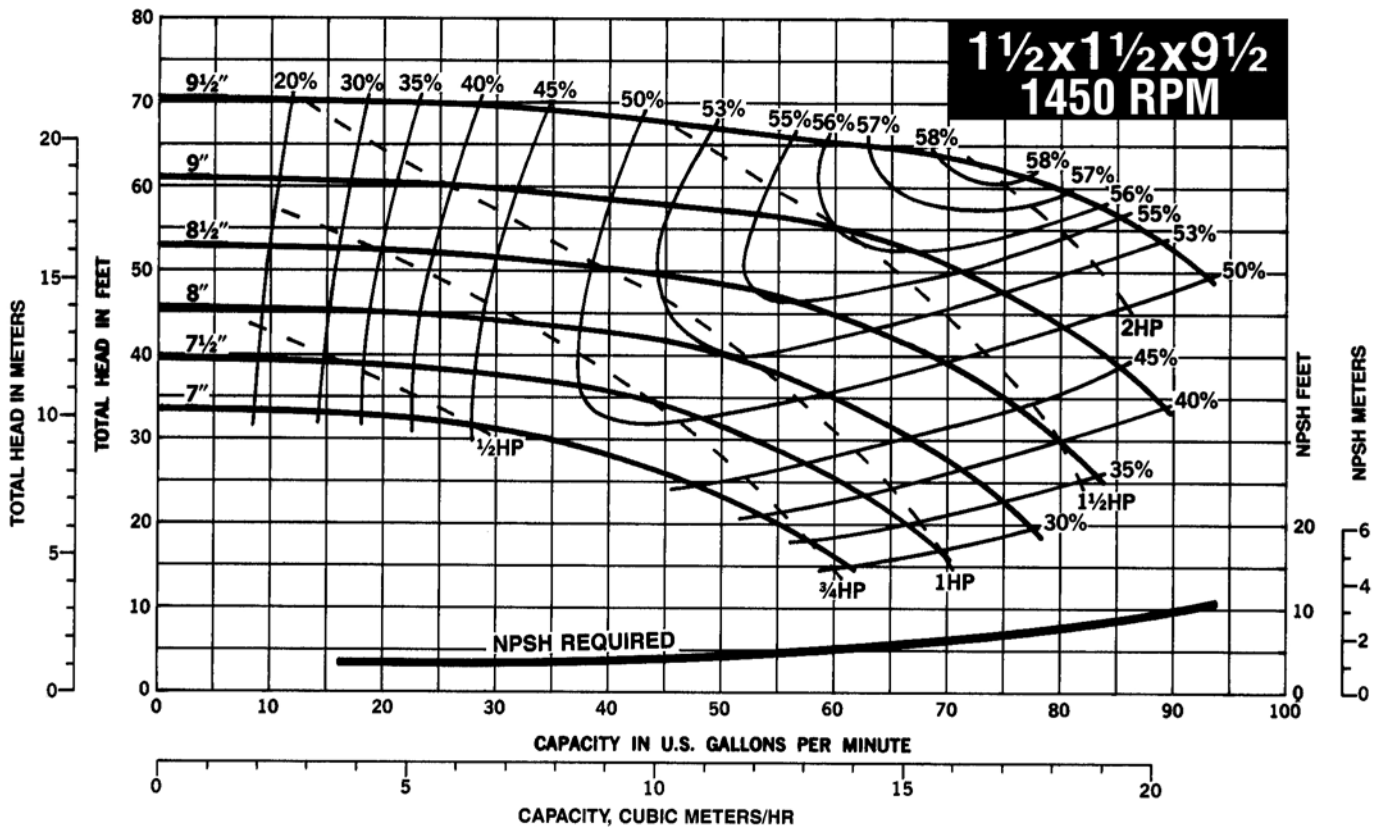
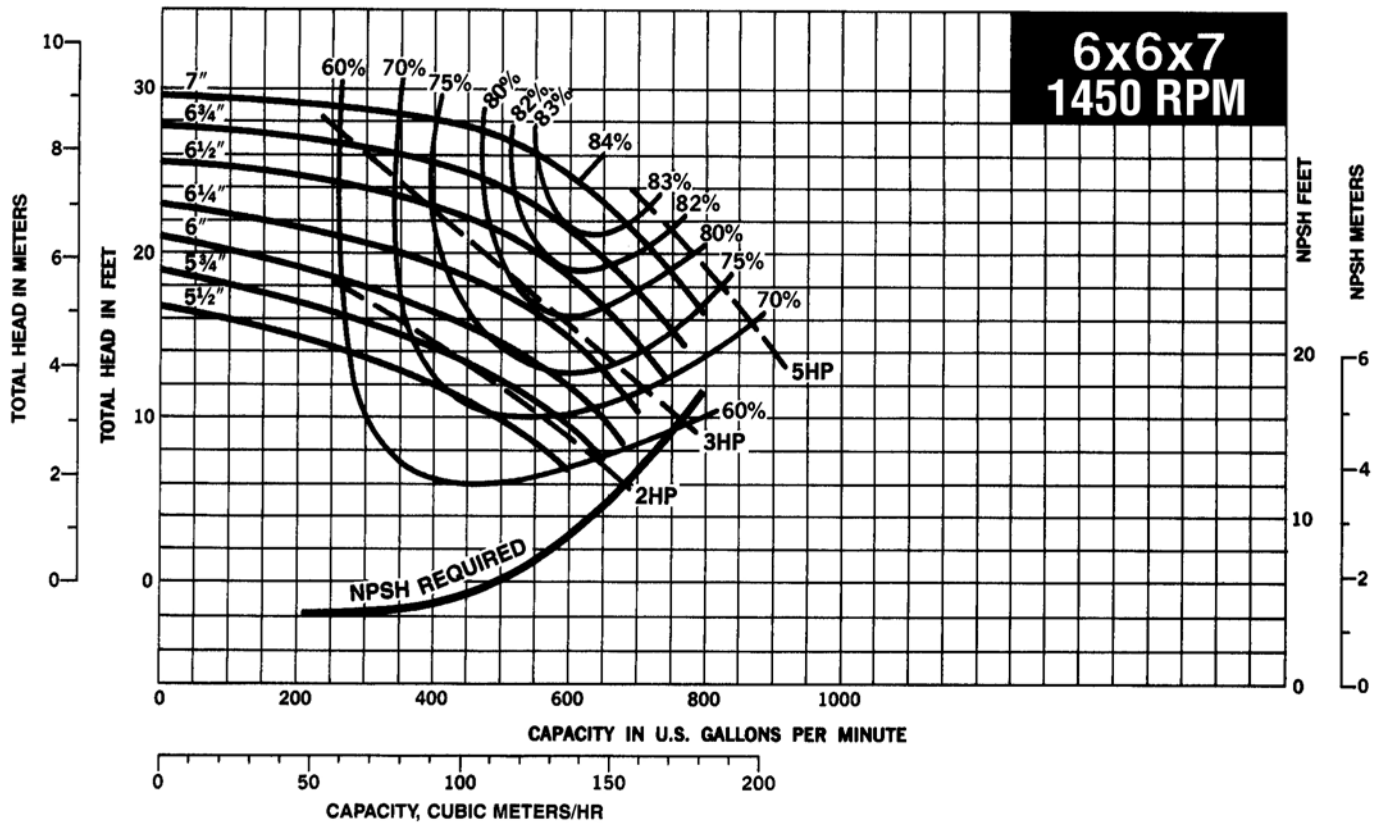
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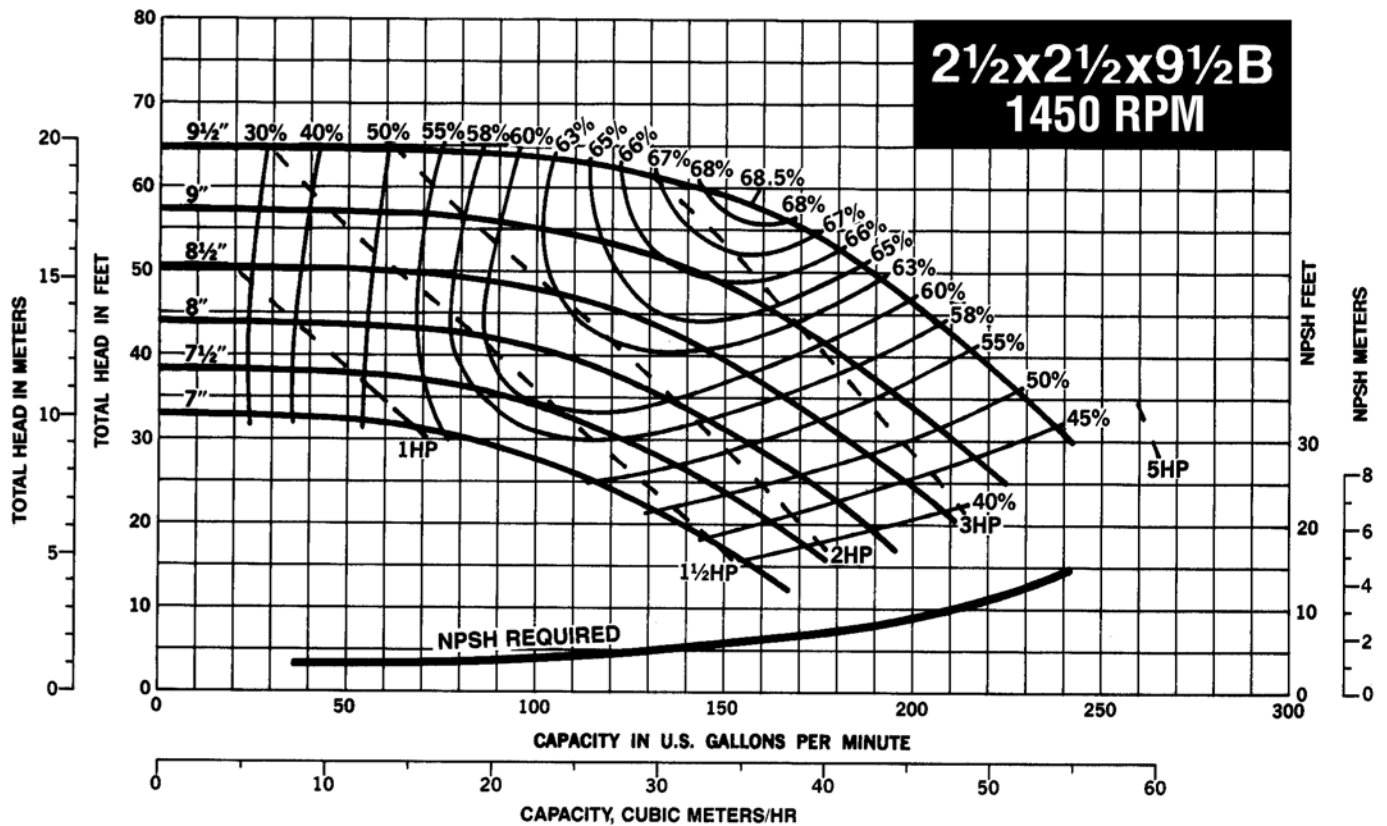
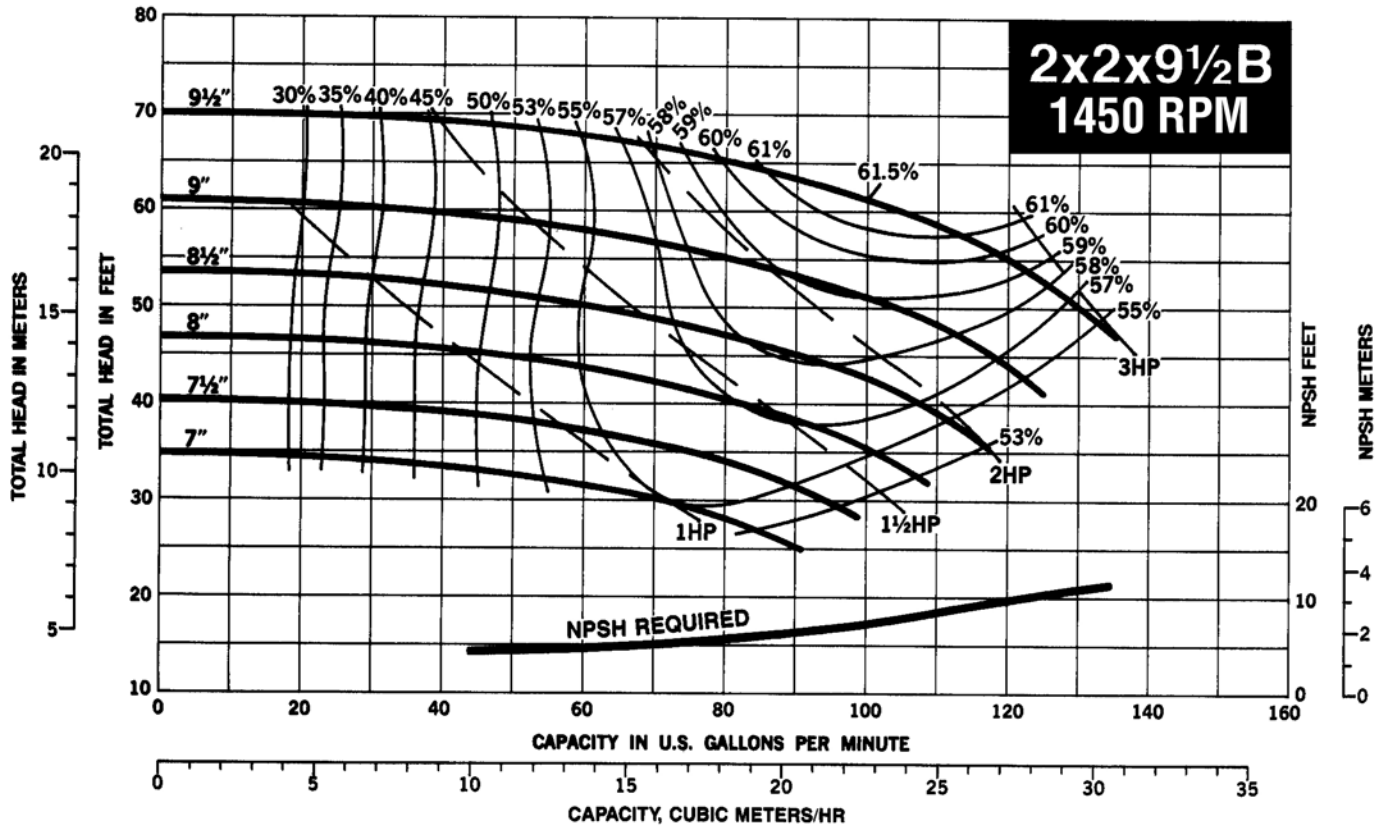
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