



MagFlux EMF 801

ELECTROMAGNETIC FLOWMETER

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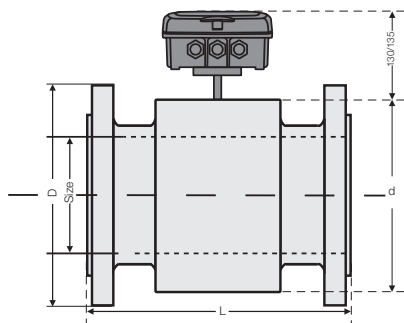
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Item numbers

Magflux EMF 801 EN-1092-1 Flanges
Sizes and dimensions information

Size	Pressure	D	L	Weight	P/N
DN	PN	[mm]	[mm]	[kg]	
15	40	95	200	3,5	838693
20	40	105	200	3,5	838694
25	40	115	200	3,5	838695
32	40	140	200	6	838696
40	40	150	200	7	838697
50	16	165	200	8	838698
65	16	185	200	10	838699
80	16	200	200	12	838700
100	16	220	250	16	838701
125	16	250	250	21	838702
150	16	285	300	28	838703
200	16	340	350	35	838704
250	10	395	450	43	838705
300	10	445	500	55	838706
350	10	505	550	66	838707
400	10	565	600	94	838708
450	10	615	600	105	838709
500	10	670	600	122	838710
600	10	780	600	158	838711
700	10	895	700	230	838712
800	6	1015	800	325	838713
900	6	1115	900	420	838714
1000	6	1230	1000	510	838715
1200	6	1450	1200	680	838716

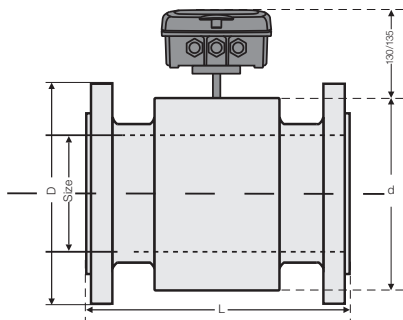


Magflux EMF 801 ANSI B 16.5 Class 150 Flanges
Sizes and dimensions information

Size	Pres- sure	D	L	Weight	P/N
DN	PSI	mm / Inch	mm / Inch	kg / lb	
½"	150	90 / 3.5	200 / 7.9	3,5 / 8	838941
¾"	150	100 / 3.9	200 / 7.9	3,5 / 8	838942
1"	150	110 / 4.3	200 / 7.9	3,5 / 8	838943
1¼"	150	120 / 4.6	200 / 7.9	6 / 13	838944
1½"	150	130 / 5.0	200 / 7.9	7 / 15	838945
2"	150	150 / 6.0	200 / 7.9	8 / 18	838946
2½"	150	180 / 7.0	200 / 7.9	10 / 22	838947
3"	150	190 / 7.5	200 / 7.9	12 / 26	838948
4"	150	230 / 9.0	250 / 9.8	16 / 35	838949
5"	150	255 / 10.0	250 / 9.8	21 / 46	838950
6"	150	280 / 11.0	300 / 11.8	28 / 62	838951
8"	150	345 / 13.5	350 / 13.8	35 / 77	838952
10"	150	405 / 16.0	450 / 17.7	43 / 95	838953
12"	150	485 / 19.0	500 / 19.7	55 / 121	838954
14"	150	535 / 21.0	550 / 21.7	66 / 146	838955
16"	150	600 / 23.5	600 / 23.6	94 / 207	838956
18"	150	635 / 25.0	600 / 23.6	105 / 231	838957
20"	150	700 / 27.5	600 / 23.6	122 / 269	838958
24"	150	815 / 32.0	600 / 23.6	158 / 348	838959
28"	150	930 / 36.5	600 / 23.6	230 / 507	838960
32"	150	1050 / 41.4	800 / 31.5	325 / 717	838961
36"	150	1170 / 46.0	800 / 31.5	420 / 926	838962
40"	150	1275 / 50.2	800 / 31.5	510 / 1124	838963
48"	150	1510 / 59.4	1000 / 39.4	680 / 1499	838964

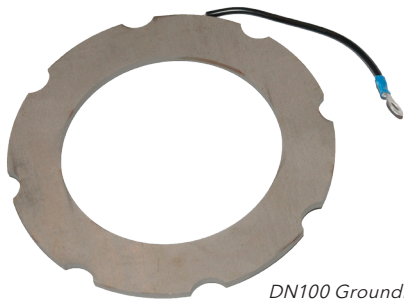
300-800 psi. consult the factory

28"-48": AWWA Class D



Grounding Rings Sizes and Ordering Information			
Size			Weight
DN	[inch]	Order no.	kg / lb
15	½"	838974	0,08 / 0.18
20	¾"	838975	0,10 / 0.22
25	1"	838976	0,12 / 0.26
32	1¼"	838977	0,16 / 0.35
40	1½"	838978	0,22 / 0.49
50	2"	838979	0,28 / 0.62
65	2½"	838980	0,36 / 0.79
80	3"	838981	0,44 / 0.97
100	4"	838982	0,56 / 1.23
125	5"	838983	0,66 / 1.46
150	6"	838984	0,92 / 2.03
200	8"	838985	0,98 / 2.16
250	10"	838986	1,30 / 2.87
300	12"	838717	2,04 / 4.50
350	14"	838990	2,44 / 5.38
400	16"	838969	3,50 / 7.72
450	18"	838988	3,36 / 7.41
500	20"	838989	3,64 / 8.02
600	23½"	838938	4,50 / 9.92

Grounding Ring Example



DN100 Grounding Ring

Flygt Magflux® Converters and Accessories	
838766	MagFlux Converter (blind) for sensor mounting, 230/115VAC
838796	MagFlux Converter (blind) for sensor mounting, 115VAC
838767	MagFlux Converter (blind) for sensor mounting, 24VAC
838768	MagFlux Converter (blind) for sensor mounting, 10-30VDC
838763	MagFlux Converter w/display unit for sensor mounting 230/115VAC
838797	MagFlux Converter w/display unit for sensor mounting 115VAC
838764	MagFlux Converter w/display unit for sensor mounting 24VAC
838765	MagFlux Converter w/display unit for sensor mounting 10-30VDC
838769	MagFlux Converter w/display unit for wall mounting, 230/115VAC
838798	MagFlux Converter w/display unit for wall mounting, 115VAC
838770	MagFlux Converter w/display unit for wall mounting, 24VAC
838771	MagFlux Converter w/display unit for wall mounting, 10-30VDC
838839	MagFlux Converter w/o display unit for wall mounting, 230/115VAC
838799	MagFlux Converter w/o display unit for wall mounting, 115VAC
838807	Sensor cable 10m - for remote connection between the wall mounted converter w/display and the sensor mounted converter (blind)
838808	Sensor cable 25m - for remote connection between the wall mounted converter w/display and the sensor mounted converter (blind)
838809	Sensor cable 50m - for remote connection between the wall mounted converter w/display and the sensor mounted converter (blind)
838810	Communication cable 25m-for remote display and multiple converters
838811	Communication cable 50m - for remote display and multiple converters
838812	Communication cable 200m - for remote display and multiple converters
838966	Modbus and RS 485 communications module
838967	Profibus DP communication module
838772	Wall mounting kit for converter
838935	Cabinet bottom part for wall mounting
838965	Mounting plate, Field Cabinet (small)
838773	Panel Mounting Bracket
838937	Field cabinet bottom part for sensor mounting
838973	Display Unit for MagFlux®
838968	Display Cover (Transparent)
838934	Converter Lid (Blind)
838936	Converter PCB
838932	Connection PCB
838970	Surge Arrester for MagFlux® for wall mounting
838971	Surge Arrester for MagFlux® for sensor mounting
838972	MagFlux® Verificator
838776	Gel potting kit
840559	Connection Cable USB
838931	USB Mini/USB mini, for panel mounting, 200mm IP67/NEMA 6
840560	MJK Field-Link
838939	Demo case including: Flow Sensor DN20 - EN, Converter w. display, Hydrostatic Level Transmitter LTU 601 0-3m & Level Indicator LI 531. 230VAC. 455 x 330mm (W X H)
838991	Demo case including: Flow Sensor 3/4" - ANSI, Converter w. display, Hydrostatic Level Transmitter LTU 601 0-3m & Level Indicator LI 531. 115VAC. 455 x 330mm (W X H)

1. Introduction

Thank you for choosing the Flygt MagFlux electromagnetic flow meter. We have done our utmost to design and manufacture a flow meter that satisfies your requirements.

The MagFlux is suitable for flow measurement in all kinds of conductive fluids, and it is especially suited for flow measurement of water, waste water, sludge and other fluids containing particles.

The flow meter is easy to install and put into service. However, read this manual first to learn about the MagFlux electromagnetic flow meter and all its features.

About this Manual

The manual is divided into a table of contents, eight chapters, seven appendices and an index.

1. Introduction

Contains a presentation of the Flygt MagFlux electromagnetic flow meter, the structure of this manual and the operating principles.

2. Safety, Repair and Product Identification

Provide answers to issues regarding safety, mounting, repair, restrictions and product identification.

3. Flow Sensor

Describes the physical specifications and installation guidelines for the flow sensor such as liner and electrode selection, example pipe systems, sizing chart, etc.

4. Flow Converter

Describes the physical specifications and installation rules for the flow converter such as power supply, in- and outputs, sensor/converter/display configurations, etc.

5. System Configuration Examples

Illustrates how MagFlux sensors, converters and display units can be interconnected in real-life scenarios.

6. Startup

Describes important checks and basic settings to get started including the display and keyboard user interface.

7. MagFlux Menus

Contains a comprehensive description of the MagFlux menus, options and utilities.

8. Mechanical Dimensions

Lists the flange and sensor dimensions and specifications.

* * * * *

Appendix A. Pop-up Events / Error Messages

Lists possible pop-up messages, explains their meaning and offer solutions to error conditions.

Appendix B. Flygt Field Link Software Upgrade

Describes in detail how to utilise the unique and intuitive Flygt-Field Link software program to upload new display and converter firmware versions.

Appendix C. FAQs - Frequently Asked Questions

Contains answers to questions that are often asked.

Appendix D. Test Certificate

Shows an example test certificate which is part of MagFlux shipments.

Appendix F. Log Files

An example log file illustrates the format and explains the entries.

Appendix G. Digital Input/Output Connections

Illustrates how the digital in- and outputs can be interconnected.

* * * * *

Main Menu Overview

Is a continuous presentation of the main menu structure. The size of this manual does not provide sufficient space for showing the complete menu structure in one image.

Converter Setup Menu Overview

Is a continuous presentation of the converter setup menu structure.

Service Menu Overview

Is a continuous presentation of the service menu structure.

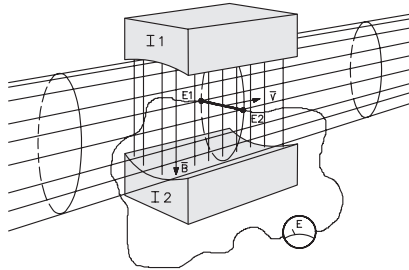
Display Setup Menu Overview

Is a continuous presentation of the display setup menu structure.

Operating Principles

The electromagnetic flow meter is an instrument for measuring the flow of conductive fluid using Faraday's electromagnetic induction law, and consequently the fluid must be electrically conductive.

As illustrated below a magnetic field with density B - perpendicular to the direction of flow - stretches across a fluid flowing within an electrically isolated pipe.



The magnetic flux will induce a voltage difference (E) that can be measured between two electrodes arranged perpendicular to the direction of flow and the magnetic field. The voltage is proportional to the velocity (V) of the fluid.

① $E = B \times D \times V \times k$ [Volt] where

E is the voltage that is induced between the two electrodes

B is the magnetic flux density

D is the distance between the two electrodes

V is the fluid velocity

k is a dimensionless constant

The flow of the fluid Q (m^3/s) is given by the following formula:

② $Q = \pi \times D^2 \times V / 4 \Rightarrow V = 4 / (\pi \times D^2)$ where

π : is the constant pi ($\approx 22/7$)

D : is the internal diameter

V : is the fluid velocity

The combination of above formulas ① and ② gives the following formula:

$$E = K \times B \times D \times Q \times 4 / (\pi \times D \times D) = 4 K \times B \times Q / (\pi \times D)$$

Evidently the voltage E is proportional to the actual flow.

The MagFlux Flow Meter

Measurement

Electromagnetic flow meters may have either direct current (DC) or alternating current (AC) excitation.

When systems are AC excited, electrostatic and/or electromagnetic noise may influence the measurements. A DC excited system however, is less sensitive to noise produced by electromagnetic induction, simply because the voltage induced over the electrodes will be a DC voltage. The drawbacks are measurement errors due to electro-chemical polarization between the electrodes and the fluid.

The MagFlux electromagnetic flow meters are excited by a 2.5 Hz square wave and thereby eliminate the drawbacks of both DC and AC systems.

A microprocessor receives and measures the amplitude of the pulse with a 16-bit resolution, and converts and displays the result on the display unit.

Electrode Cleaning

Electrode cleaning is always in service to maintain clean and accurate electrodes. The operating principle is a 55 Hz AC voltage superimposed on the normal 2.5 Hz square wave. This step effectively reduces the risk of a dirt layer build-up on the electrodes that eventually will deteriorate and finally isolate electrical contact to the flow media.

2. Safety, Repair and Product Identification

Safety instructions

1. Read this manual carefully.
2. Pay attention to the environment on the installation site.
3. Wear necessary protective equipment and follow all current safety regulations.
4. The MagFlux can invoke a start signal for dangerous machinery. Always ensure that connected machinery and other equipment are effectively put out of service (that is to remove the main fuses and lock main and security switches in off-position) before commencing configuration, fault finding, servicing, maintenance work, etc.
5. **WARNING:** There is a risk of lethal, electrical shock from "Mains supply" terminals N and L. Be careful not to touch these terminals while the MagFlux is being serviced.