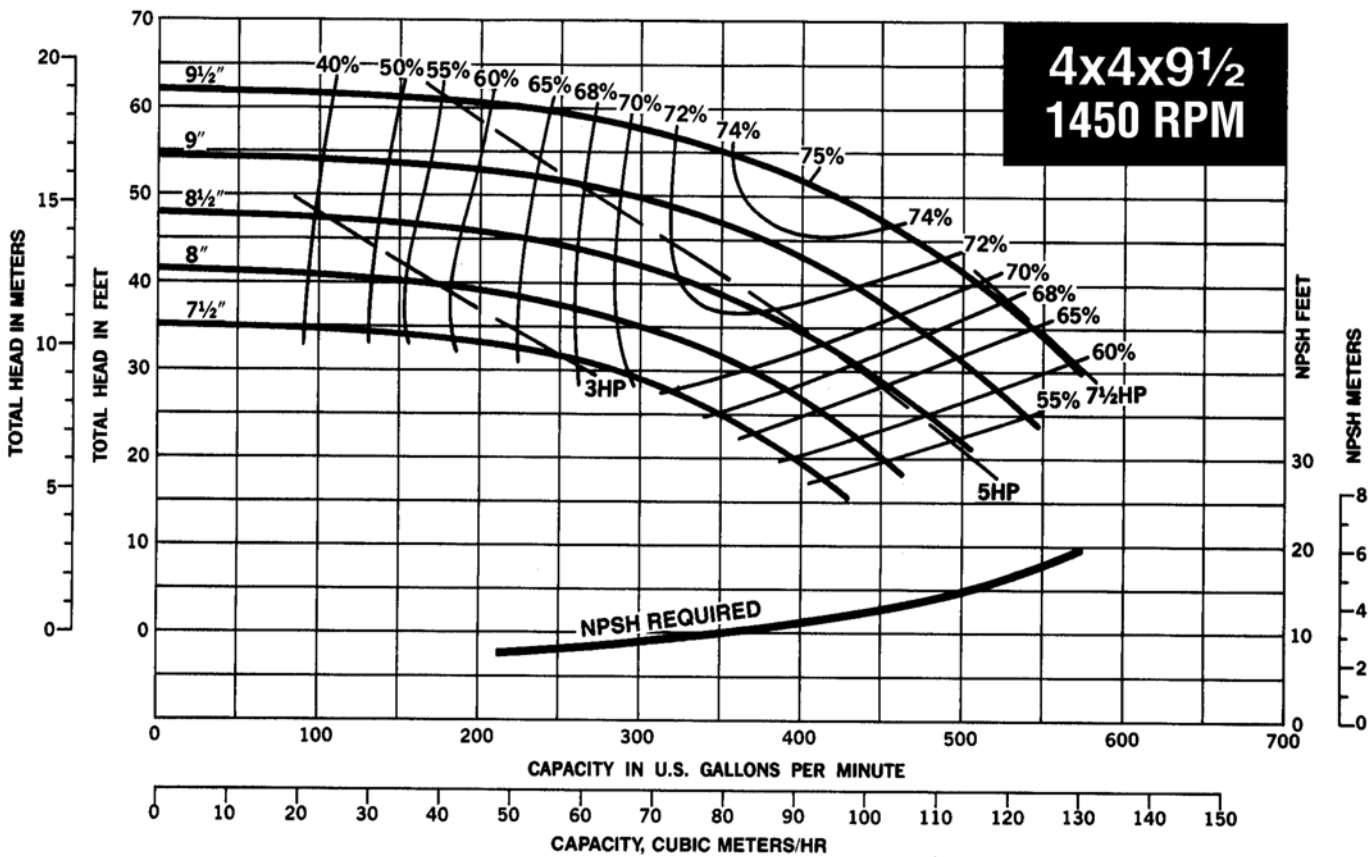
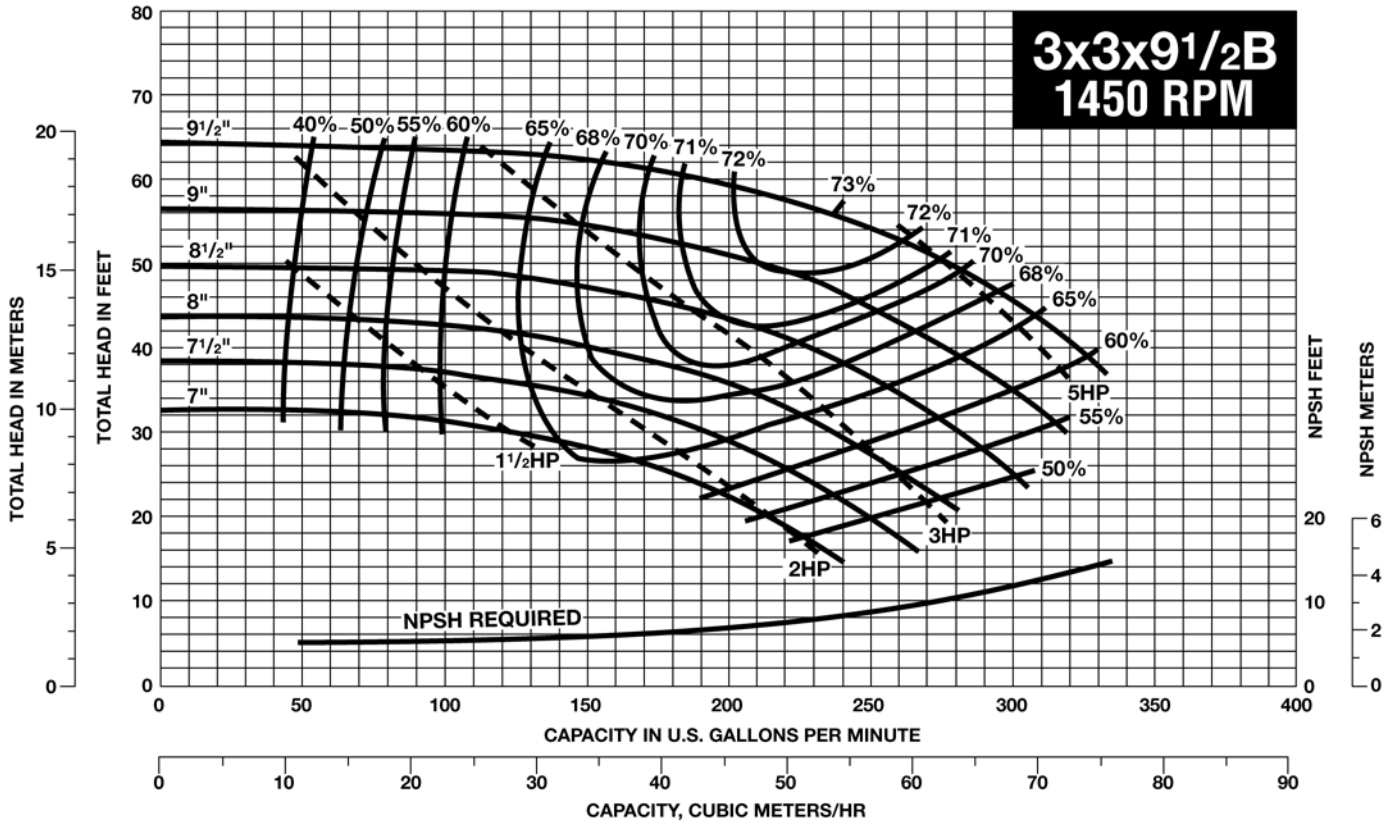
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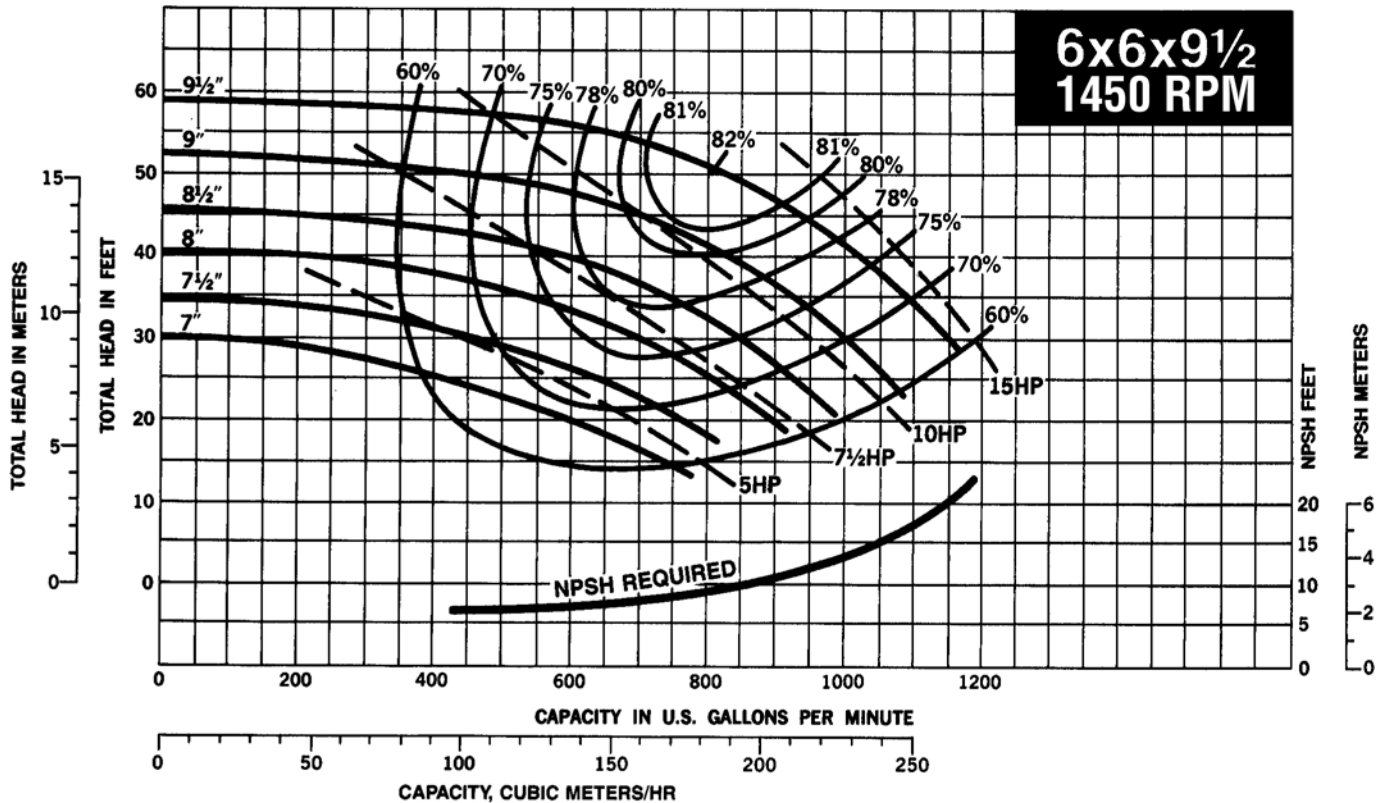
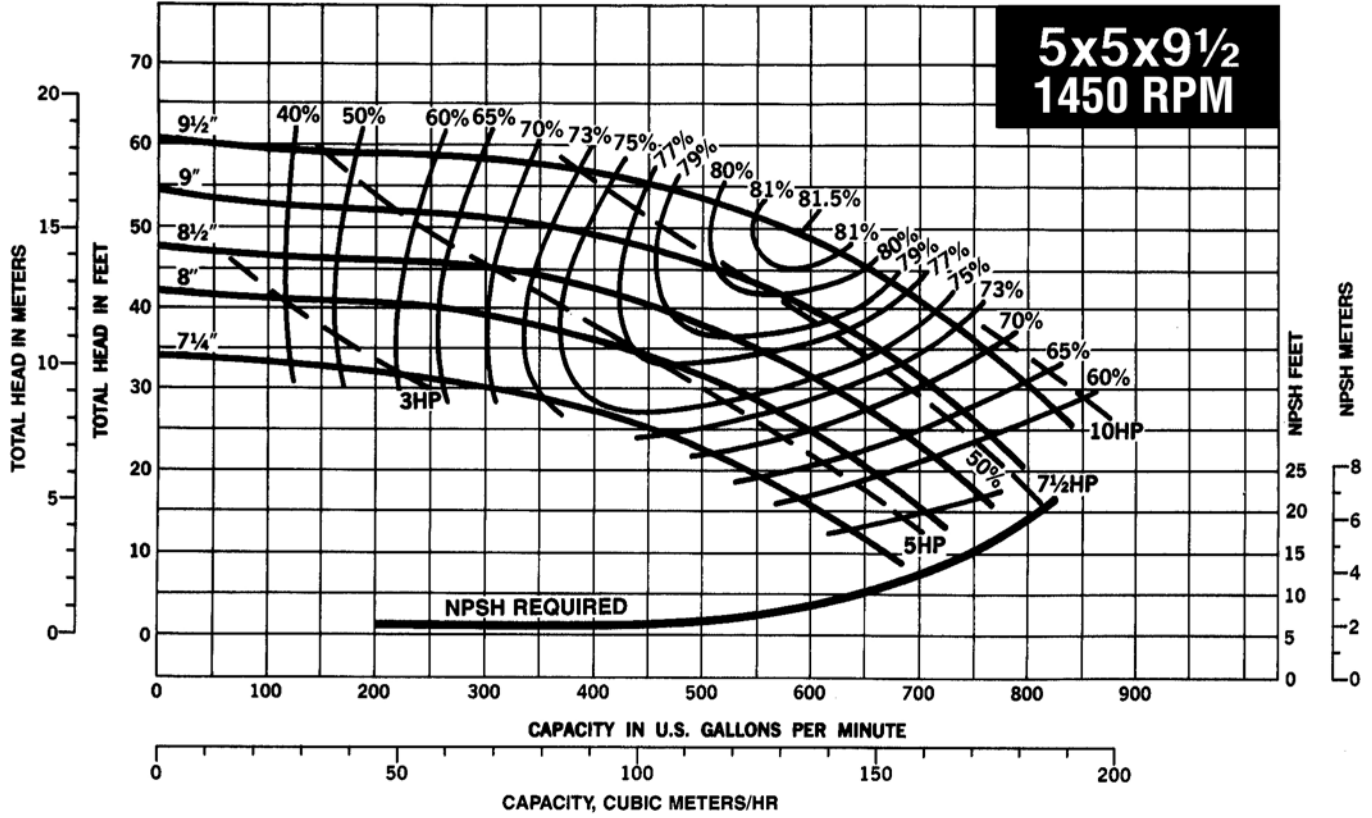
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