Physical Mounting

The MagFlux flow converter/flow meter **must not** be mounted in explosion hazardous areas!

Repair

Repair must only be made by Xylem or by a service representative approved by Xylem.

Product Warranty

Coverage

Xylem undertakes to remedy faults in products from Xylem under these conditions:

- The fault is due to defects in design, materials, or workmanship.
- The fault is reported to a Xylem representative within the warranty period.
- The product is used only under the conditions described in this manual.
- All service and repair work is done by qualified and authorized personnel. All modifications must be done by qualified technicians.
- Genuine Xylem parts are used.

Limitations

The warranty does not cover faults caused by these situations:

- Deficient maintenance
- Improper installation
- Modifications or changes to the product and installation made without consulting Xylem
- Incorrectly executed repair work
- Normal wear and tear

Xylem assumes no liability for these situations:

- Bodily injury
- Material damage
- Economic loss

Warranty claim

Xylem products are high quality products with expected reliable operation and long life.

However, should the need arise for a warranty claim, then contact your Xylem representative.

Qualification of personnel

All work on the product should be carried out by certified electricians or Xylem authorized mechanics.

Xylem disclaims all responsibility for work done by untrained, unauthorized personnel.

Support

Xylem only supports products that have been tested and approved. Xylem will not support unapproved equipment.

Usage

The monitoring equipment incorporated in the product must be correctly connected and in use.

Improper use may cause damage to the equipment and result in warranty cancellation.

Product Identification

A delivery will usually consist of a MagFlux converter and a MagFlux flow sensor. Check that the item(s) delivered corresponds to the ordered item(s). The part number and the calibration code are printed on an identification label stuck onto the flow converter shipping box and on a label on the flow converter itself. The part number, the serial number, the calibration code and the electrode/lining data for the flow sensor are printed on a black name plate (see example below).



This calibration code (Cal. code) is unique and provides the MagFlux converter with information about flow sensor number, nominal diameter of the flow sensor and calibration data for the flow sensor.

The current converter firmware requires an 8-character input, but it also accepts 6 characters plus two "Ok"s. The example above (dw5uq4) would require that you enter: d w 5 u q 4 "Ok" "Ok", where "Ok" indicates that you press the "Ok" key without selecting any character. Only **small** letters can be entered from the MagFlux keypad.

If changes are needed to the unique sensor calibration code following initial setup, this is the calibration code that the "Sensor Calibration Code" menu must contain (see pages **46** and **89**).

3. Flow Sensor

The following conditions must be satisfied to get the full benefit of the MagFlux flow sensor.

Minimum conductivity

- The conductivity of the media must be greater than 5 $\mu\text{S}/\text{cm}$.

Liner selection

- **Hard rubber lining** for drinking water and waste water

Electrode selection

- **Steel AISI 316TI-1.4571** for general purpose, sewage, water and district heating systems

Mounting location

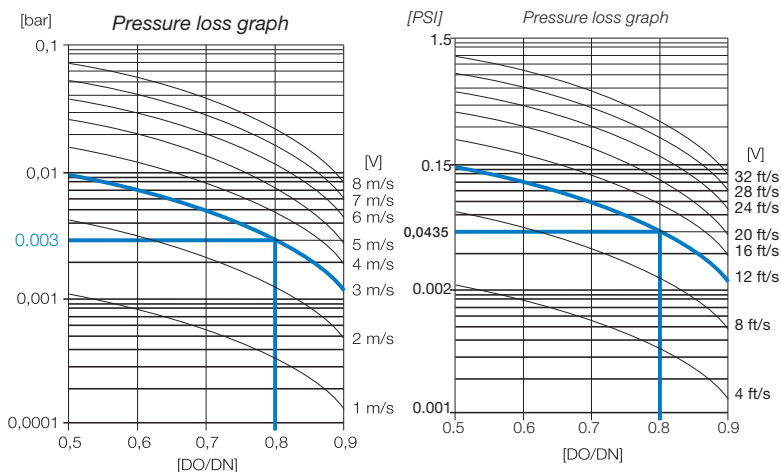
- To obtain a stable and accurate flow measurement, it is very important that the flow sensor is mounted correctly in the pipe system
- There must be no flow fluctuations
- Avoid locations where vacuum can occur
- Avoid locations with vibrations from for example pumps
- Avoid locations with extensive temperature changes
- Avoid corrosive environments and locations with a great risk of condensation
- Take care that condensate and water cannot enter the connector box on the flow sensor
- There must be sufficient free space around the flow sensor.
- **IMPORTANT:** Observe that the correct flow direction is set in the MagFlux "Converter Setup" menu and in the "Service Menu". Default flow direction is "A" (flow direction towards left).



The flow directions A or B are clearly shown on the name plate. Default flow direction is "A".

Pressure loss

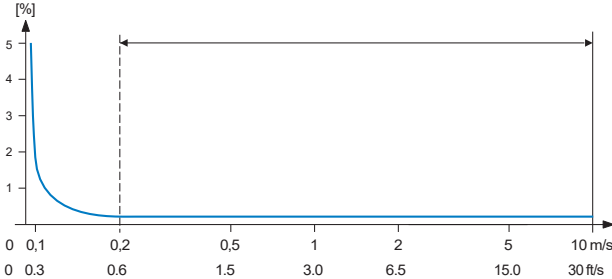
The pressure loss can easily be determined, if the nominal pipe diameter is greater than the MagFlux flow sensor. See the diagram below:



The diagram illustrates that decreasing the internal diameter from 100 mm (DN) to 80 mm (DO) will cause a pressure loss of 0.003 Bar @ 3 m/s.

Accuracy

According to the type and size of the flow sensor, the measuring accuracy will be better than 0.25%, provided that the flow sensor has the correct dimension .



Sizing

The flow sensor should be selected so the flow velocity through the sensor will be between 0.2 - 10 m/s.

It is recommended that flow velocities in tubes are kept between 1 - 3 m/s for reliable and safe operation. See also the dimensioning table below and the dimensioning chart on the following page .

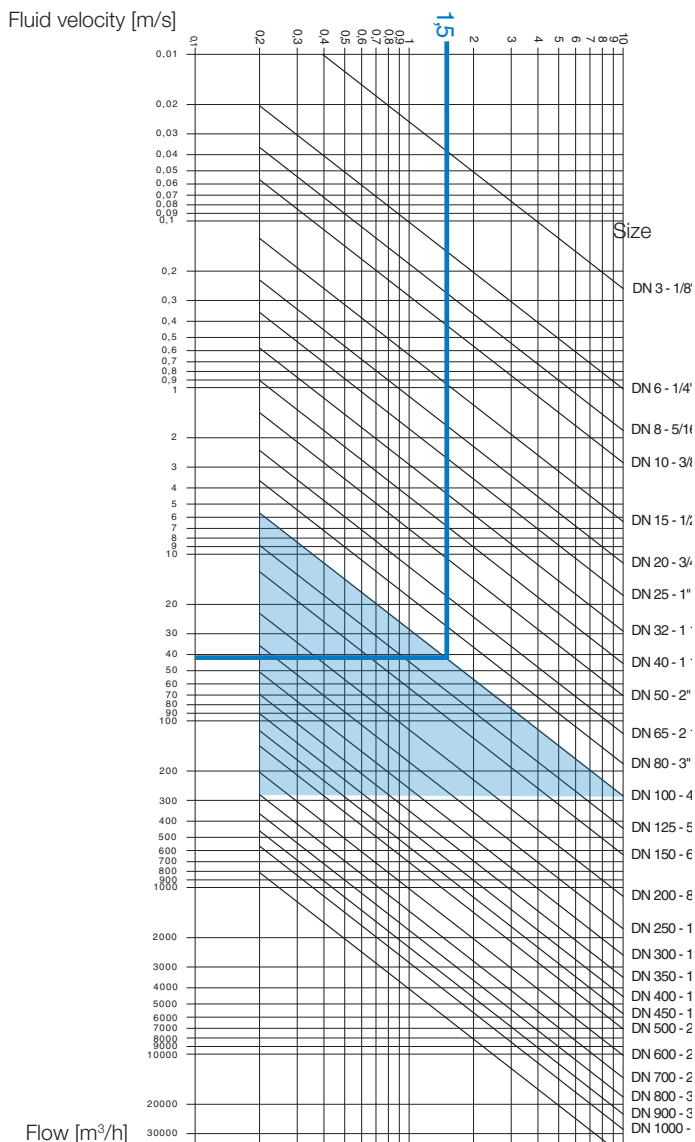
The Qmax . is equal to 20 mA factory preset

Min and max flow			Min and max flow Imperial		
DN	Qmin	Qmax	Size	Qmin	Qmax
	0.2 m/s [l/h]	10 m/s [l/h]		0.6 ft./s [GPM]	30 ft./s [GPM]
15	127	6362	¼"	0.091	4.45
20	226	11304	3/8"	0.249	12.4
25	353	17676	½"	0.559	28.0
32	579	28944	¾"	0.995	49.76
40	905	45360	1"	1.550	77.82
50	1414	70560	1¼"	2.549	127.4
			1½"	3.984	199.7
			2"	6.226	310.7
	m³/h	m³/h	2½"	10.52	523.9
65	2,39	119	3"	15.93	796.9
80	3,62	181	4"	24.87	1246
100	5,65	283	5"	38.92	1946
125	8,84	442	6"	55.91	2800
150	12,7	636	8"	99.50	4,979
200	22.6	1131	10"	155.4	7,780
250	35.3	1767	12"	224.1	11,205
300	50.9	2545	14"	305.1	15,258
350	69.3	3464	16"	398.5	19,919
400	90.5	4524	18"	506.3	25,210
450	115	5726	20"	620.8	31,120
500	141	7069	24"	999.1	44,910
600	204	10179	28"	1220	74,920
700	277	13854	32"	1594	79,620
800	362	18095	36"	2017	100,800
900	458	22902	40"	2497	124,500
			48"	3584	179,300

20mA output is factory preset to Qmax

Sizing Chart

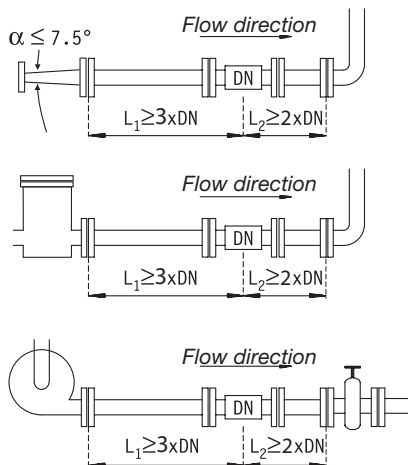
Example: A MagFlux with an internal diameter of 100 mm can measure flow rates between approx. 290m³/h and 5.6 m³/h, and the fluid velocity is 1.5 m/s at a flow rate of approx. 42 m³/h.





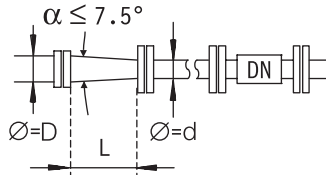
Pipe System

1. The flow sensor must be mounted in a location which is free from interfering elements like valves, Ts, bends, pumps, etc. to ensure a laminar flow without turbulence upstream of the flow sensor. For that reason the flow sensor must be mounted in a straight pipe at a distance from interfering elements of minimum $3 \times \text{DN}$ upstream and minimum $2 \times \text{DN}$ downstream.



Important: Valves should always be mounted on the downstream side of the flow sensor!

- If it becomes necessary to use reducers, the inner angle must not exceed 7.5°.



The minimum length to keep the angle below 7.5° can be checked by means of the formula below:

$$L = (D - d) \times 7.63$$

"D" is the large diameter and "d" the small diameter of the reducer.

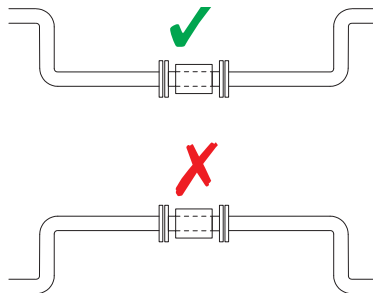
Example: If a flow sensor in dimension DN 80 is mounted downstream of a 100 mm pipe, the reducer must then have a length of minimum 152,6 mm in order to keep the inner angle below 7,5 °.

- Flange connections must be assembled concentrically on both the upstream and the downstream side. Measuring accuracy will be affected by turbulence in the liquid from poorly made connections.

Important: Gaskets and grounding rings must also be mounted concentrically!



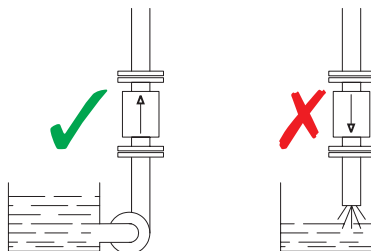
- The flow sensor should always be filled with liquid. For that reason the flow sensor must not be mounted at the highest point of the pipe system or in free outlets, where gravity could empty or partially empty the pipe.