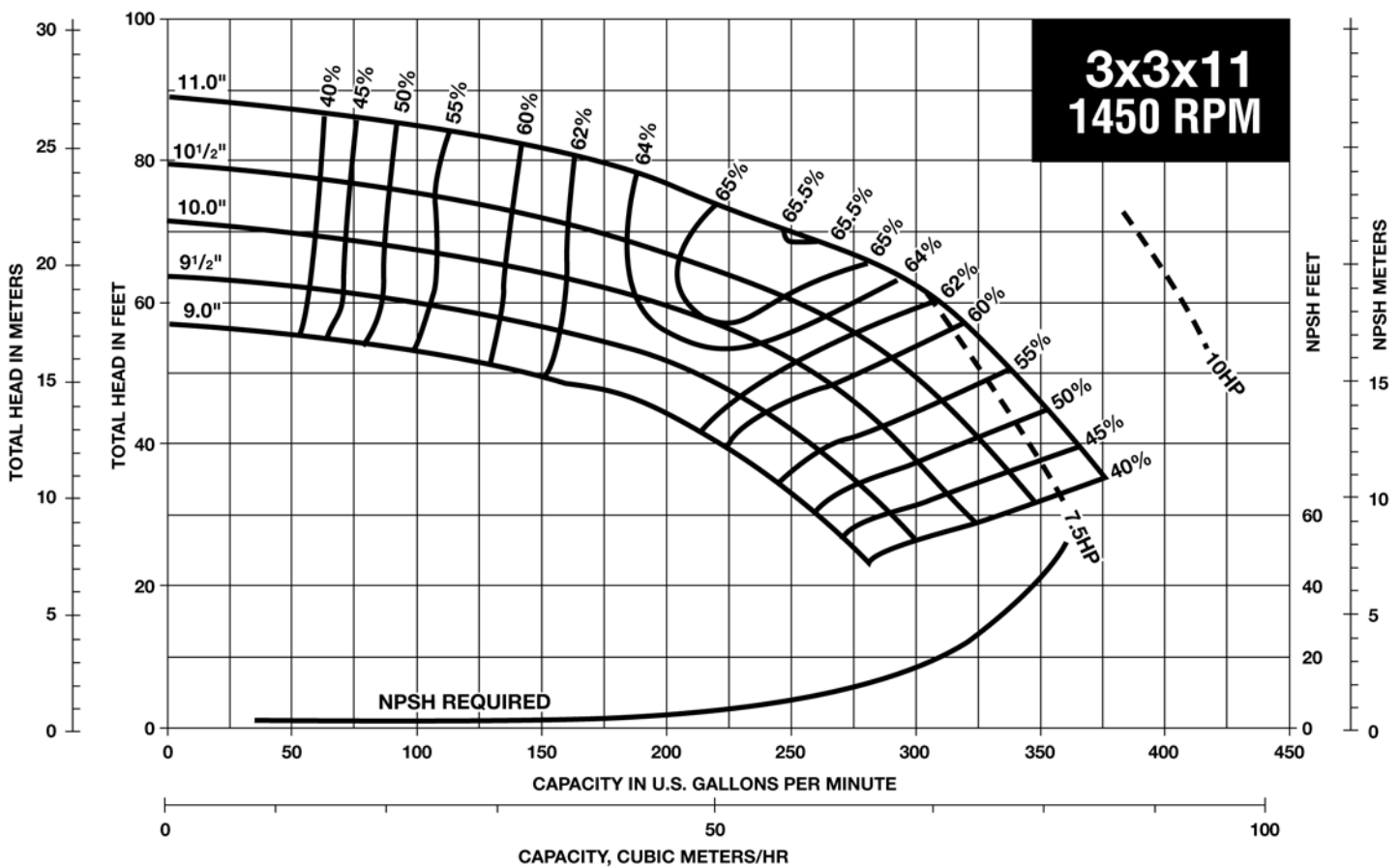
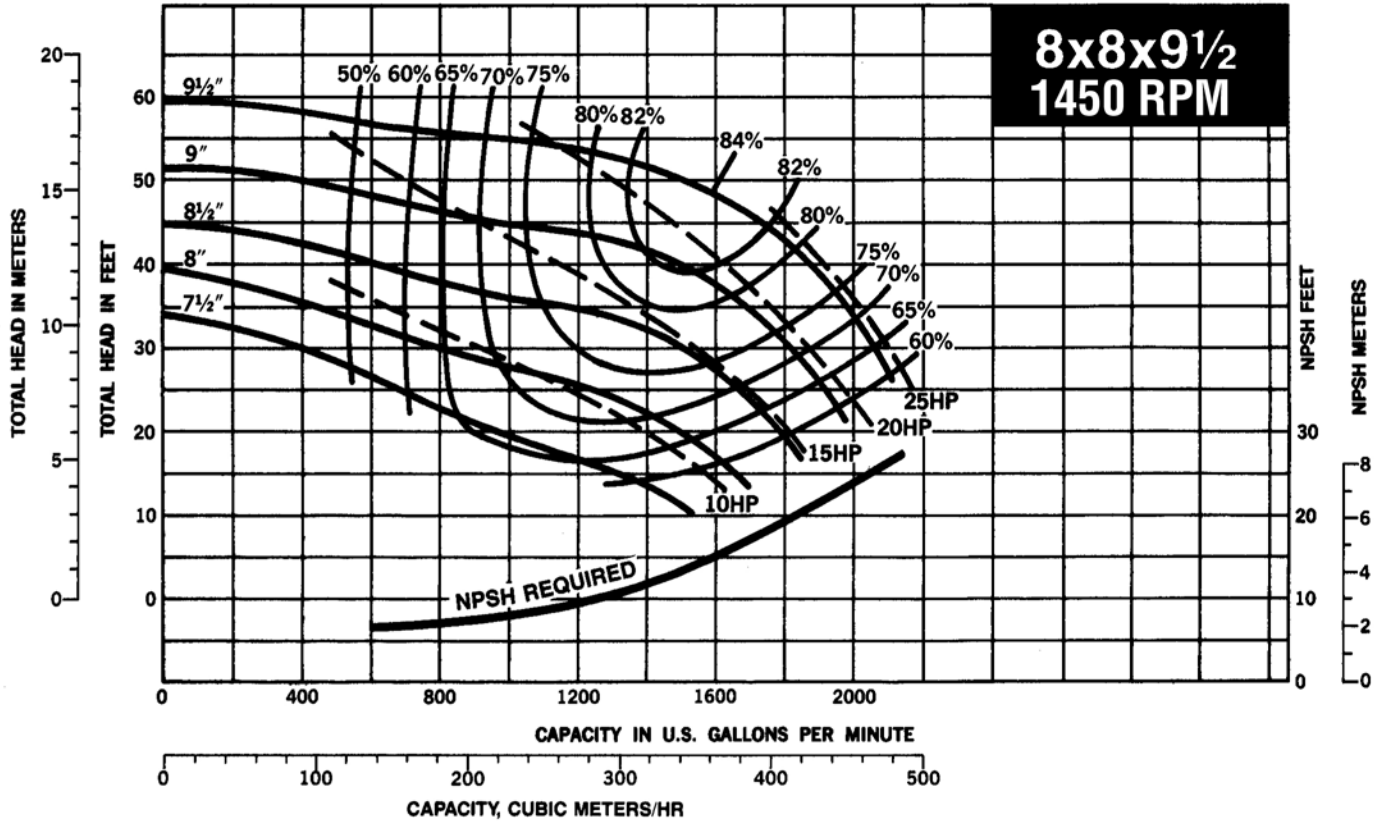
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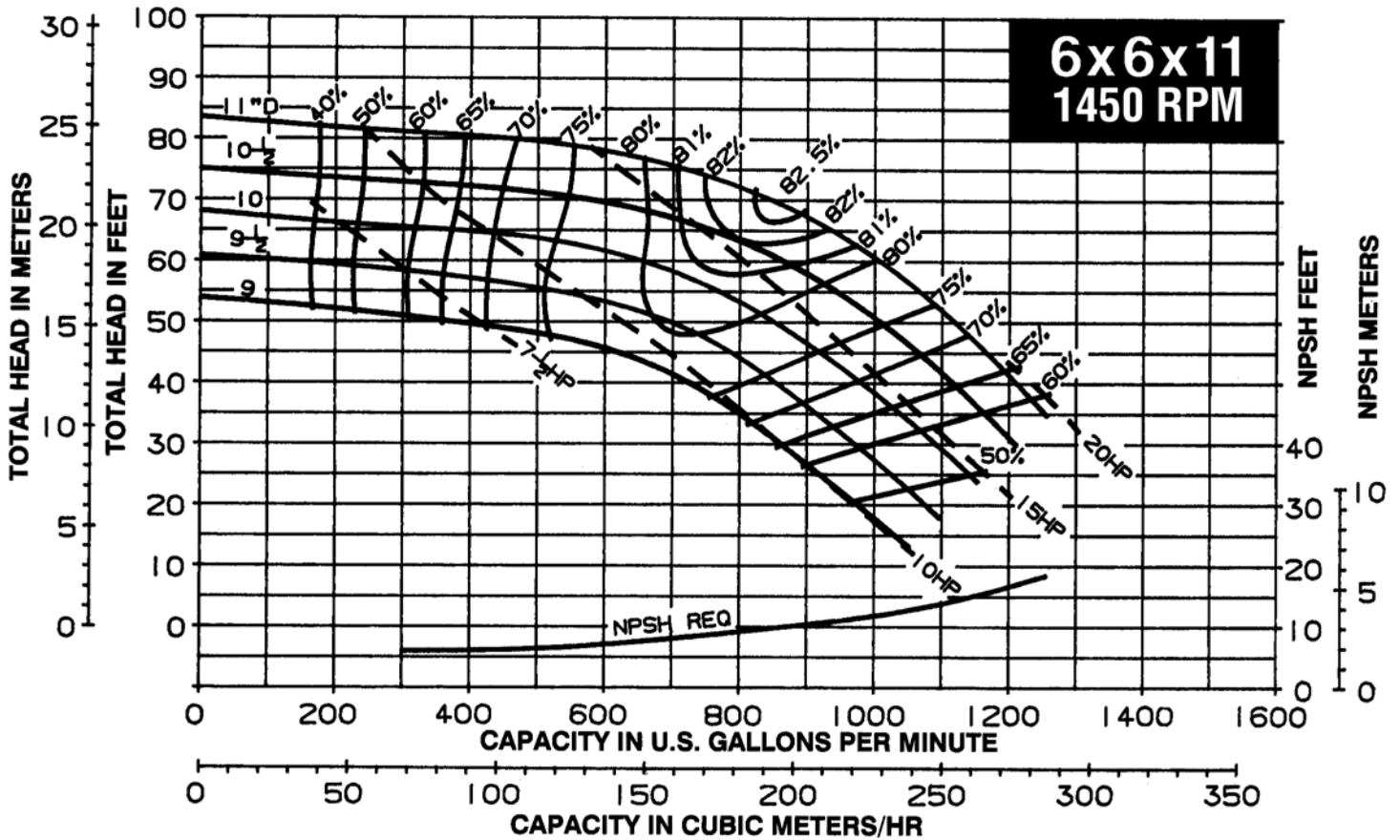
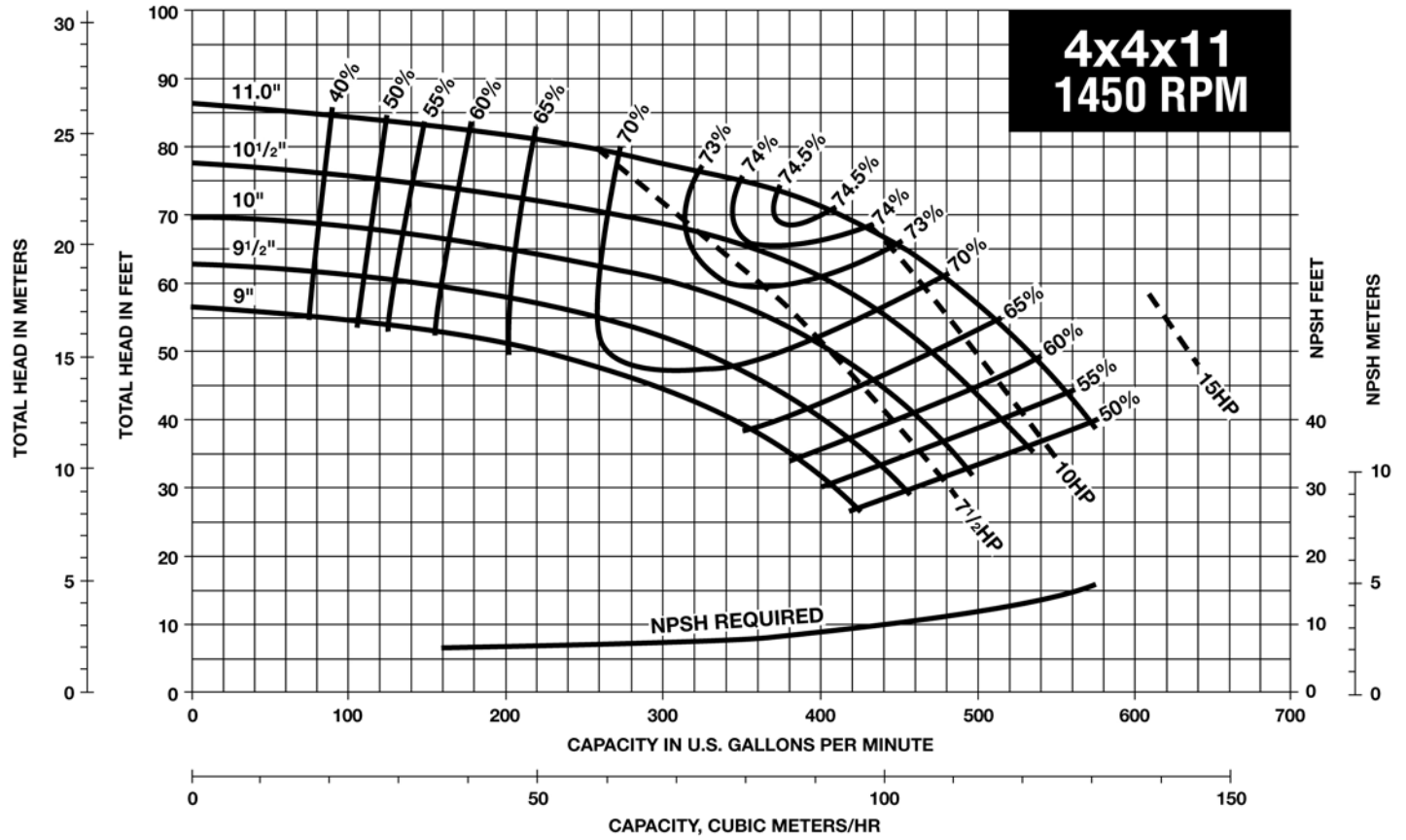
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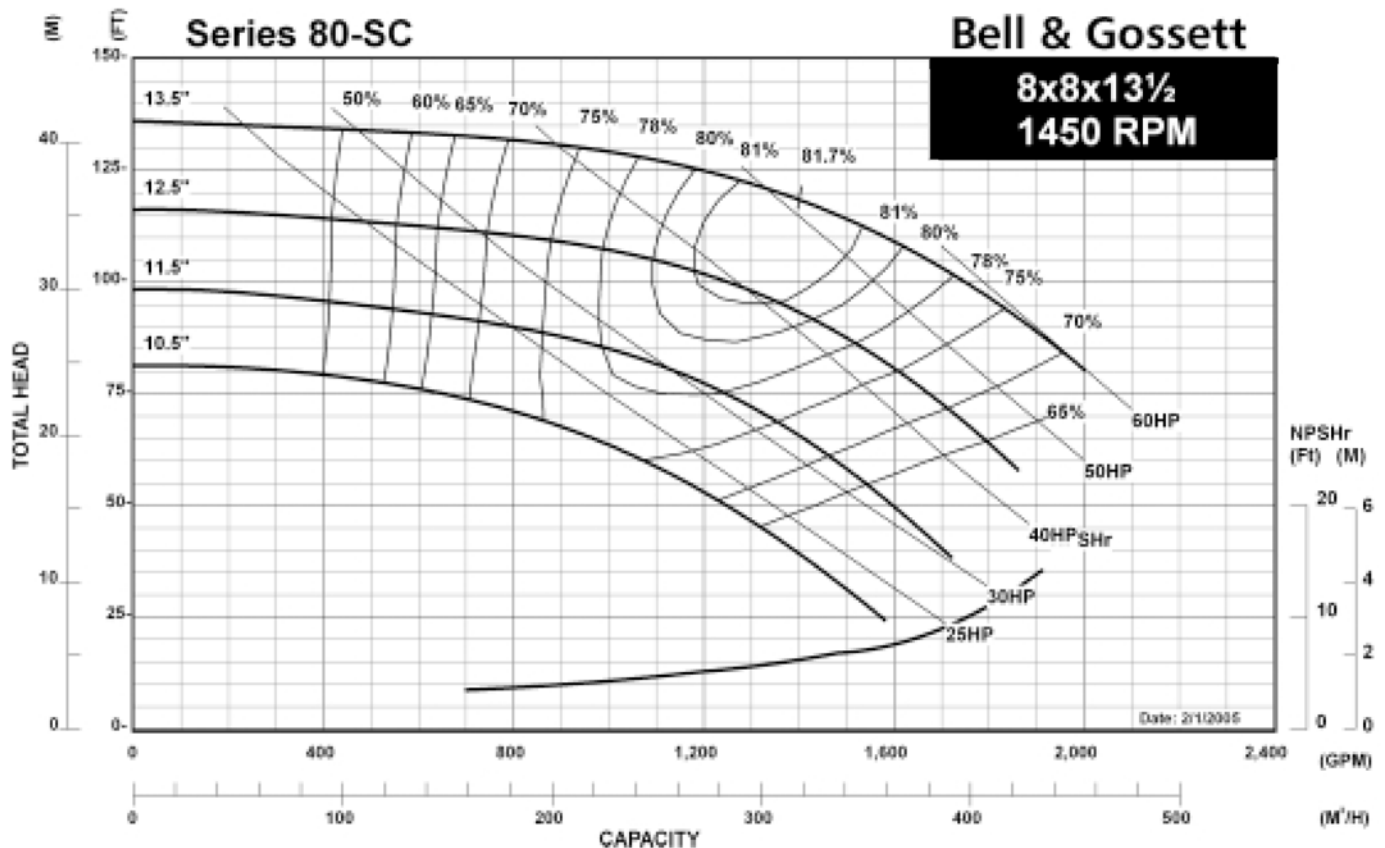
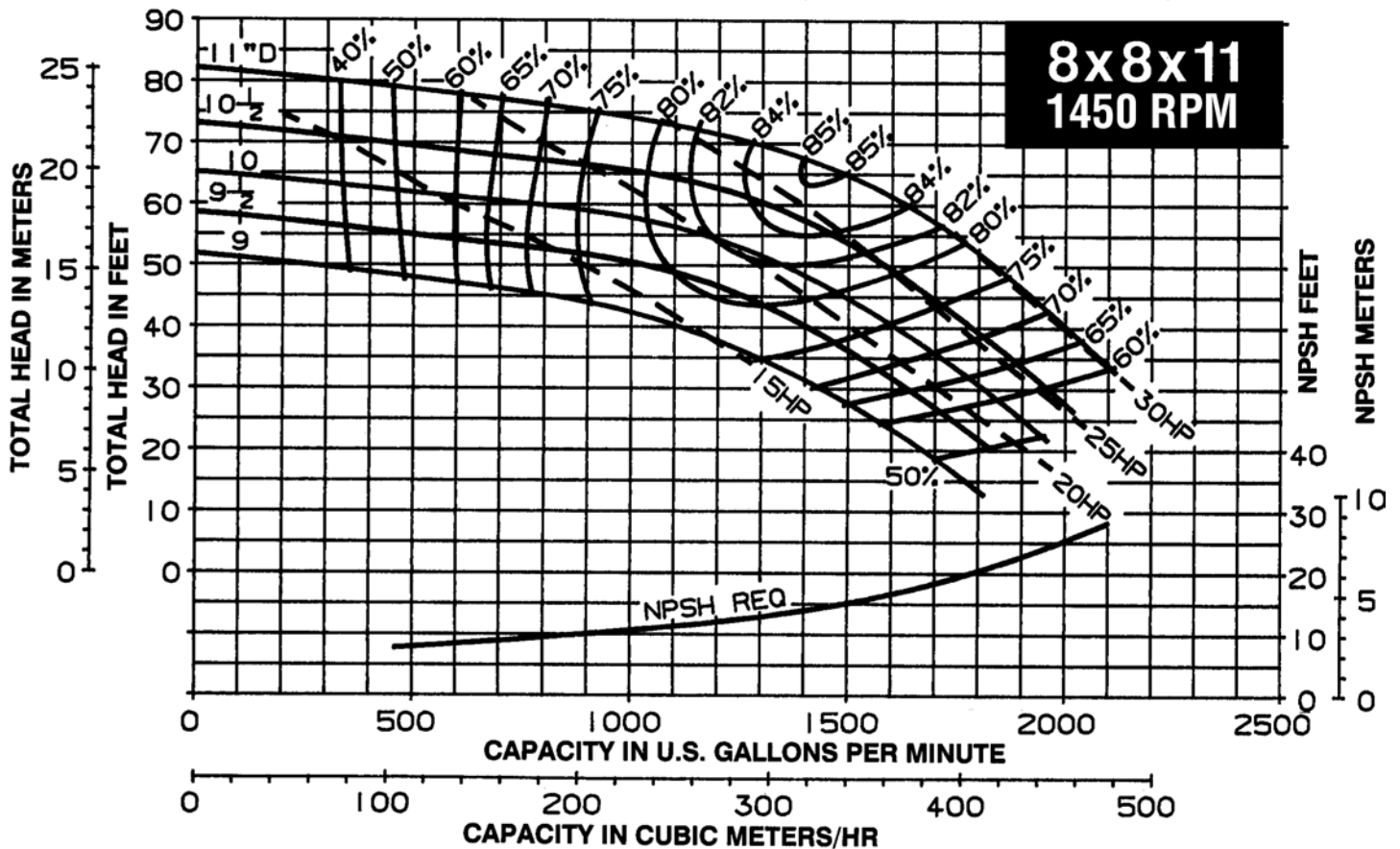
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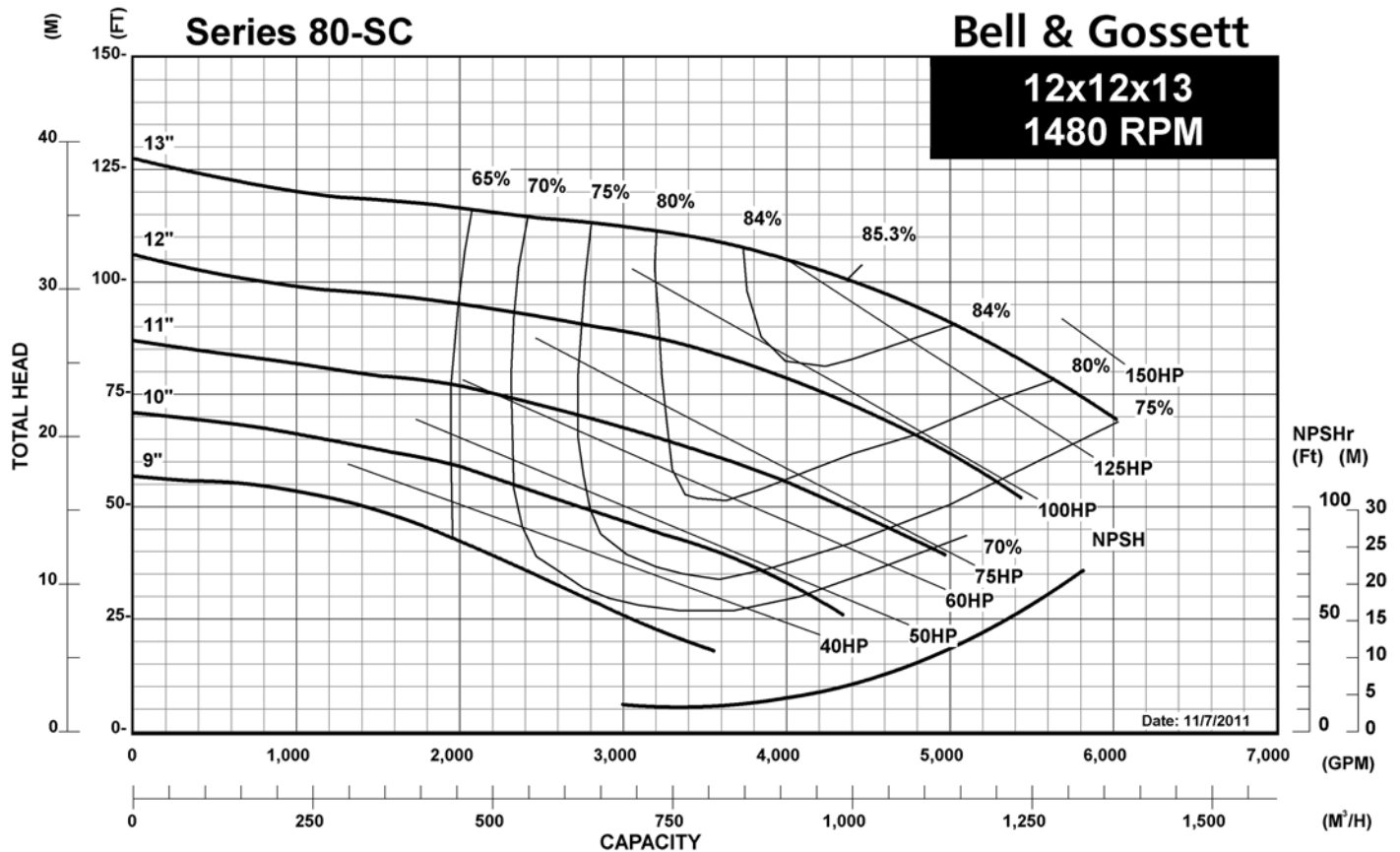
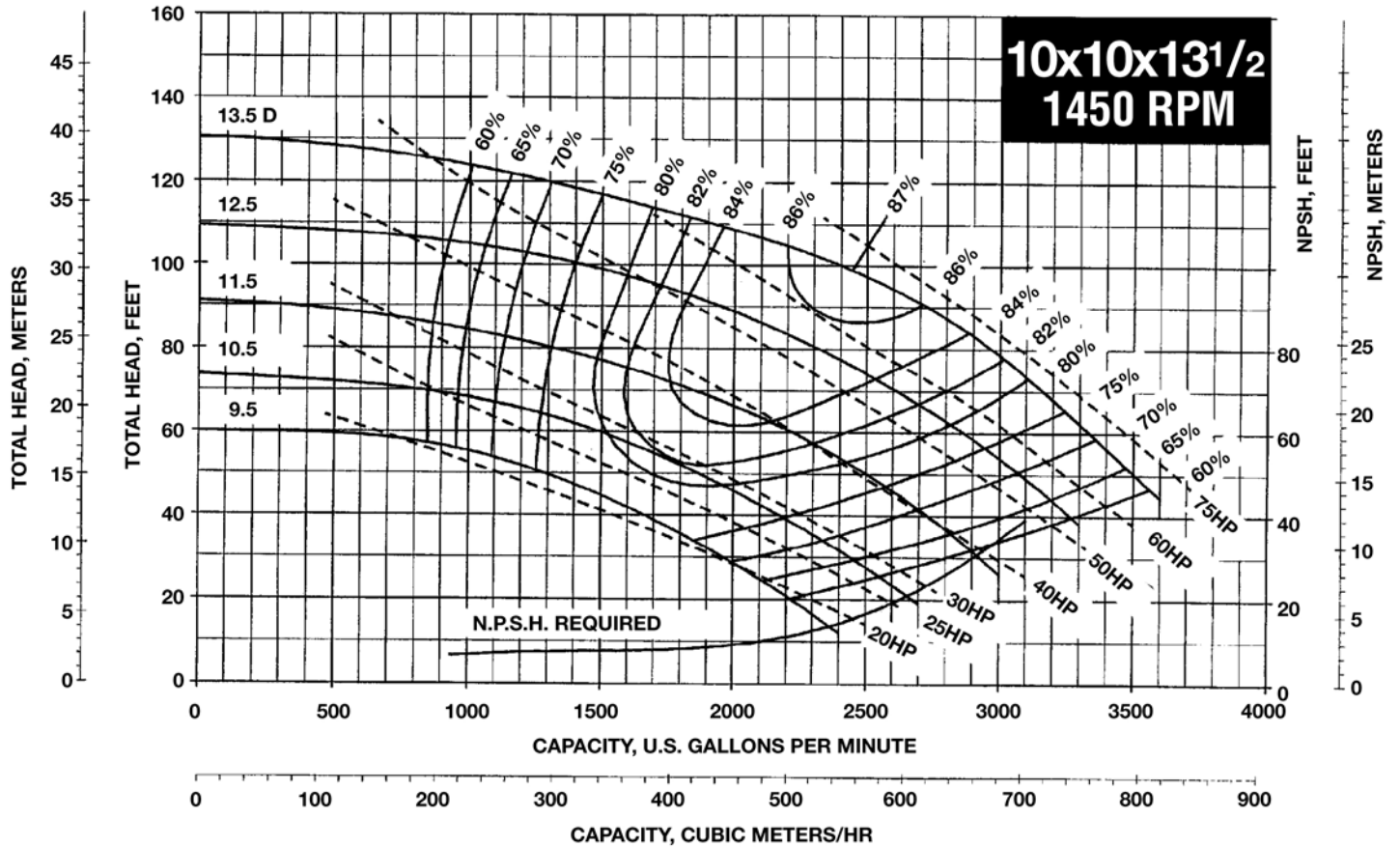
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