5. The flow sensor can be mounted vertically or horizontally.

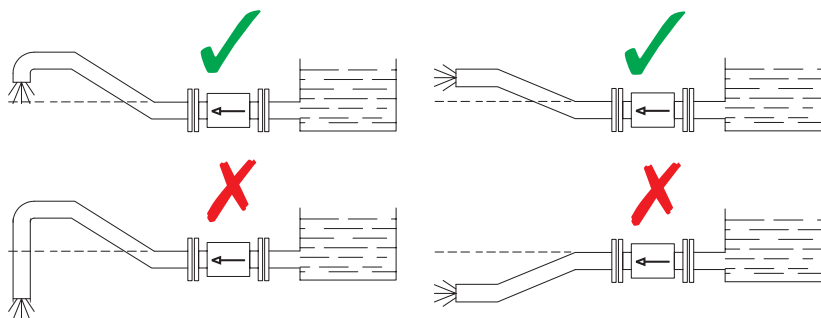
If the flow sensor is mounted vertically, the flow direction should always be upwards. In that way the effect from possible bubbles in the liquid will be significantly reduced, just as it will ensure that the flow sensor is always filled with liquid.

In case the liquid is carrying particles, for example when measuring sludge, sewage, etc., the flow sensor must be mounted vertically.

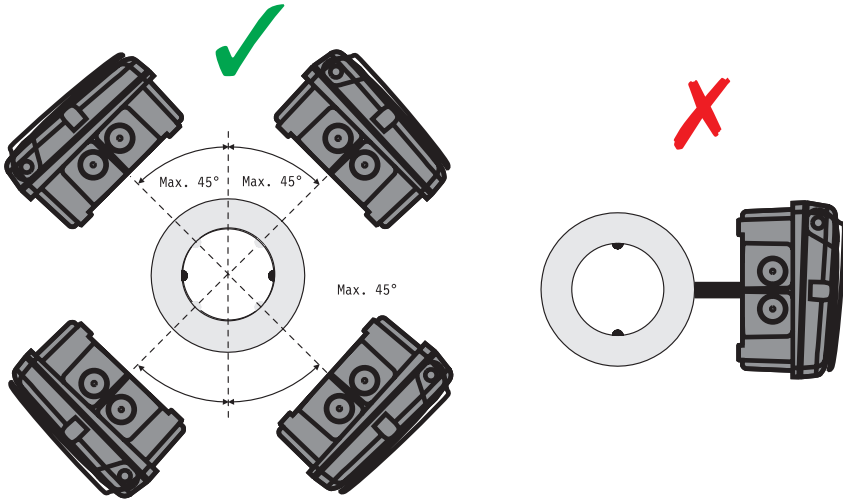


6. When mounting horizontally in pipes with free downstream outlet, the flow sensor should be mounted such that it will always be filled with liquid, for example in a bend situated lower than the height of the outlet.

In case the liquid is carrying particles, e.g. when measuring sludge, sewage etc. the flow sensor must be mounted vertically.

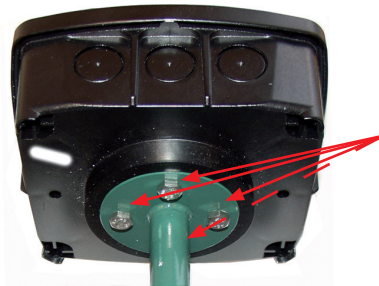


7. When mounting horizontally the flow sensor can be rotated max. $\pm 45^\circ$ seen from the connection end. If the flow sensor is rotated more than 45° , one of the electrodes may not be in full contact with the liquid.



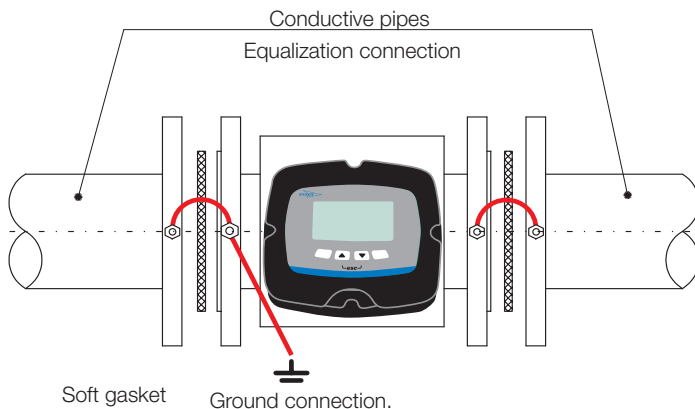
Cabinet Mounted on the Flow Sensor

The cabinet is mounted on the flow sensor with four pcs. 6x12 hex cap screws.



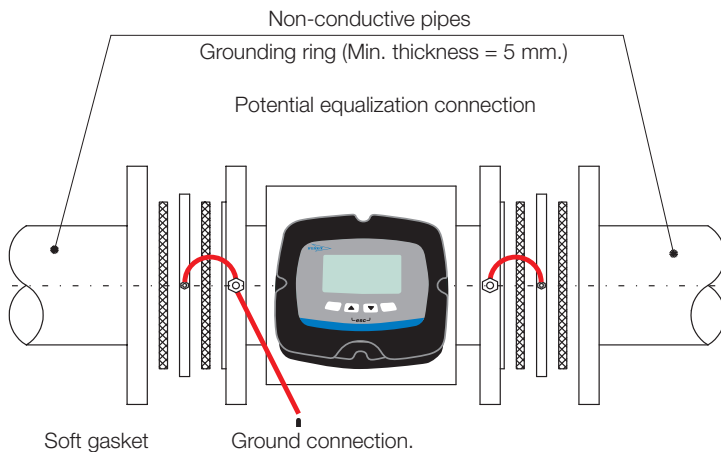
Potential Equalization and Grounding

MagFlux in Conductive Pipes

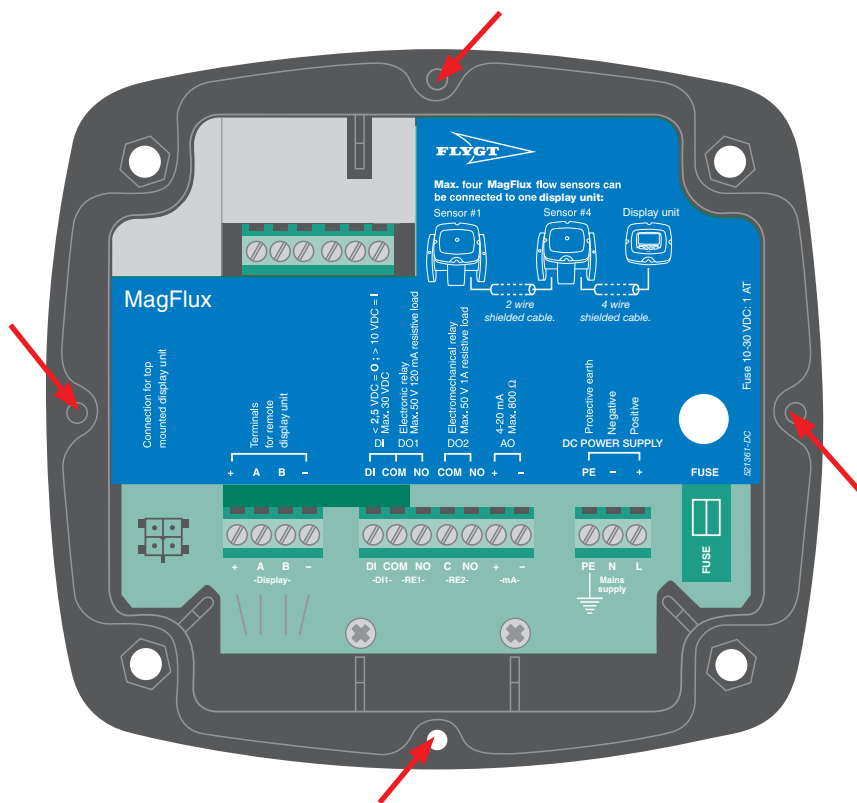


NB! The flow sensor must be connected to an effective ground connection, and the wire dimension must be at least 1.5 mm².

Magflux in Non-conductive Pipes



NB! The flow sensor must be connected to an effective ground connection, and the wire dimension must be at least 1.5 mm².



Power Supply

The flow converter must be supplied from a properly fused mains outlet, a 24 volt AC outlet, or a 10 - 30 V DC power supply/battery.

Power Supply 230 V AC, 115 V AC or 24 V AC		Power Supply 10 - 30 V DC	
Terminal	Designation	Terminal	Designation
PE	Protective ground	PE	Protective ground
N	230 / 115 / 24 V AC neutral	—	DC neutral
L	230 / 115 / 24 V AC live	+	DC live

The internal fuse ratings are:

Internal Fuse Ratings		
Voltage	Rating	Dimension
230 V AC	0.063 mA T	5 x 20 mm
115 V AC	0.125 mA T	5 x 20 mm
24 V AC	0.5 mA T	5 x 20 mm
10 - 30 V DC	1.0 AT	5 x 20 mm

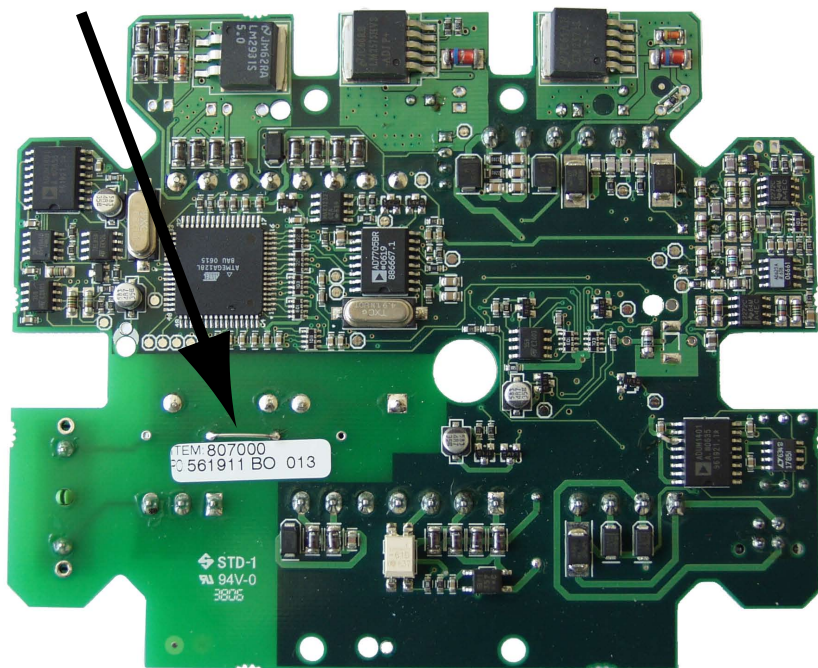
The technical specifications/requirements for a 10 - 30 V DC power supply/battery are:

Technical Specifications for 10 - 30 V DC Power Supply	
Power consumption without display	< 5 W
Power consumption with display	< 8 W
Peak start current @12 V DC, 1 second	Approx. 1,5 A
Peak start current @24 V DC, 1 second	Approx. 1 A

Changing the Power Supply Voltage 230/115 V AC

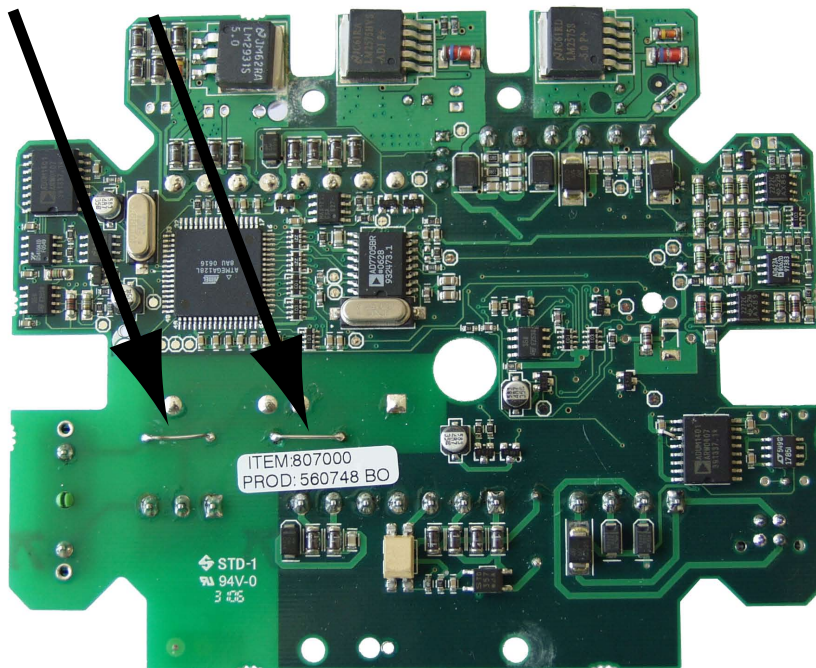
To change the input mains voltage from 230 VAC to 115 VAC (or vice versa) proceed as follows:

1. Loosen the four screws on the front and lift out the display (see also page 27).
2. Note down the color and position of the wires in the terminal blocks, and then loosen the terminal screws.
3. Unscrew the two screws that hold the metal cover and then remove it.
4. Unscrew the four screws that hold the mother PCB (the printed circuit board with all the electrical components).
5. Remove the mother PCB and look at the back side. This is what you should see (230 V AC configuration):



6. Unsolder and remove the jumper indicated by the arrow.

7. Look at the following picture to see where two new jumpers must be inserted (115 V AC configuration):



8. Insert and solder 2 jumpers (wires) in the positions indicated by the arrows.
9. Turn around the PCB and replace the 63 mA fuse on the right side with a 125 mA fuse (or vice versa going from 115 VAC to 230 VAC).
10. Re-insert the PCB and re-assemble the flow meter (see also steps 4, 3, 2 and 1).

Analogue Output

The analogue output is an active output with a max. load of 800Ω.

Analogue Output		
Terminal		Designation
AO	+	4-20 mA
AO	-	4-20 mA

The analogue output can be programmed for indication of:

- direct flow
- inverse flow
- bidirectional flow
- absolute flow

See details on pages **65** - **68** incl.