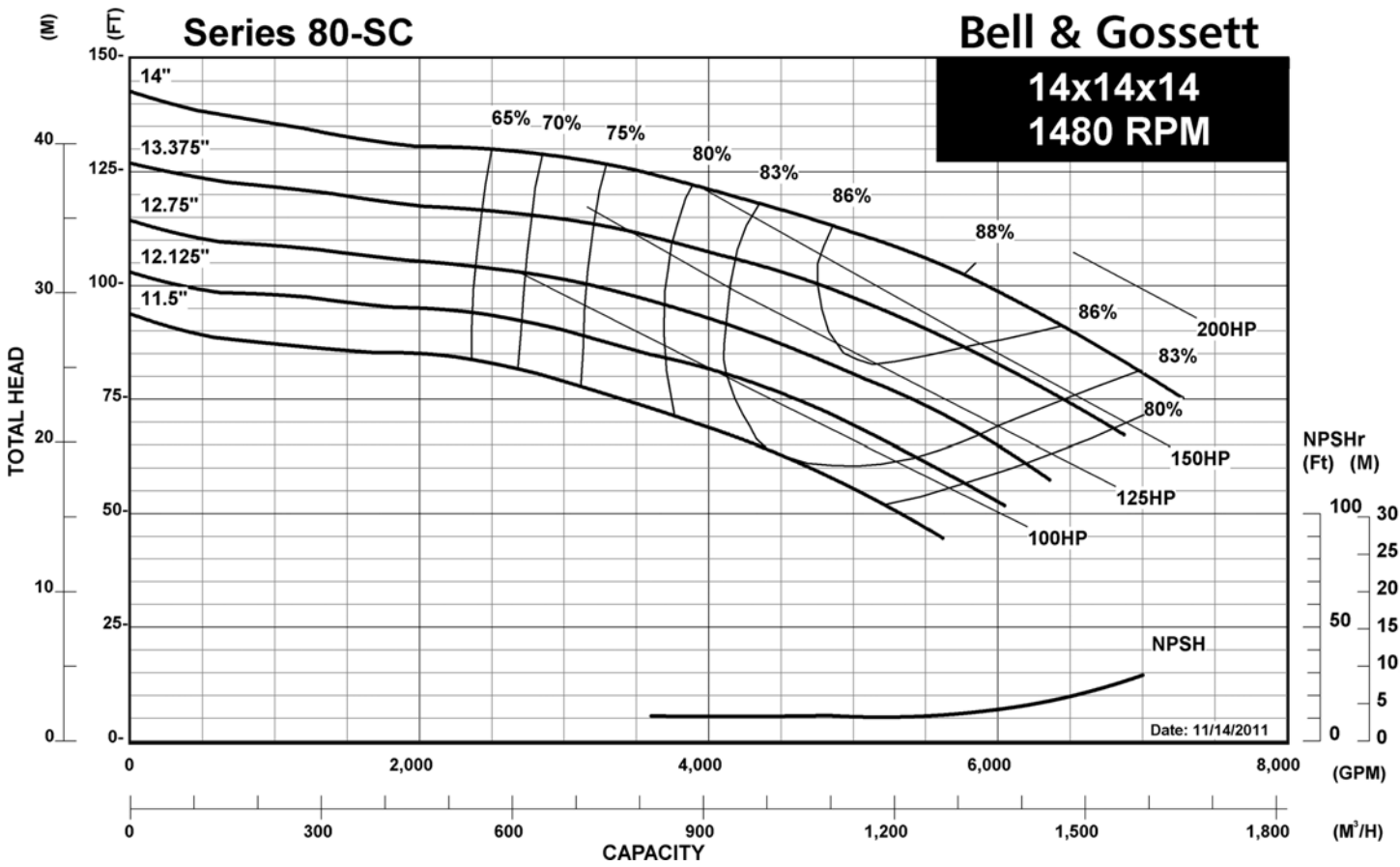
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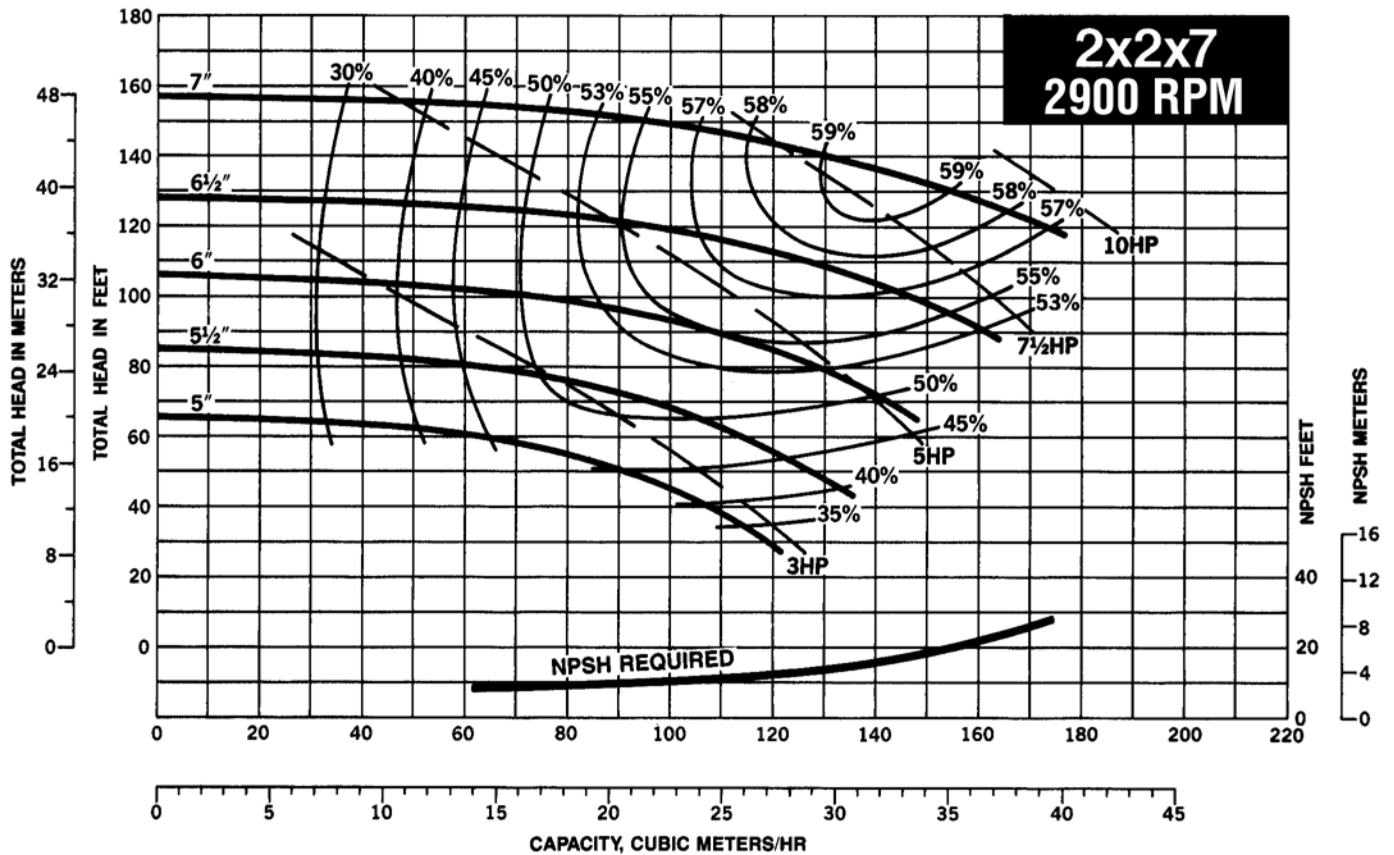
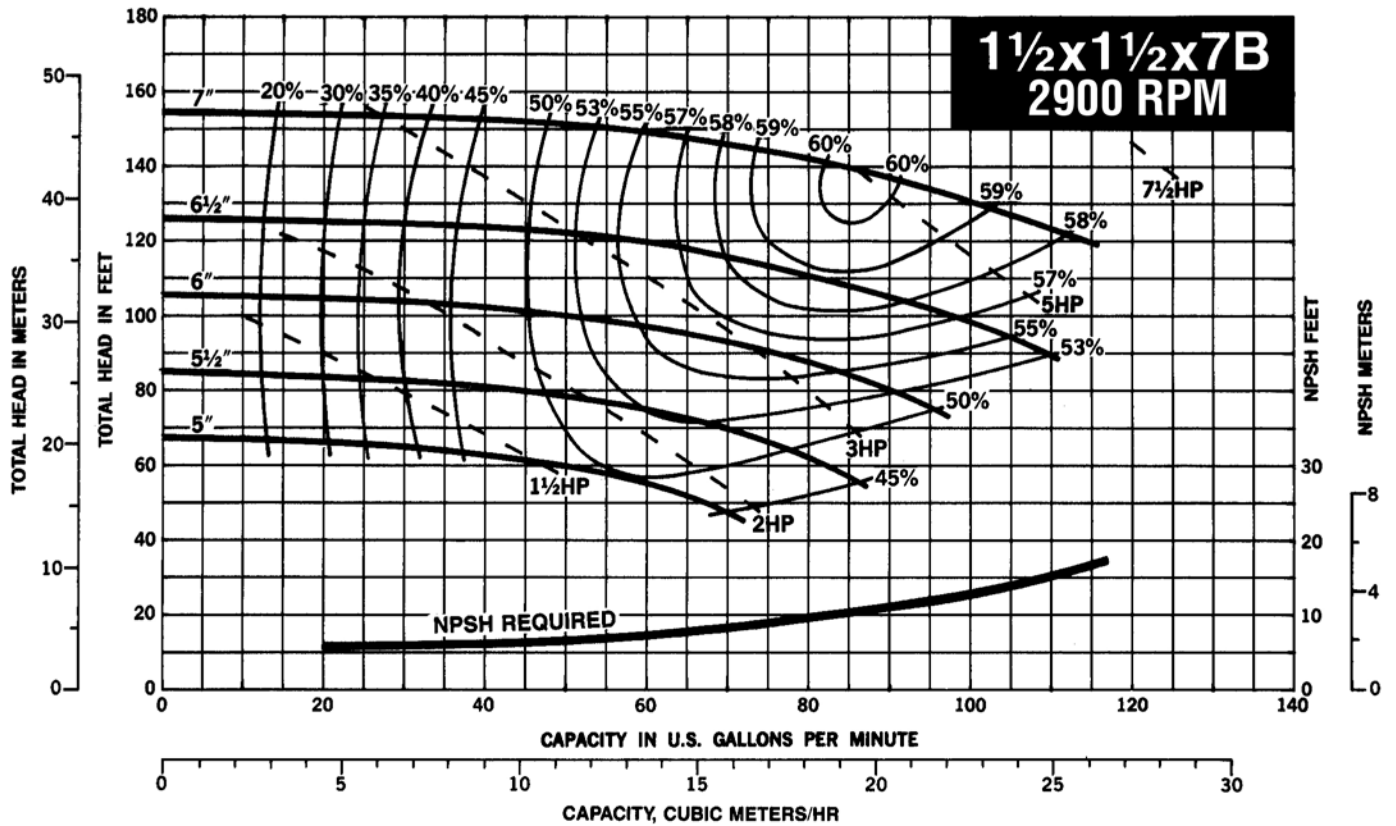
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Curves based upon shop test using clear cold waer at a temperature not over 85°F.



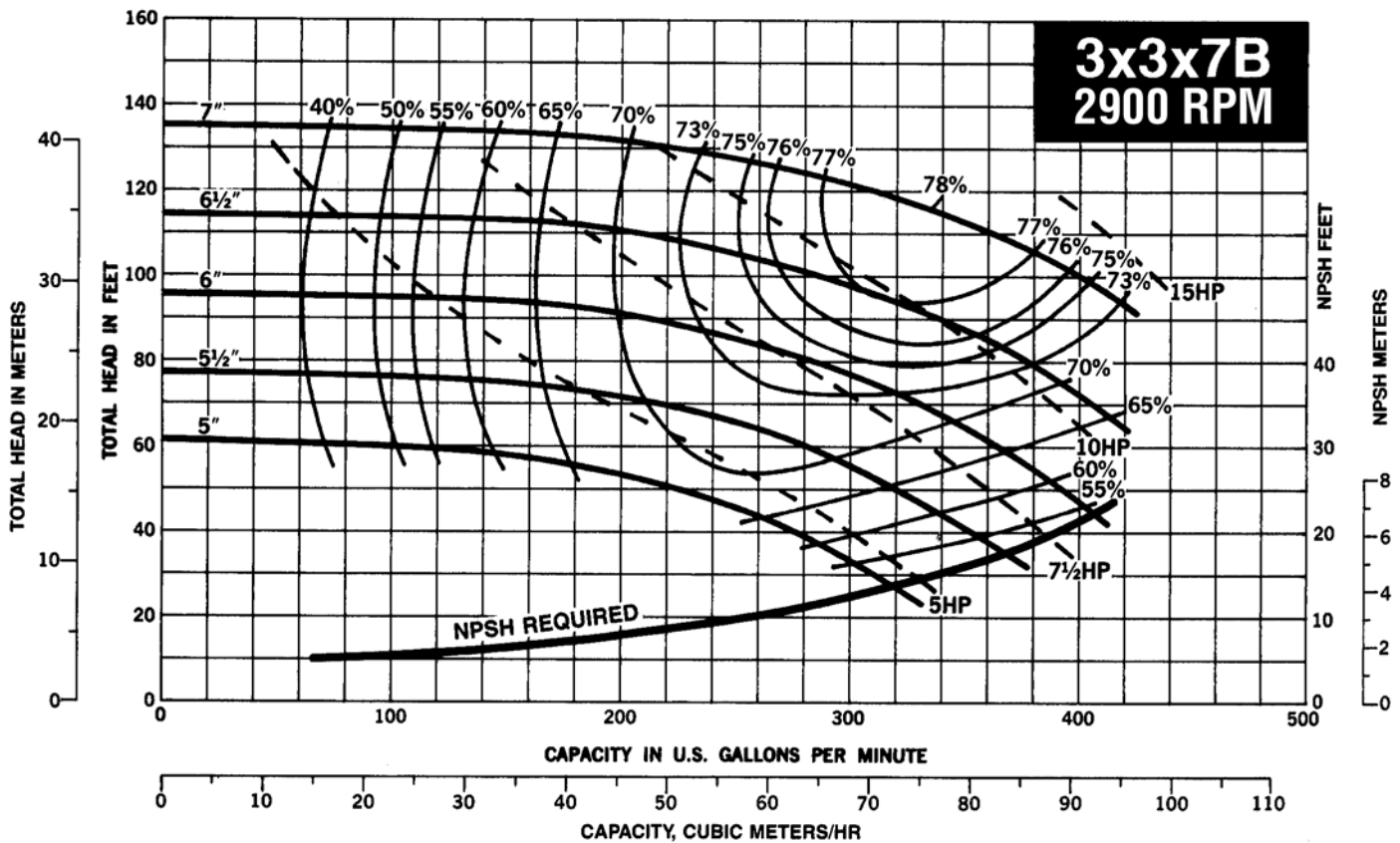
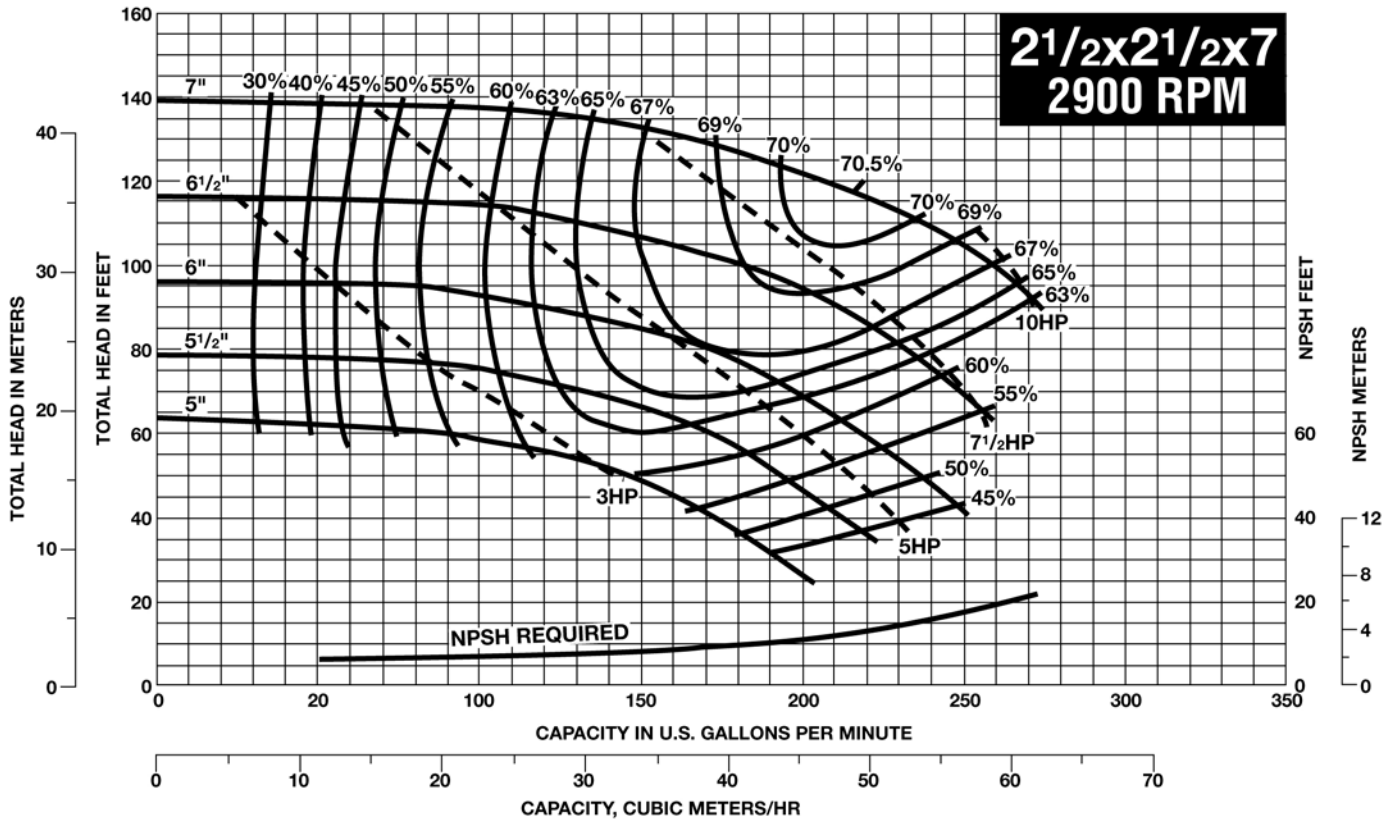
Series 80-SC Selection Curves – 2900 RPM

Curves based upon shop test using clear cold water at a temperature not over 85°F.