Digital Outputs

MagFlux has two digital outputs - DO 1 with an opto (light triggered) relay and DO 2 with a mechanical relay.

They can both be programmed for the following functions:

- High and low flow alarms
- Pulse output for counters R Totalizer Forward and Reverse
- Batch 1 and batch 2 counters
- Empty pipe alarm
- Flow direction indication

Opto Relay (DO1)		
Terminal		Designation
DO 1	Com	Max. 50 V DC /120 mA
DO 1	NO	

Mechanical Relay (DO2)		
Terminal		Designation
DO 2	Com	Max. 50 V DC /1 A
DO 2	NO	

DO 1 shares the common terminal (Com) with DI.

See also application examples in Appendix F. Digital Input/Output Connections on page **123**.

Digital Input

MagFlux has one digital input which is activated with a voltage higher than 10 V DC and de-activated with a voltage lower than 5 V DC.

Digital Input		
Terminal		Designation
DI	Com	
DI		Max. 30 V DC

The digital input (DI) can be programmed for the following functions:


- Start and pause batch 1 and batch 2 counters
- Reset counters R Totalizer Forward and Reverse
- Reset counter R Totalizer Sum

DI shares the common terminal (Com) with DO 1.

See also application examples in Appendix G. Digital Input/Output Connections on page **124**.

Local (compact) Flow Sensor

Connect the compact (local) flow sensor to the flow converter with the wires coming from the flow sensor as shown below.

Compact Flow Sensor			
Terminal	Signal	Designation	Colour from sensor
1 	Liquid GND	Built-in liquid ground electrode	Black/shield
2	E1	Electrode	Red
3	E2	Electrode	White
4	GND	Ground	Black
5	L1	Coil	Blue
6	L2	Coil	Brown
7, 8 and 9	not used		


Remote Flow Sensor

Connect the remote flow sensor to the flow converter with the included cable (Flygt P/N 838771).

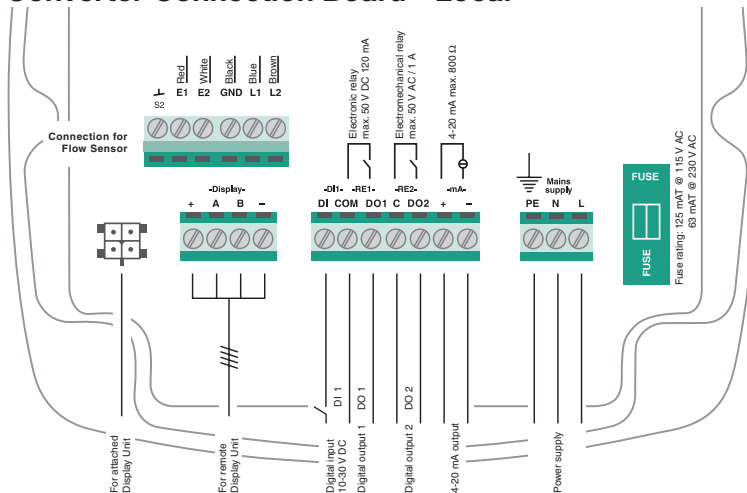
Important: Do not use other cable types!

Important: Terminals 1 and 4 must be shunted!

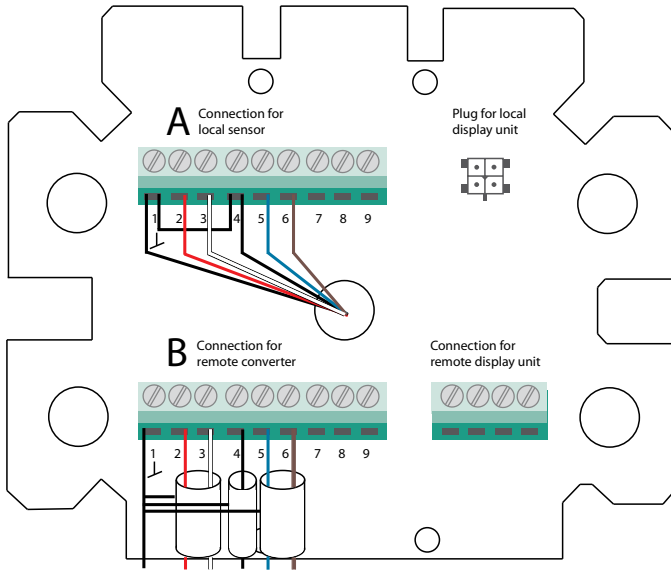
The extension cable length between converter and sensor must under normal circumstances not exceed 50 meters. Power lines running in parallel and noisy environments may reduce the max. length to less than 50 meters.

Remote Flow Sensor			691080	
Terminal	Signal	Designation	Colour before March 2011	Colour from March 2011
1 	Liquid GND	Shield	-	-
2	E1	Wire pair no. 1	Red	Red
3	E2	Wire pair no. 1	White	White
4	GND	Wire pair no. 3	Black	Black
5	L1	Wire pair no. 2	Green	Blue
6	L2	Wire pair no. 2	White	Brown
7, 8 and 9			not used	

Converter Connection Board - Local



Converter Connection Board - Remote



838807 10m

838808 25m

838809 50m

5. System Configuration Examples

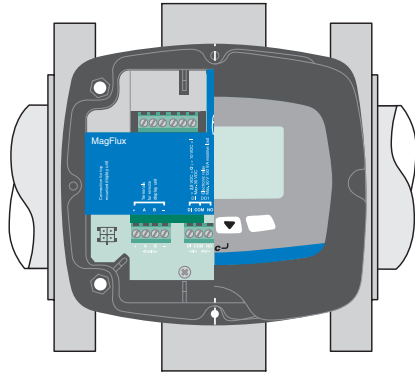
Compact Converter and Display Unit on Flow Sensor

Configuration: *The MagFlux Converter and Display Unit is mounted directly on the MagFlux Flow Sensor.*

Order numbers for this configuration:

838xxx MagFlux Flow Sensor

838763, 64, 65, 97 MagFlux Converter with Display Unit for sensor mounting



838763, 64, 65, 97 consists of:

838973 Display Unit

838936 Converter PCB

838937 Field Cabinet
bottom part for sensor
mounting

Remote Converter with Connection Box on Flow Sensor

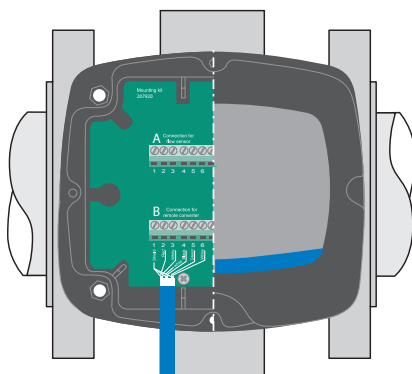
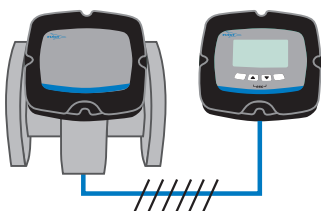
Configuration: *The MagFlux Converter and Display Unit is remote mounted for example when the sensor is to be buried or submerged.*

Order numbers for this configuration:

838769, 70, 71 & 98 MagFlux Flow Sensor or MagFlux Converter with Display Unit for wall mounting

838807 10m, 838808 25m & 838809 50m MagFlux Sensor Cable

838776 MagFlux Gel Potting Kit IP68/NEMA 6P



838769, 70, 71 & 98 consists of:

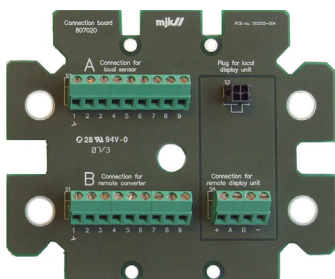
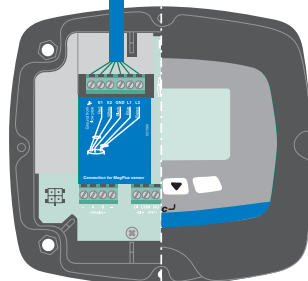
838973 Display Unit

838932 MagFlux connection PCB (see picture below)

838934 Blind Lid

838937 Cabinet bottom part for sensor mounting

838935 Cabinet bottom part for wall mounting



Converter connection PCB

Wiring Schematic #1

For "Remote Converter with Connection Box on Flow Sensor" on the opposite page.

Flow Sensor

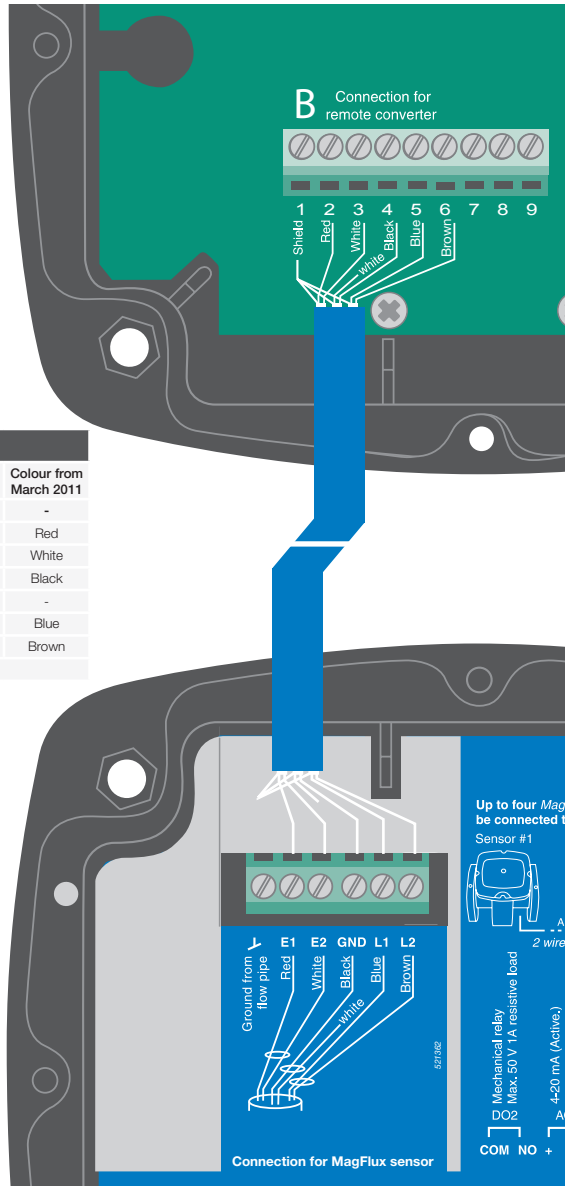
Connect one end of the Flygt cable to the flow sensor as described in the table below. All 3 shields are twisted and connected in slot 1. The white lead in pair no. 3 is not used.

B Connection for remote converter

Terminal	Signal	Wire	Colour before March 2001	Colour from March 2011
1	GND	Shield	-	-
2	E1	Pair no. 1	Red	Red
3	E2	Pair no. 1	White	White
4	GND	Pair no. 3	Black	Black
-	-	Pair no. 3	White	-
5	L1	Pair no. 2	Green	Blue
6	L2	Pair no. 2	White	Brown
7, 8, 9			not used	

Remote Converter (and Display Unit)

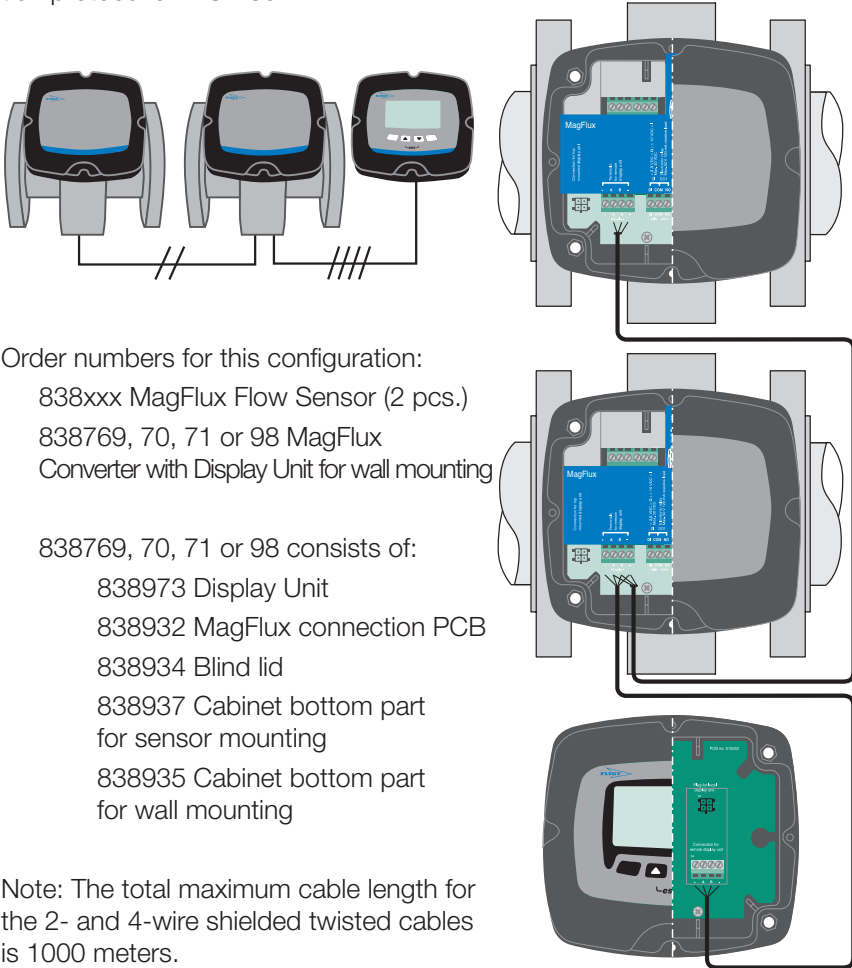
Connect the other end of the Flygt cable to the remote converter as shown to the right. The "1 Shield" lead goes into "Ground from flow pipe", the "2 Red" lead goes into "E1 Red", the "3 White" lead into "E2 White", and so on.



Remote Display and Multiple Converters Wiring

Configuration: Two locally mounted MagFlux Flow Sensors and converters with blind lid and one remote mounted Display Unit.

The communication between the sensors and the Display Unit is executed on shielded twisted 2- and 4-wire cables using the Modbus® communication protocol on RS-485.



Wiring Schematic #2

or the "Remote Display and Multiple Converters Wiring" example on the previous page.

Local flow sensor 1

2-wire twisted shield cable:

Connect lead "1" to slot "A", lead "2" to slot "B" and the twisted shield to slot "-".

Local flow sensor 2

2-wire twisted shield cable:

Connect lead "1" to slot "A", lead "2" to slot "B" and twisted shield to slot "-".

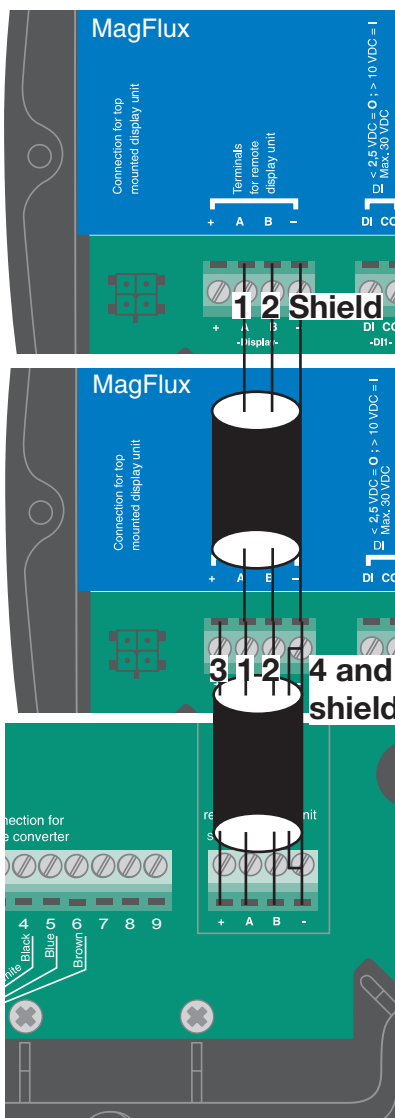
4-wire twisted shield cable:

Connect lead "1" to slot "A", lead "2" to slot "B", lead "3" to slot "+" and lead "4" and twisted shield to slot "-".

Remote display unit

4-wire twisted shield cable:

Connect lead "1" to slot "A", lead "2" to slot "B", lead "3" to slot "+" and lead "4" and twisted shield to slot "-".



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6. Startup

Initial Checks

Before switching on power the following steps must be checked.

1. The local mains power supply voltage corresponds to the voltage printed on the identification label of the flow converter.
2. All electrical connections are made in accordance with the electrical connection diagram shown on page **34**.
3. All terminal screws are tightened.
4. All cable glands are tightly secured.
5. All grounding connections are made in accordance with the instructions in this manual (see page **26**).

Initial Flow Measurement

1. Make sure that the flow sensor is completely filled with liquid.
2. Turn on power to the flow converter and wait one minute.
3. Verify or enter the calibration code of the flow sensor in the "Converter Setup/Service Menu/Sensor Calibration Code" menu (see also page **88**).

If the entered calibration code is incorrect, and for example indicates a wrong internal diameter, read the correct calibration code on the converter as explained on page **16**.

Flow Direction Check

1. Allow free flow through the sensor.
2. Check on the display unit screen that the flow value increases. If the value goes negative, check that the "Flow direction" option is set correctly and/or check the electrical connections on the flow sensor.

Language Selection

1. The default display language is English. If another language is required, proceed with step 2.
2. Select "Display Setup" from the Main Menu.
3. Select "Language" from the Display Setup menu and chose the required language (see page **98**).

Display Read-out, one connected unit

All MagFlux display read-outs are illustrated and described in this manual.
Chapter 6. MagFlux Menus (on page 49) gives a detailed description of the displays shown during setup, configuration and normal operation.
A 5-line LCD screen displays symbols and the actual status during setup, configuration, servicing and normal operation (see also page 50).



Keyboard for reading and programming the MagFlux

The display shown above will in the remaining part of this manual be stylized to appear like this:

MagFlux	
Flow	4.1 m³/h
FTot	18.77 m³
Select	Setup

Display Read-out, several connected units

When several units are interconnected with different names and Modbus ID numbers, a "Display Overview Menu" is available at top level (press "Back" repeatedly):

MagFlux	4.1 m³/h	
Oxix1	91.9 %	
Back	Select	Setup

All connected units are displayed and sorted by their ID numbers, and consequently each unit can be selected and set up as required:

MagFlux	
Flow	4.1 m³/h
FTot	18.77 m³
Select	Setup

or

Oxix1	
Oxygen sat.	91.9%
Select	Setup

Important:

More connected units can only be managed as described above, if each unit has been assigned a unique name and Modbus ID number. See page 100 for details.

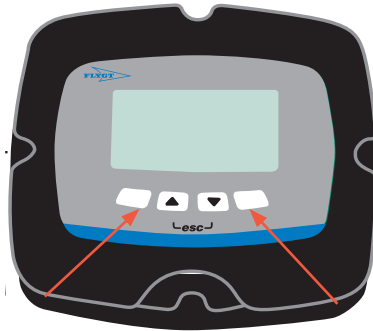
Display Keys

The keys and the soft keys (variable key functions determined by the display firmware) are used for initial programming and normal operation of the flow meter.

The function(s) of the four available keys is displayed at the bottom of the display. The symbols and actual functions are described in detail in the sections that describe the individual menus.

Contrast Adjustment

Adjust the display contrast by pressing the two outmost keys simultaneously (indicated by the keys) and press the up/down keys as required.



Save the new setting by pressing the two outmost keys simultaneously.

System Reset

You can reset and refresh all system displays and key combinations by pressing all four keys simultaneously.

This feature is especially useful during for example a service call, where the display language cannot be understood by the service person. A system reset immediately sets the display language to (GB) English.

The system reset must not be confused with the ultimate "Recover factory settings" (see page **102**) which deletes all local configurations/settings and replaces them with default factory settings.

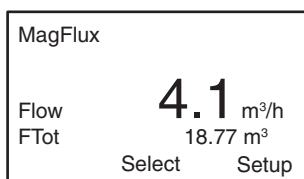
Initial Setup

A unique sensor calibration code provides the MagFlux flow converter with information about flow sensor number, nominal diameter and calibration data.

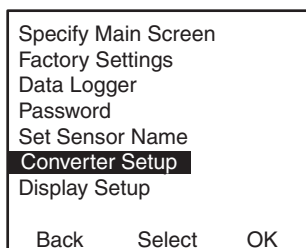
If changes to the unique sensor calibration code are needed following physical installation and initial setup, the "Sensor Calibration Code" menu must be addressed.

A password is not required to enter or change the sensor calibration code. Toggle through the displayed digits with the right-arrow key when prompted for a password and press OK.

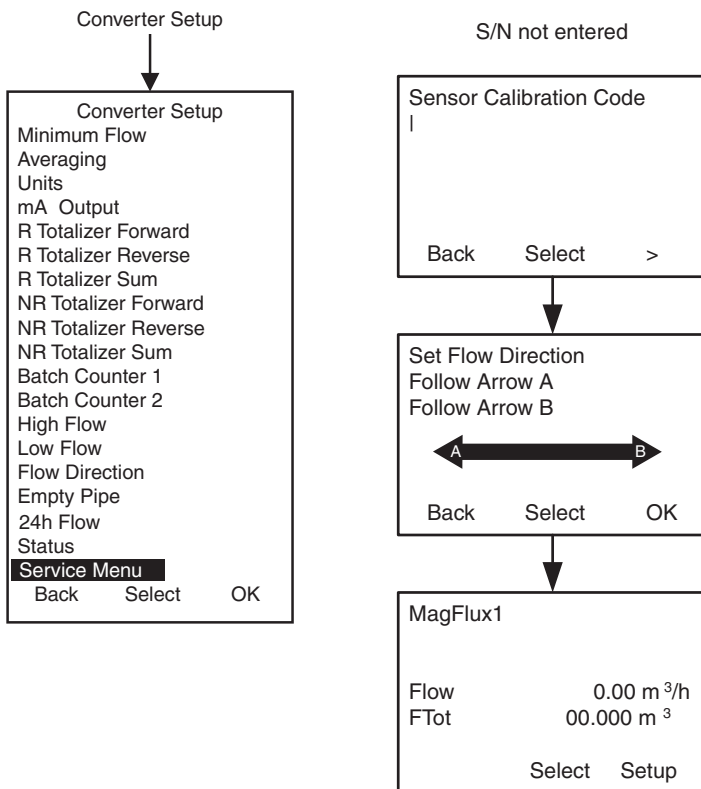
1. Press the "Setup" key on the LCD display (see below) to enter the MagFlux Main Menu.



2. Press the up/down keys to highlight the required menu line (here: "Converter Setup") and then press OK to select it.

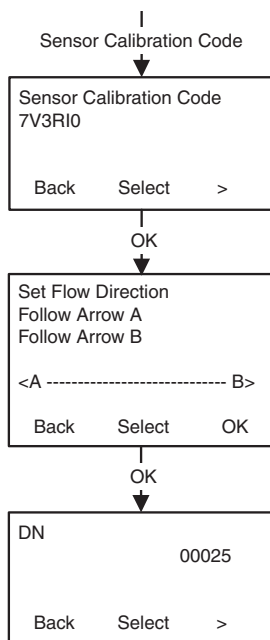


- Then select "Service Menu" and "Sensor Calibration Code".



- Enter the calibration code read from the converter label (or pass through or change the displayed calibration code) and then press OK. See also details regarding the calibration code on page 16.
- Select the correct flow direction in the "Set Flow Direction" menu and press OK.

6. Pass through the "DN" menu and press OK.

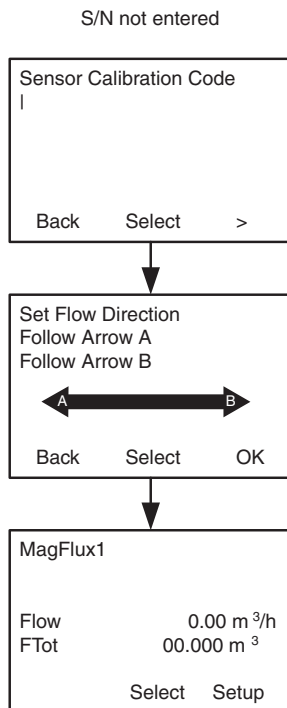


The MagFlux is now configured with default settings and is ready for use.

Note: If the sensor has not been pre-configured from the factory with a sensor calibration code, the calibration code procedure is somewhat different from the just mentioned.

See the steps on the following page to configure a non-configured sensor with a calibration code.

1. Apply power to the sensor.
2. When the "Sensor Calibration Code" menu appears (see below), enter the calibration code read from the converter label and press OK.



3. Select the correct flow direction from the "Set Flow Direction" menu and press OK.
4. Sensor calibration code configuration is now finished, and you are returned to the Main Menu.

7. MagFlux Menus

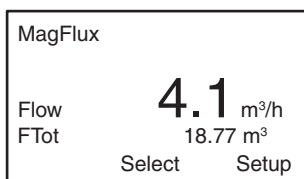
All the MagFlux menus and sub menus are shown and described in the following sections.

Continuous overviews of the menu and sub-menu structures are presented on the gatefolds at the end of this manual:

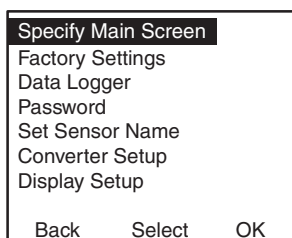
- **Main Menu Overview** (page Gf-1)
- **Converter Setup Menu Overview** (page Gf-2)
- **Service Menu Overview** (page Gf-3)
- **Display Setup Menu Overview** (page Gf-4)

Main Menu

1. Press the "Setup" key on the MagFlux display (see below) to enter the MagFlux Main Menu.



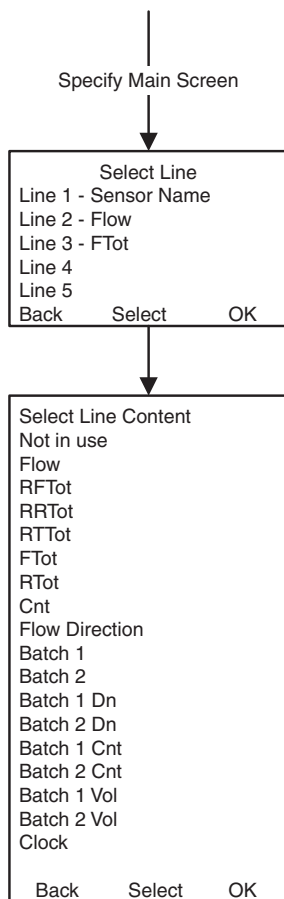
The MagFlux Main Menu contains a number of sub menus (see figure below).



2. Press the up/down keys to highlight the required menu line (here: Specify Main Menu) and then press OK to select it.

Specify Main Screen

The "Specify Main Screen" menu allows you to customize the MagFlux display to suit your requirements. You can add and remove the five available display lines and configure them individually.



1. Press the up/down keys to highlight the required menu line and then press OK to select it.
2. Press the up/down keys to highlight the required option and press OK.