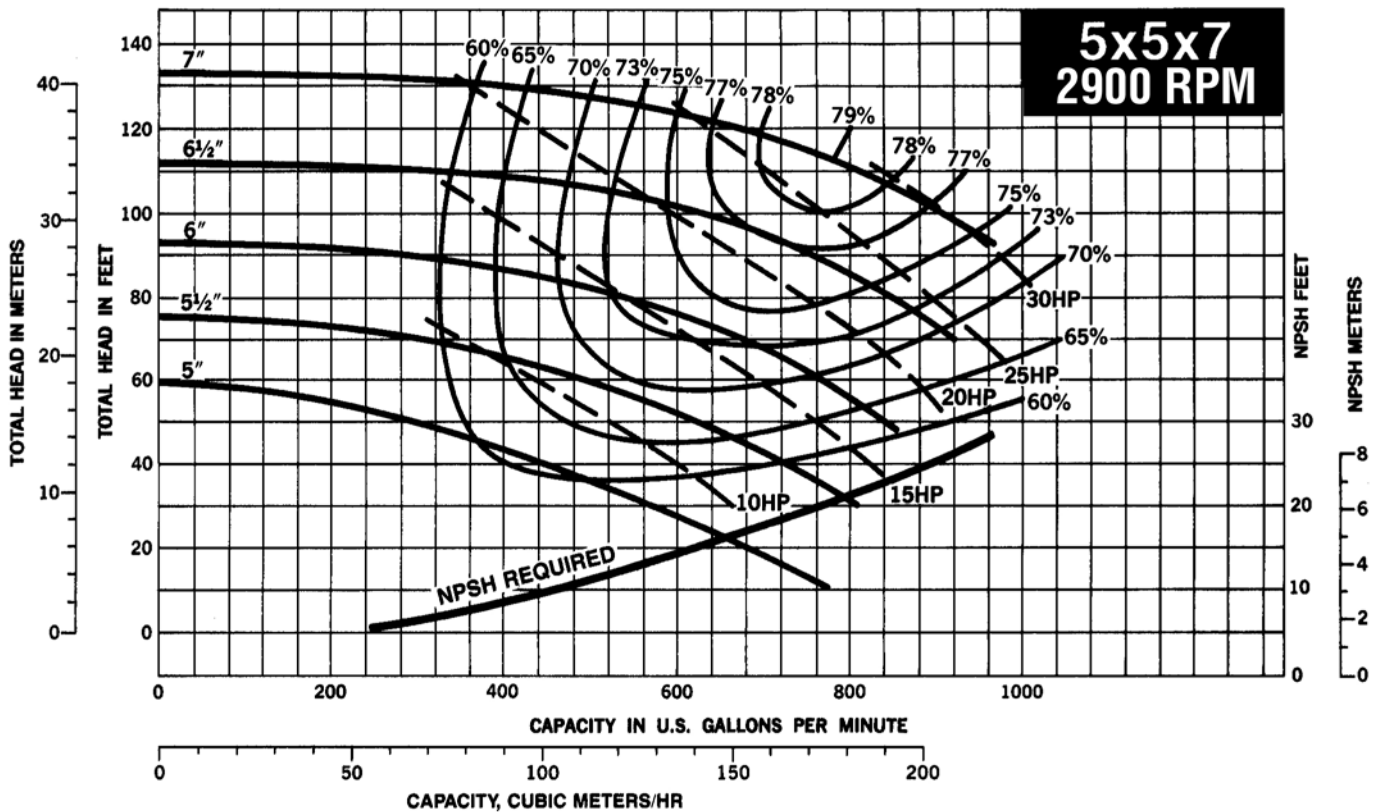
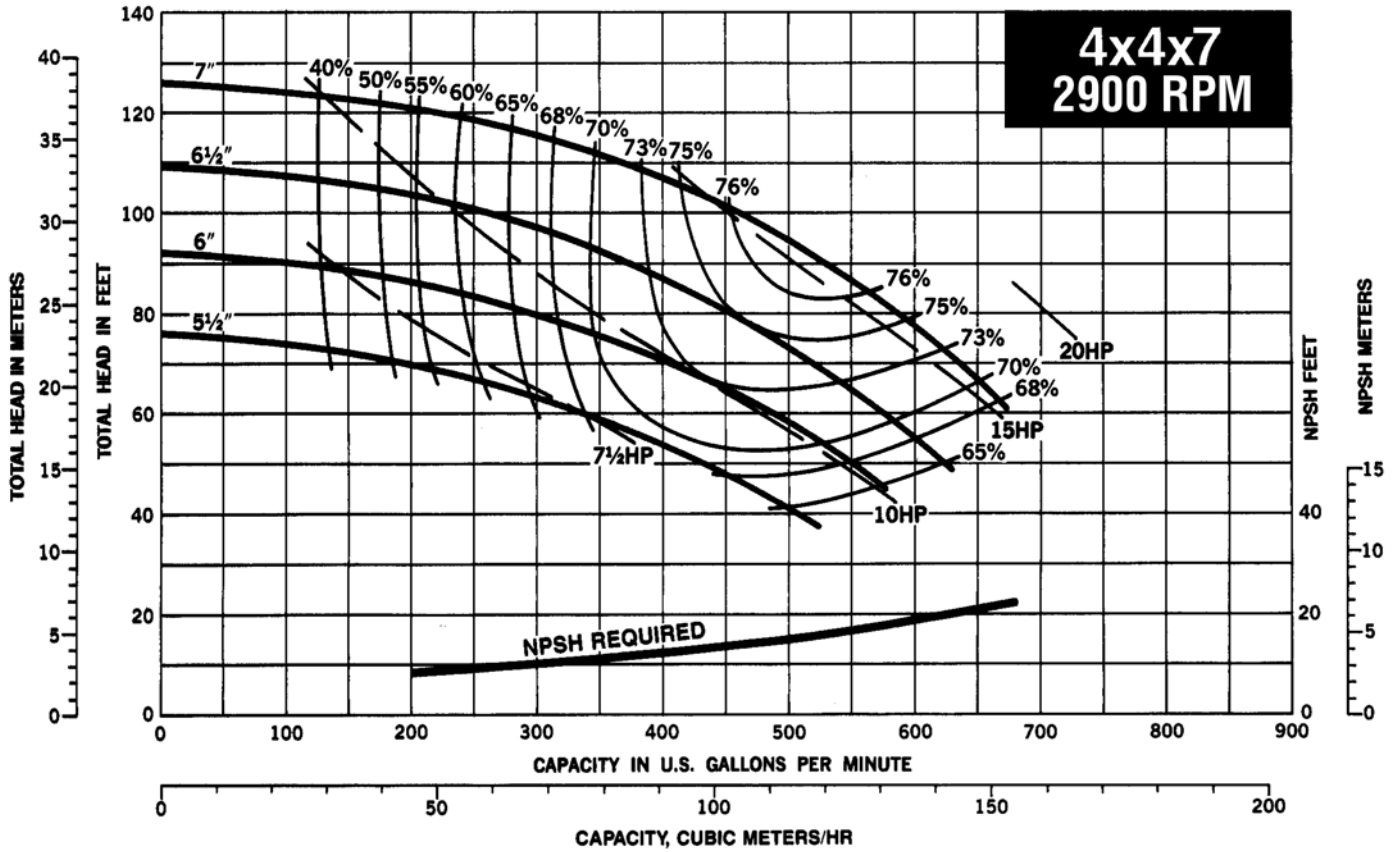
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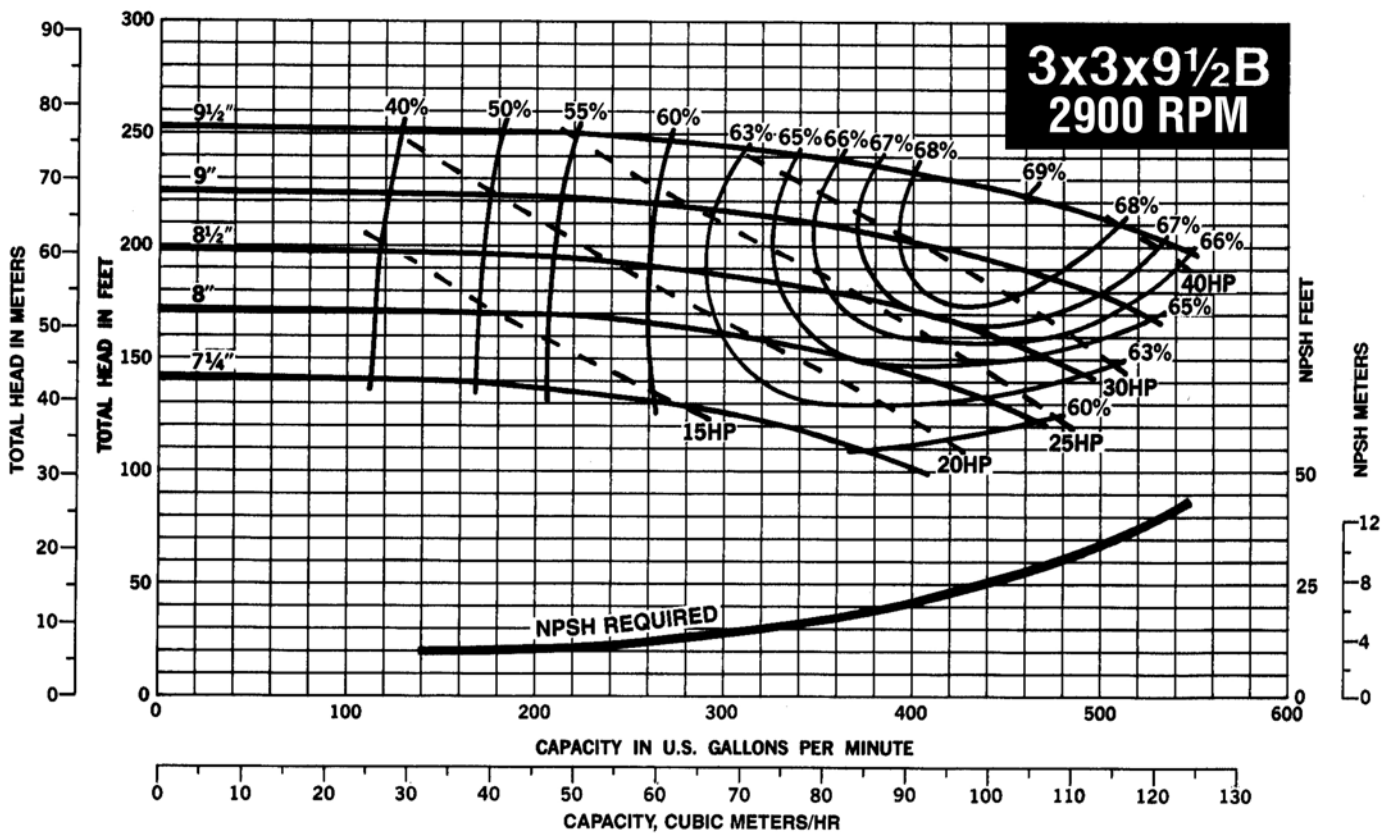
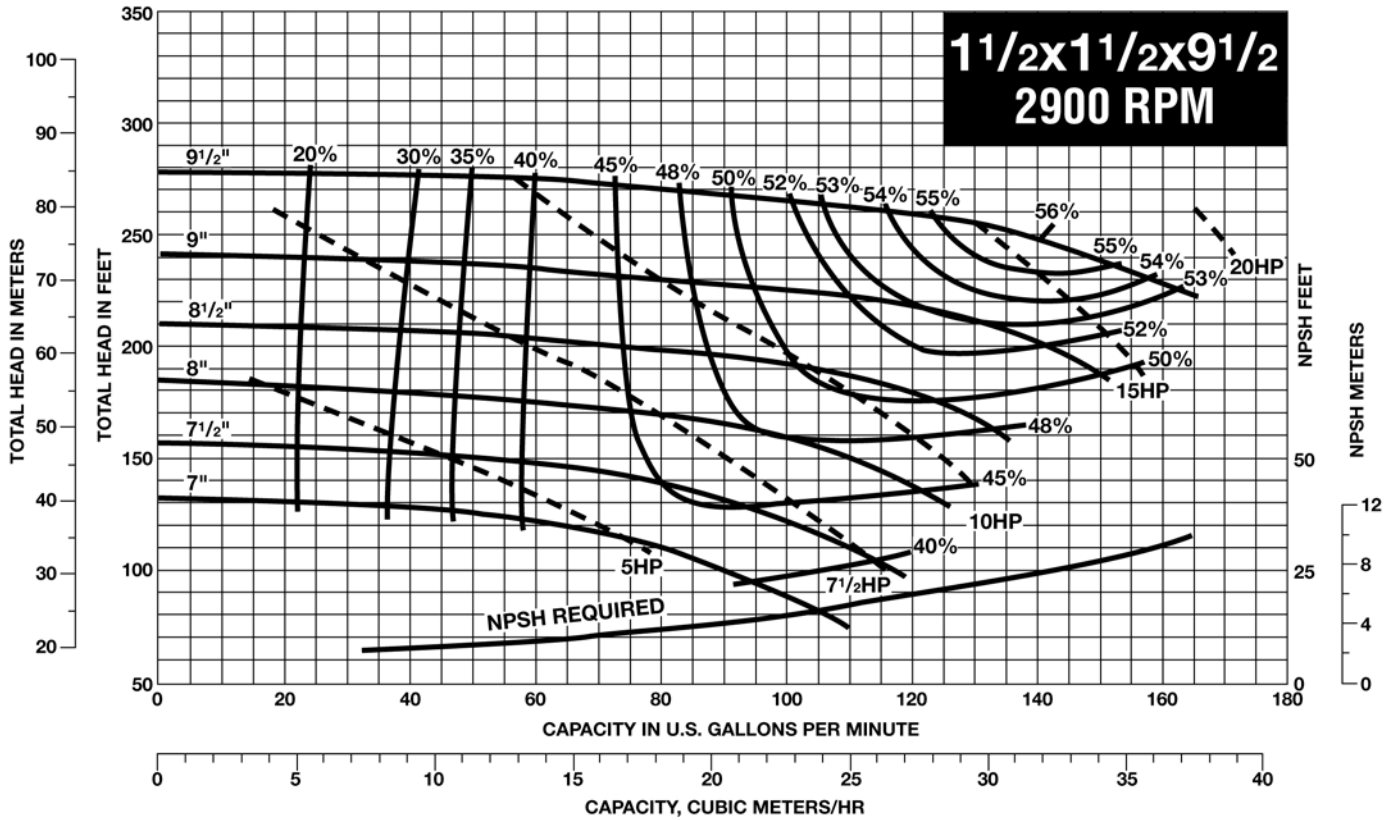
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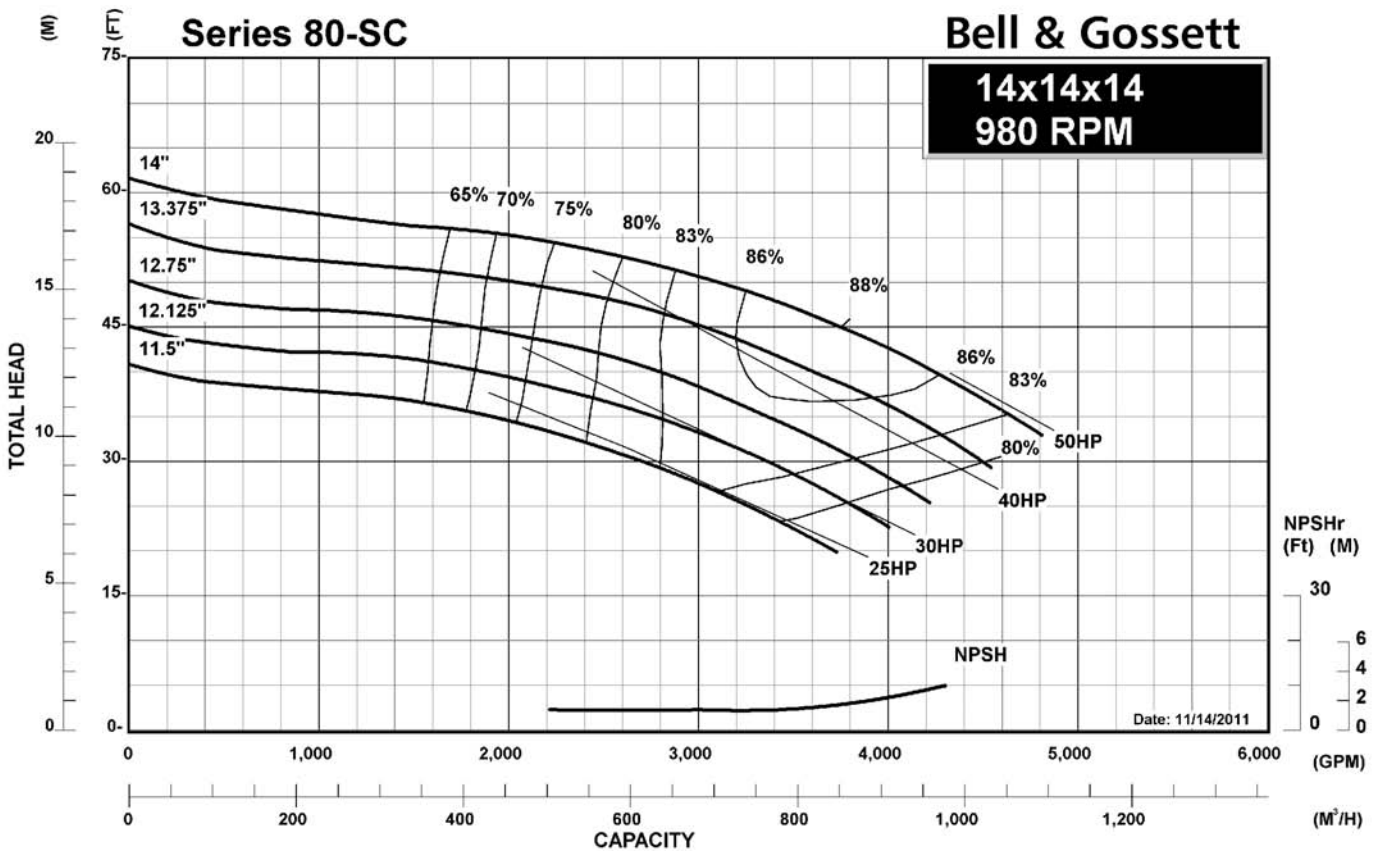
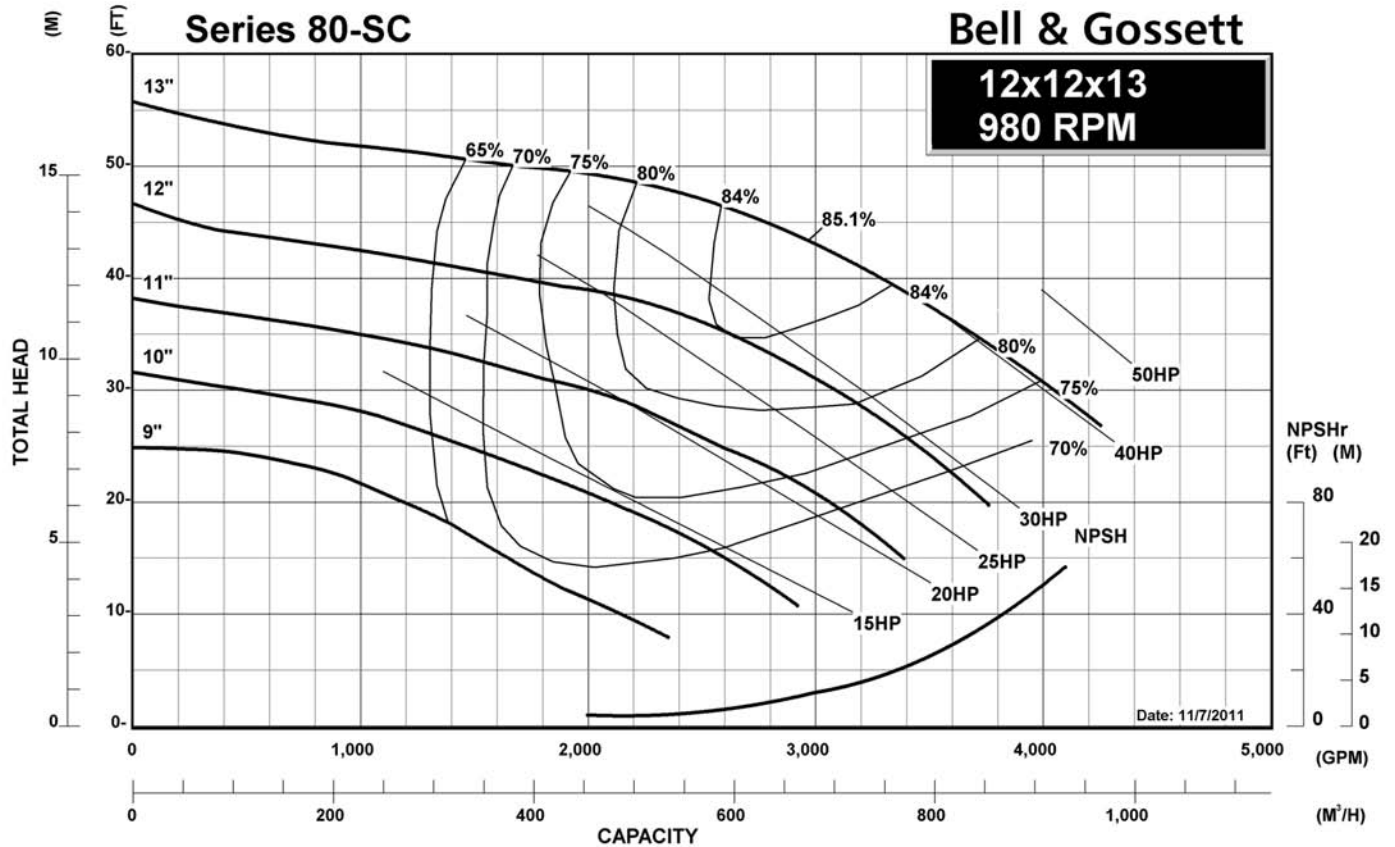
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980 RPM PUMP CURVES

Curves based upon shop test using clear cold water at a temperature not over 85°F.



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- 2) a leading global water technology company.

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