The available options are:

Not in use

The line will not be used. The set free space will be used by the other lines.

Sensor Name

The actual sensor name like a number, a location, a name or a function will be displayed

Note: The actual sensor name is defined later on in the "Set Sensor Name" menu on page **61**.

Flow

Actual flow rate (in units chosen in the menu for primary units).

RFTot

Resettable **F**orward **T**otalizer counter

32bit (unit L) 4 294 967 295 L

RRTot

Resettable **R**everse **T**otalizer counter

32bit (unit L) 4 294 967 295 L

RTTot

Resettable **T**otal **T**otalizer counter

32bit (unit L) 2 147 483 647 L (+/- half of Tot)

FTot

Forward **T**otalizer counter

64bit (unit mm³) 18 446 744 073 709 551 615 mm³

RTot

Reverse **T**otalizer counter

64bit (unit mm³) 18 446 744 073 709 551 615 mm³

Cnt

Totalizer sum **C**ounter

64bit (unit mm³) 9 223 372 036 854 775 807 mm³ (+/- half of Tot)

Flow Direction

Flow direction "A" or "B" will be displayed.

Batch 1

Timer for batch volume 1

Batch 2

Timer for batch volume 2

Batch 1 DN

Displays the missing amount of **Batch** volume **1** (DN = down)

Batch 2 DN

Displays the missing amount of **Batch** volume **2** (DN = down)

Batch 1Cnt

Batch 1 Counts (number of batches)

Batch 2 Cnt

Batch 2 Counts (number of batches)

Batch 1 Vol

Batch 1 Volume

Batch 2 Vol

Batch 2 Volume

Clock

Time and date

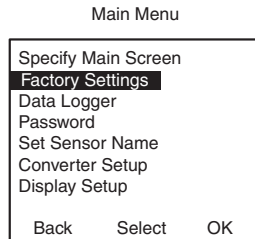
The size of the display lines will automatically increase or decrease as the number of display lines is removed or added to maximize the field of view for the measured values

Factory Settings

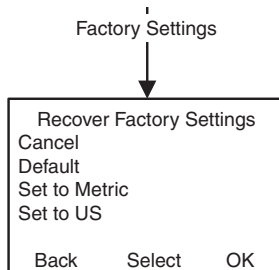
The "Factory Settings" menu resets the display to default settings, to metric settings or to US settings.

Note: The converter settings are not changed from this menu. Converter settings are covered in "Converter Setup" on page 63.

1. Press the up/down keys to highlight the required menu line (here: Factory Settings) and then press OK to select it.



2. Press the up/down keys to highlight the required option and then press OK to select it.



The available options are:

Cancel

Exit the menu without changes.

Default

When "Default" is selected, the following settings **are not** affected and remain as chosen by the user:

- Sensor Name
- Device ID
- Flow Direction
- DN, size
- Calibration
- Calibration Code

The in- and outputs are **not** activated from the factory. Activate the in- and outputs by configuring the functions with for example the default values shown in the following tables:

- MagFlux Default DI/DO Settings
- MagFlux Default 20 mA Settings

MagFlux Default DI/DO Settings		
Digital Output 1 (opto) - DO1	Digital Output 2 (mech.) - DO2	Digital Input - DI
Counter R Totalizer Forward	Counter R Totalizer Forward	RESET R Totalizer Forward
Counter R Totalizer Reverse	Counter R Totalizer Reverse	RESET R Totalizer Reverse
Batch Counter 1	Batch Counter 1	RESET R Totalizer Sum
Batch Counter 2	Batch Counter 2	Start / Pause Batch counter 1
Low Flow	Low Flow	Start / Pause Batch counter 2
High Flow	High Flow	
Flow Direction	Flow Direction	
Empty Pipe	Empty Pipe	

Note: The same function can not be on assigned to both relays.

MagFlux Default 20 mA Settings

Metric			Imperial				
Part Number	DN [mm]	Flow [m ³ /h]	Part Number	Size	Flow [GPM]	Qmin 0.6 ft./s [GPM]	Qmax 30 ft./s [GPM]
838693	15	5	838941	½"	30	0.559	28.0
838694	20	10	838942	¾"	50	0.995	49.76
838695	25	20	838943	1"	75	1.550	77.82
838696	32	30	838944	1¼"	100	2.549	127.4
838697	40	50	838945	1½"	200	3.984	199.7
838698	50	75	838946	2"	300	6.226	310.7
838699	65	100	838947	2½"	500	10.52	523.9
838700	80	200	838948	3"	800	15.93	796.9
838701	100	300	838949	4"	1000	24.87	1246
838702	125	400	838950	5"	2000	38.92	1946
838703	150	600	838951	6"	3000	55.91	2800
838704	200	1000	838952	8"	5000	99.50	4,979
838705	250	2000	838953	10"	7700	155.4	7,780
838706	300	2500	838954	12"	10000	224.1	11,205
838707	350	3000	838955	14"	10000	305.1	15,258
838708	400	4500	838956	16"	20000	398.5	19,919
838709	450	6000	838957	18"	25000	506.3	25,210
838710	500	7000	838958	20"	30000	620.8	31,120
838711	600	10000	838959	24"	40000	999.1	44,910
838712	700	15000	838960	28"	60000	1220	74,920
838713	800	20000	838961	32"	80000	1594	79,620
838714	900	25000	838962	36"	100000	2017	100,800
838715	1000	30000	838963	40"	100000	2497	124,500
838716	1200	40000	838964	48"	200000	3584	179,300

Set to metric

All converter-related units can be set to the following units (default values in bold italics):

Flow Unit	Totalizers					
m ³ /sec	RFTot	RRTot	RSTot	FTot	RTot	Cnt
l/sec	l	l	l	<i>l</i>	<i>l</i>	<i>l</i>
l/min	hl	hl	hl	hl	hl	hl
l/h	kl	kl	kl	kl	kl	kl
<i>m³/h</i>	<i>m³</i>	<i>m³</i>	<i>m³</i>	m ³	m ³	m ³

Set to Imperial

All converter-related units can be set to the following units (default values in bold italics):

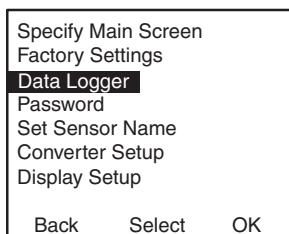
Flow Unit	Totalizers					
ft ³ /h	RFTot	RRTot	RSTot	FTot	RTot	Cnt
MGD	ft ³	ft ³	ft ³	<i>ft³</i>	<i>ft³</i>	<i>ft³</i>
<i>GPM</i>	<i>gal</i>	<i>gal</i>	<i>gal</i>	gal	gal	gal
	MG	MG	MG	MG	MG	MG

Data Logger

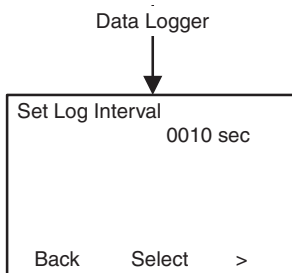
MagFlux provides a data logger with a capacity of approx. 20,000 entry points. See Appendix E on page **118** for examples and descriptions of log files.

The data logger operates after the FIFO principle (First In, First Out). If the data logger is full and new data are coming in, the oldest data are discarded.

1. Press the up/down keys to highlight the required menu line (here: Data Logger) and then press OK to select it.



2. Press the up/down keys to change the highlighted digit, and then press the right-key (>) to proceed to the next digit.



3. Continue until all digits have been set and press OK.
The log interval can be set in intervals from 10 sec. up to 9999 sec.

The data log contains:

- Date
- Time
- Flow values

In case of a power failure, the data logger continues when power returns. If more converters are connected to one Display Unit, each converter has its own individual log interval and can be sorted.

All converters share the same memory of 160.000 entry points.

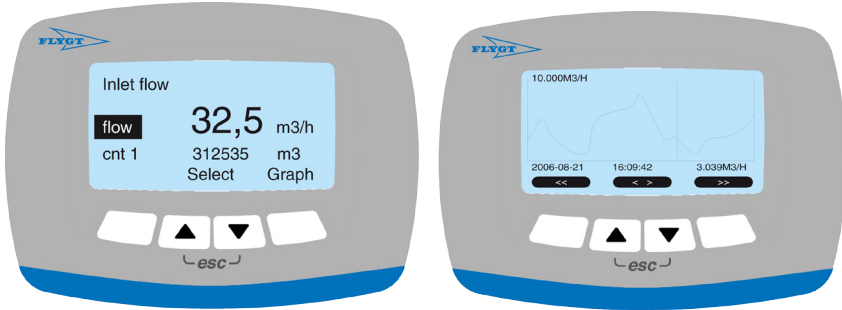
The log data can be shown on the Display Unit or be stored in an external CSV file. Field Link software is needed for transfer of data into CSV file format via the USB port in the display unit. The format can be read in for example Microsoft® Excel® (see Appendix B on page 109 for details).

An example of the log capacity of one sensor versus the time interval is shown in the following table.

Log interval		Log capacity	
Seconds	Minutes	Hours	Days
10	-	444,45	18,51
30	-	1333,34	55,55
-	1	2667	111
-	5	13333	555
-	10	26667	1111
-	30	80000	3333
-	60	160000	6667

Graph Display

The content of the Data Logger can displayed on the Display Unit by pressing the up/down keys simultaneously (esc), highlighting "Flow" and selecting "Graph"



The Display Unit then shows the Graph screen. To return to the Main Menu display screen, select "esc" by pressing the up/down keys simultaneously.

The Y axis is automatically scaled according to the Q_{max} of the mA output.

Double-arrow keys jump forward and backward one screen frame at a time. Single-arrow keys move the cursor forward and backward on the screen.

The actual values at the cursor position is shown at the bottom of the screen.

Password

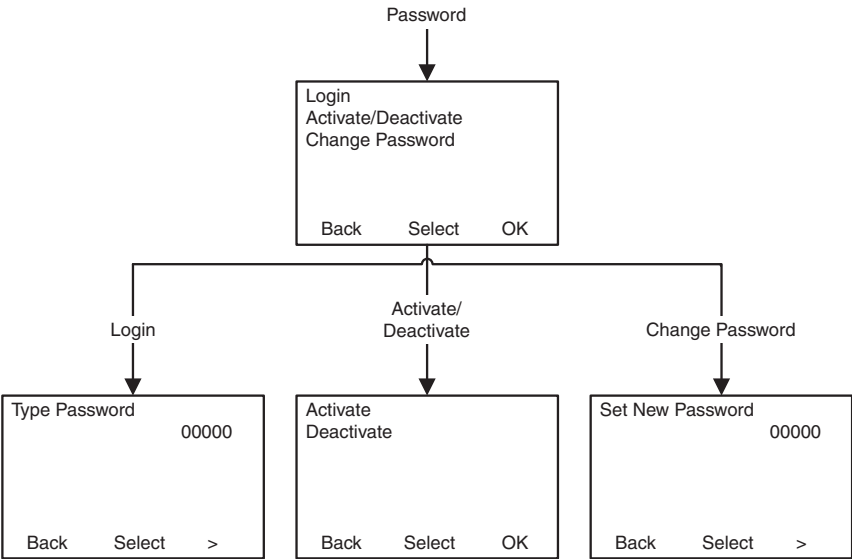
A password provides (and prevents) access to all the settings in the Display and Converter unit. The code consists of a numeric 5-digit code between 0 and 65535. If your current password is lost or forgotten, the password protection can be overruled with the code "01750".

- 1. Press the up/down keys to highlight the required menu line (here: Password) and then press OK to select it.

Specify Main Screen
Factory Settings
Data Logger
Password
Set Sensor Name
Converter Setup
Display Setup

BackSelectOK

- 2. Press the up/down keys to highlight the required option and then press OK to select it.



The available options are:

Login

Use the up/down keys to set the digits one by one. Continue with > until all digits have been set and then press OK.

Activate/Deactivate

Write protection. Selecting "Activate" means that a password must be entered to change vital settings. "Deactivate" disables password protection. If your current password is lost or forgotten, the password protection can be overruled with the code "01750".

Change Password

The present 5-digit password can be changed as required.

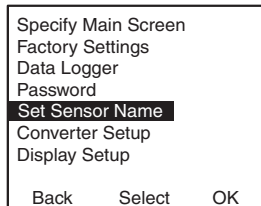
Set Sensor Name

A unique name and/or number, a function or a location can be assigned for a sensor (here: "MagFlux1"). It is consequently shown on the main display with up to 4 display lines.

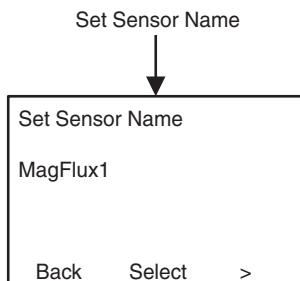


1. Press the up/down keys to highlight the required menu line (here: Set Sensor Name) and then press OK to select it.

Main Menu



- To change the default sensor name (MagFlux1), press the left/right keys to highlight the wanted character.



- Press the up/down keys to change the highlighted character and then press > to proceed to the next character.
- Continue with > until all numeric and alphabetical characters have been set to for example "Inlet flow" (see below).
- Press OK.



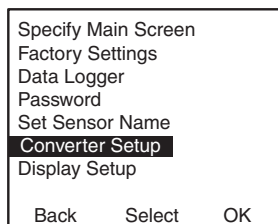
The available characters depend on the chosen language. English, for example, provides the following character set:

a b c d e f g h i j k l m n o p q r s t u v w x y z A B C D E F G H I J K L M N
O P Q R S T U V W X Y Z <space> 1 2 3 4 5 6 7 8 9 and 0.

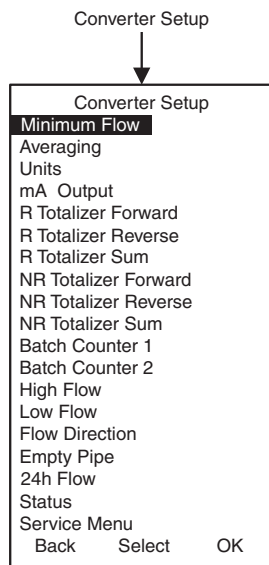
Converter Setup

"Converter Setup" provides configuration options for volumes, batches, units, etc. See detailed descriptions in the following sections and in the overview pages at the end of this manual.

1. Press the up/down keys to highlight the required menu line (here: Converter Setup) and then press OK to select it.



2. Press the up/down keys to highlight the required option and then press OK to select it.



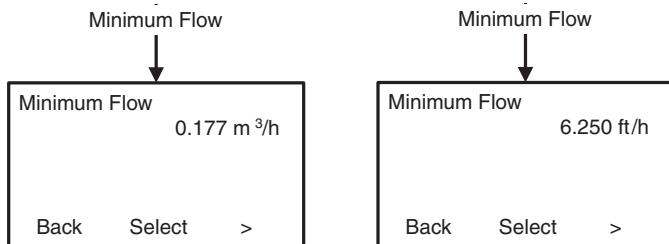
The available options are described in detail in the following sections.

Minimum Flow

The "Minimum Flow" option sets the minimum flow rate.

MagFlux flow meters are default set to the values shown on page 19.

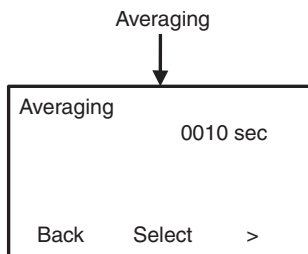
The unit for the flow rate can be set from the "Units" option (see page 65).



1. Select the digits one by one with the left/right keys and set the value with the up/down keys.
2. Press OK to save the final setting.

Averaging

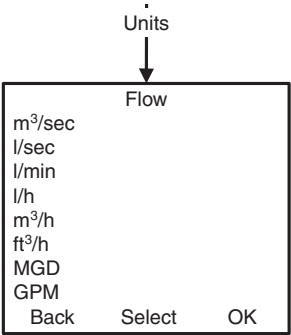
The "Averaging" option sets the time period within which the measurements are smoothed and averaged.



1. Select the digits one by one with the left/right keys and set the value with the up/down keys.
2. Press OK to save the final setting.

Units

The "Units" option sets the unit for the flow rate. The available units are shown below.



1. Press the up/down keys to highlight the required unit and then press OK to select it.

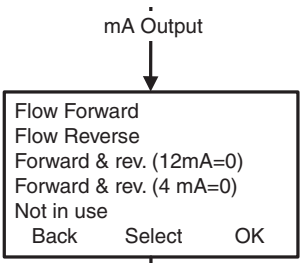
mA Output

When a MagFlux is connected to a power supply for the first time, the mA output is automatically set to provide 4 mA at zero flow and 20 mA at a flow corresponding to the theoretical Q_{max} of the flow sensor.

Changes in the mA setting will not affect the relay output settings.

Note: Both values can be set in the range 10 % to 120 %, making it possible to increase or decrease the mA signal.

The "mA Output" parameters can be configured in four different ways. Each option is described in the following sections.



Using the factory setup MagFlux returns to default mA settings corresponding to the chosen MagFlux flow sensors Q_{min} and Q_{max} .

The mA output is an active output, and the maximum load is 800 Ohm.

The upper limit for the mA output is 20,5 mA

3,75 mA indicates the mA output is not in use

3,5 mA indicates flow under 4 mA level

20,5 mA indicates flow higher than 20 mA level.

The 20 mA maximum output is rounded up to the nearest round figure.

Example: The maximum flow of 17.676 m³/h for a DN25 is rounded up to 20.000 m³/h.

Flow Forward

The mA signal provides 4 mA at zero flow and 20 mA at Q_{max} in the forward direction.

▼

mA Output

20 mA = 300.000 m³/h

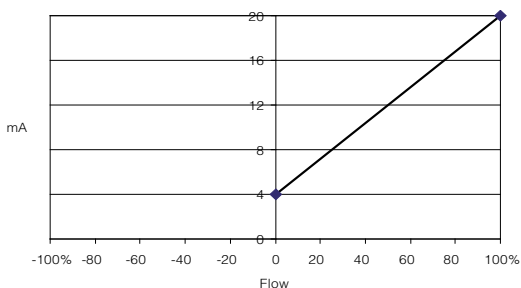
Back Select >

▼

mA Output

20 mA = 900.000 ft³/h

Back Select >

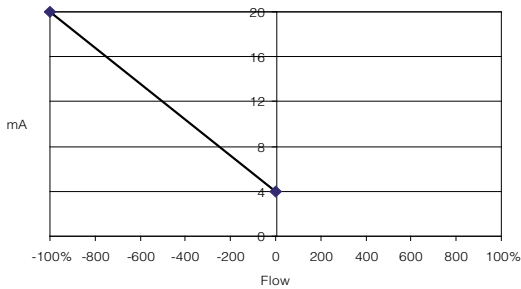


Flow Reverse

The mA signal provides 4 mA at zero flow and 20 mA at Q_{max} in the reverse direction.

mA Output		
20 mA =	300.000 m ³ /h	
Back	Select	>

mA Output		
20 mA =	900.000 ft ³ /h	
Back	Select	>

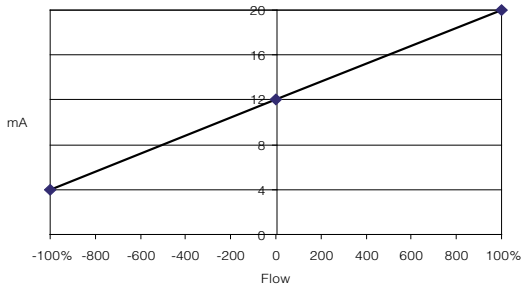


Forward & Rev. (12mA=0)

The mA signal provides 4 to 20 mA reverse to forward direction with 12 mA at zero flow.

mA Output		
4 mA =	0,00 m ³ /h	
20 mA =	100.000 m ³ /h	
Back	Select	>

mA Output		
4 mA =	0,00 ft ³ /h	
20 mA =	300.000 ft ³ /h	
Back	Select	>

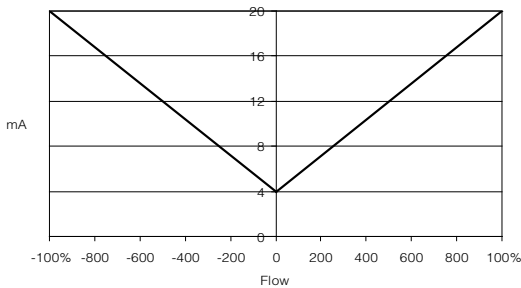


Forward & rev. (4mA=0)

The mA signal provides 4 to 20 mA for forward and reverse flow with 4 mA at zero flow.

mA Output		
4 mA	=	0,00 m³/h
20 mA	=	100.000 m³/h
Back	Select	>

mA Output		
4 mA	=	0,00 ft³/h
20 mA	=	300.000 ft³/h
Back	Select	>



Not in use

The "mA Output" option is not being used.

Totalizers

The MagFlux provides six totalizers, each with two or three output options. Up to two totalizers can be assigned to one digital output.

The totalizers are:

RFTot	Resettable Forward Totalizer
RRTot	Resettable Reverse Totalizer
RSTot	Resettable Sum Totalizer
and	
NR FTot	Non-Resettable Forward Totalizer
NR RTot	Non-Resettable Reverse Totalizer
NR Cnt	Non-Resettable (Counter) Sum Totalizer

The available output options for the **resettable totalizers** are:

- Mechanical Relay (DO2)**
- Opto Relay (DO1)** (light-triggered electronic relay)
- Display only** (on the Display Unit)

The available output option for the **non-resettable totalizers** is:

- Display only** (on the Display Unit)

If a chosen output is not available (dedicated to another function), a "Device Exception" pop-up message will inform the operator.

Settings and Limits for Resettable Totalizers

Totalizer Forward Unit

Available units are l, hl, kl, m³, ft³, gal and MG.

Reset with Digital Input

Reset the totalizer via the digital input (DI)

On-time

The pulse length of the opto digital output (DO 1) is adjustable from 1 ms to 10 secs.

The pulse length of the mechanical digital relay (DO 2) is adjustable from 100 ms to 10 secs.

Volume between Pulses

Select a volume between pulses in steps of: 0,001, 0,01, 0,1, 1, 10, 100 and 1000.

MagFlux Totalizer Output Setting					
Metric					
	Optical DO 1 @100 mSec.		Mechanical DO 2 @100 mSec.		
DN [mm]	min.	max.	min.	max.	Unit
15	0,001	1	0,1	1	m3
20	0,001	1	0,1	1	m3
25	0,01	10	1	10	m3
32	0,01	10	1	10	m3
40	0,01	10	1	10	m3
50	0,01	10	1	10	m3
65	0,01	100	1	100	m3
80	0,1	100	10	100	m3
100	0,1	100	10	100	m3
125	0,1	100	10	100	m3
150	0,1	100	10	100	m3
200	0,1	1000	10	1000	m3
250	1	1000	100	1000	m3
300	1	1000	100	1000	m3
350	1	1000	100	1000	m3
400	1	1000	100	1000	m3
450	1	1000	100	1000	m3
500	1	1000	100	1000	m3
600	1	10000	100	10000	m3
700	1	10000	1000	10000	m3
800	10	10000	1000	10000	m3
900	10	10000	1000	10000	m3
1000	10	10000	1000	10000	m3
1200	10	10000	1000	10000	m3

Available units are l, hl, kl, m³, ft³, gal and MG.

If a required volume between pulses is not contained in the above steps, for example for a pre-set to a sampler, use the batch counter option.

The relays are limited to a minimum and a maximum of pulses pr. hour depending on the 20 mA scale and the on-time of the relay in milliseconds.

DO 1 (Opto Relay)

The maximum limit is 500 pulses pr sec at 1 ms pulse length.

The formula for the minimum flow unit pr pulses is:

$$(\text{flow at 20mA}) \times (\text{pulse delay in mSec}) / 1800000$$

Example: Min. flow unit/pulses for DN 100 max. flow 300 m³/h ?

Minimum flow unit pr pulses = $300 \text{ m}^3 \times 100 \text{ mSec} / 1800000 = 0,016 \text{ m}^3$ which is rounded to $0,1 \text{ m}^3$ by the MagFlux.

The formula for the maximum flow unit pr pulses is:

$$(\text{flow at 20mA})$$

Example: DN 100 max. flow 300 m³/h ?

Maximum flow unit pr pulses = 300 m^3

DO 2 (Mechanical Relay)

The maximum limit is 120 pulses pr hour.

The formula for minimum flow unit pr pulses is:

$$(\text{flow at 20mA}) / 120$$

Example: DN 100 max. flow 300 m³/h ?

Minimum flow unit pr pulses = $300 / 120 = 2,5 \text{ m}^3$ which is rounded to 10 m^3 by the MagFlux.

The formula for maximum flow unit pr pulses is:

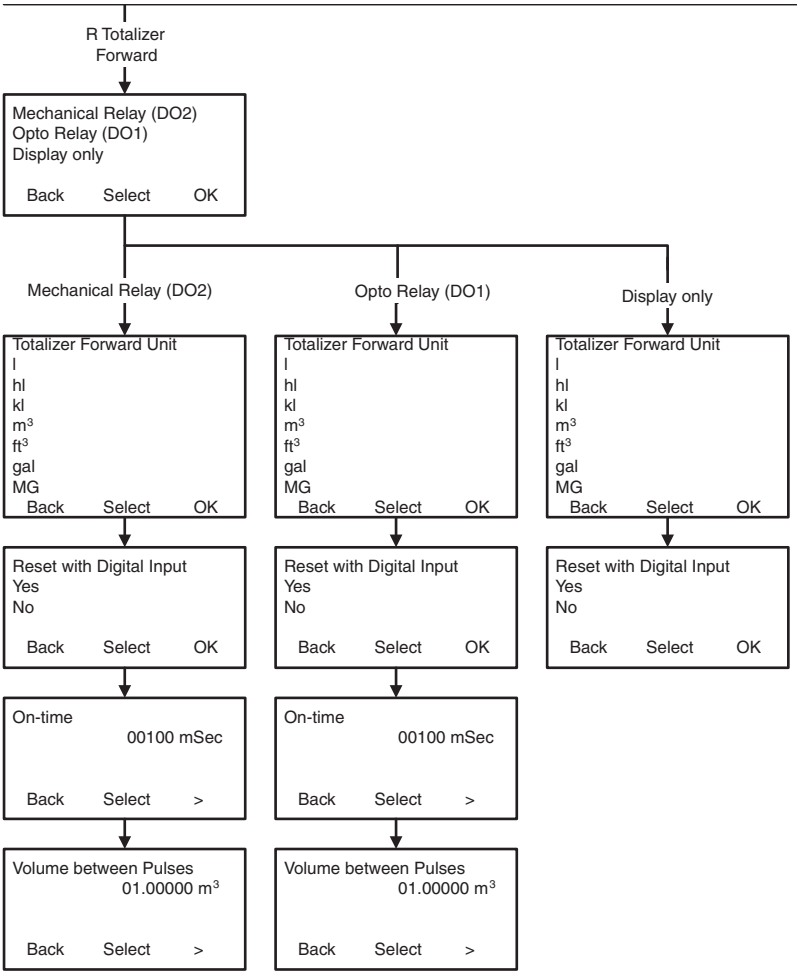
$$(\text{flow at 20mA})$$

Example: DN 100 max. flow 300 m³/h ?

Maximum flow unit pr pulses = 300 m^3

Resettable Totalizers

Totalizers can be reset from the Main display (see next page) and via the digital input DI (see page 32).



Resettable Forward Totalizer

RFTot

The Totalizer counts the forward flow volume according to the primary flow direction selected at startup.

The Totalizer counts in selected units and is resettable.

The counter can be connected to the relays or to the display only.

To reset the counter, the totalizer must be present in the Main display and be selected by the up/down keys followed by a click on Reset.

Alternatively it can be reset via the digital input DI.

Resettable Reverse Totalizer

RRTot

The Totalizer counts the reverse flow volume according to the primary flow direction selected at startup.

The Totalizer counts in selected units and is resettable.

The counter can be connected to the relays or to the display only.

To reset the counter, the totalizer must be present in the Main display and be selected by the up/down keys followed by a click on Reset.

Alternatively it can be reset via the digital input DI.

Resettable Sum Totalizer

RSTot

The Totalizer counts the sum of forward flow volume minus the reverse flow volume according to the primary flow direction selected at startup.

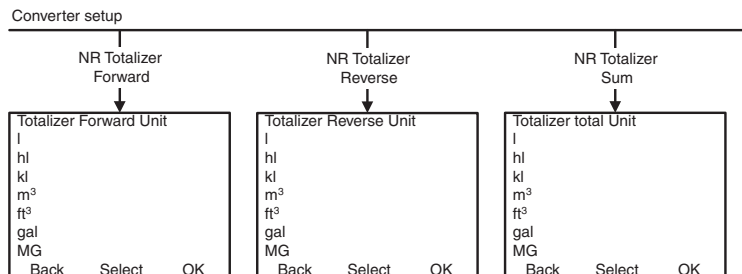
The Totalizer counts in selected units and is resettable.

The counter can be connected to the relays or to the display only.

To reset the counter, the totalizer must be present in the Main display and be selected by the up/down keys followed by a click on Reset.

Alternatively it can be reset via the digital input DI.

Non-Resettable Totalizers



NR Forward Totalizer

NR FTot

The Totalizer counts the forward flow volume according to the primary flow direction selected at start up.

The Totalizer counts in selected units and cannot be reset.

The counter can only be selected from the Main display.

NR Reverse Totalizer

NR RTot

The Totalizer counts the reverse flow volume according to the primary flow direction selected at start up.

The Totalizer counts in selected units and cannot be reset.

The counter can only be selected from the Main display.

NR Sum Totalizer

NR Cnt

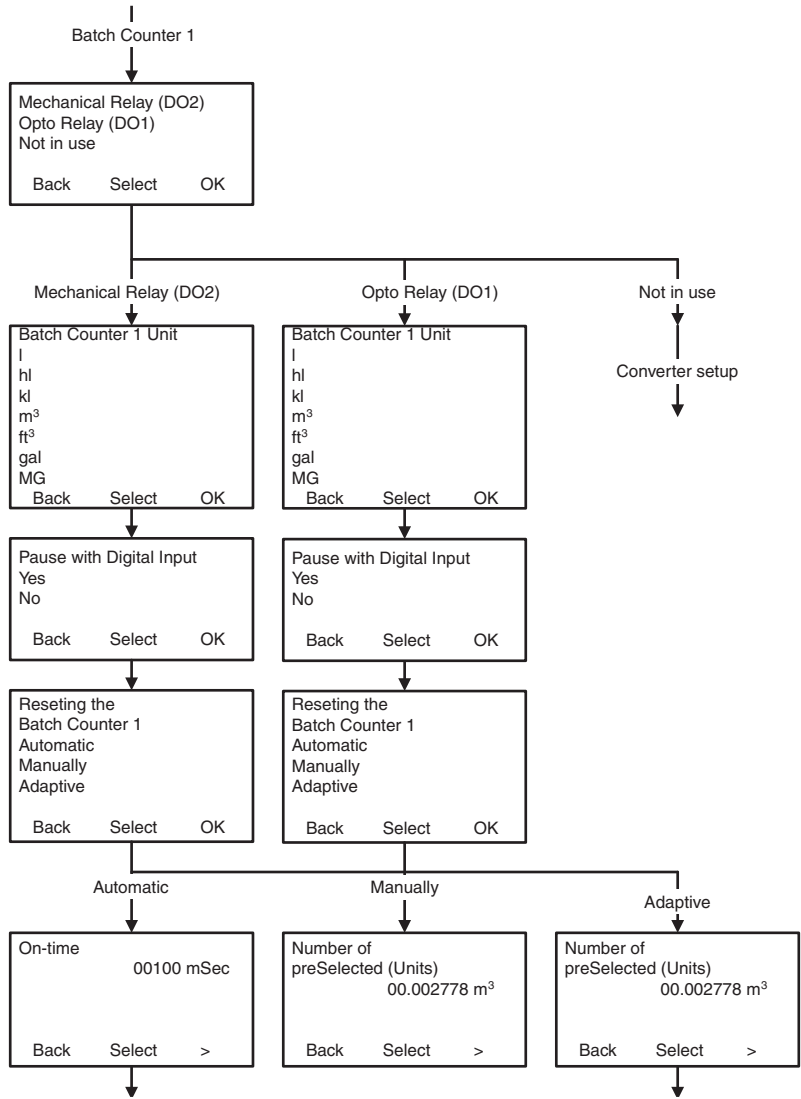
The Totalizer counts the sum of forward flow volume minus the reverse flow volume according to the primary flow direction selected at startup.

The Totalizer counts in selected units and cannot be reset.

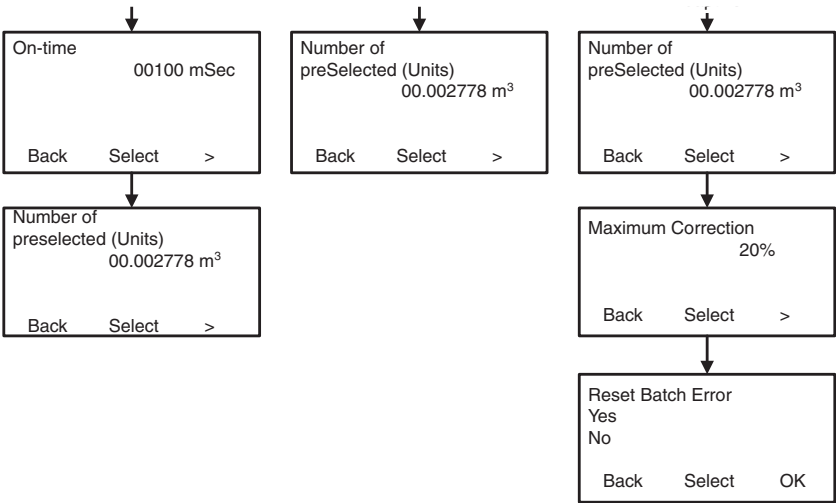
The counter can only be selected from the Main display.

Batch Counters 1 & 2



The batch counters can operate in three different ways: automatically, manually or adaptively, and they deduct a reverse flow from the forward flow.



Batch Counter Option Chart (cont'd)

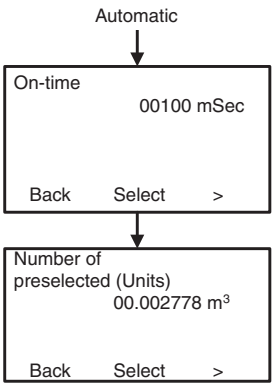


In the following descriptions of the batch counters, the function or digital status is illustrated as follows:

-  Function or DO activated
-  Function or DO deactivated

Automatic Batch Counter

The automatic batch counter issues a signal, when a preset volume is reached.

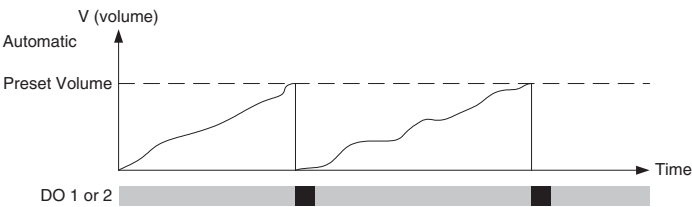


On-time

The period of time in which the relay is activated (in on-state)

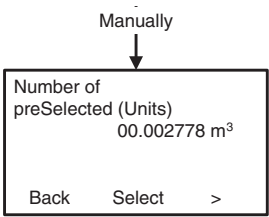
Number of preselected (units)

The preset batch volume.



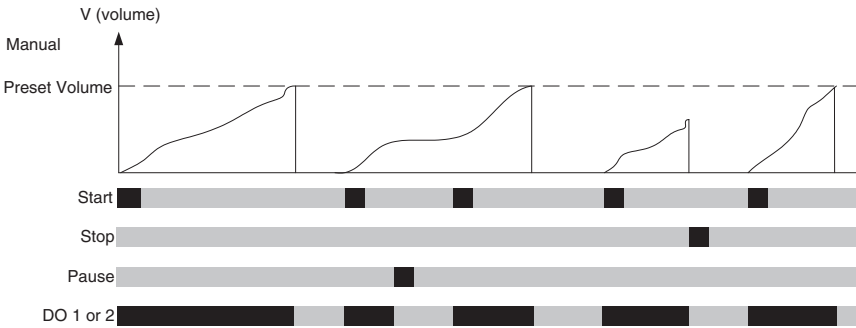
Manual Batch Counter

The counter issues signals as determined by manual start, stop and pause commands. A manual stop is equivalent to a reset command.



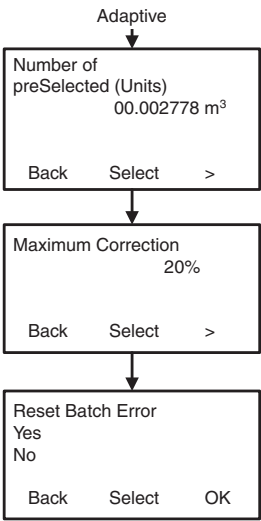
Number of preSelected (Units)

The preset batch volume.



Adaptive Batch Counter

The counter adapts compensates for overrun and insufficient flow.



Number of preSelected (Units)

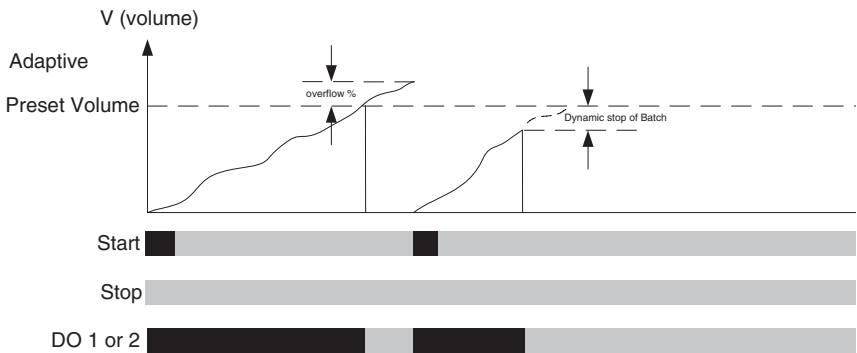
The preset batch volume.

Maximum Correction

The correction in percent that triggers an error message or an alarm.

Reset Batch Error

Reset the batch correction percentage to 0%.



Settings and Limits for Batch Counters

Batch counter units

Available units are l, hl, kl, m³, ft³, gal and MG.

Start, stop or pause with Digital Input

The manual and the adaptive batch counters can be started, stopped or paused via the digital input (DI)

On-time

The pulse length of the opto digital output (DO 1) is adjustable from 1 ms to 10 secs.

The pulse length of the mechanical digital relay (DO 2) is adjustable from 100 ms to 10 secs.

Volume between pulses

Select a volume between pulses as listed in the table overleaf.

The relays are limited to a minimum and a maximum of pulses pr. hour depending on the 20 mA scale and the on-time of the relay in milliseconds.

MagFlux Batch Counter Output Settings

Metric							
	Optical DO 1 @100 mSec.			Mechanical DO 2 @100 mSec.			
DN [mm]	min.		max.	min.		max.	Unit
	Automatic	Manually/ adaptive		Automatic	Manually/ adaptive		
15	0,0002778	0,0138889	5	0,0416667	0,0138889	5	m³
20	0,0005556	0,0277778	10	0,0833333	0,0277778	10	m³
25	0,001111	0,055556	20	0,166667	0,055556	20	m³
32	0,001667	0,083333	30	0,250000	0,083333	30	m³
40	0,002778	0,138889	50	0,416667	0,138889	50	m³
50	0,004167	0,208333	75	0,625000	0,208333	75	m³
65	0,005556	0,277778	100	0,833333	0,277778	100	m³
80	0,011111	0,555556	200	1,666667	0,555556	200	m³
100	0,016667	0,833333	300	2,500000	0,833333	300	m³
125	0,022222	1,111111	400	3,333333	1,111111	400	m³
150	0,033333	1,666667	600	5,000000	1,666667	600	m³
200	0,055556	2,777778	1000	8,333333	2,777778	1000	m³
250	0,111111	5,555556	2000	16,66667	5,555556	2000	m³
300	0,138889	6,944444	2500	20,83333	6,944444	2500	m³
350	0,166667	8,333333	3000	25,00000	8,333333	3000	m³
400	0,250000	12,500000	4500	37,50000	12,500000	4500	m³
450	0,333333	16,666667	6000	50,00000	16,666667	6000	m³
500	0,388889	19,444444	7000	58,33333	19,444444	7000	m³
600	0,555556	27,777778	10000	83,33333	27,777778	10000	m³
700	0,833333	41,666667	15000	125,0000	41,666667	15000	m³
800	1,111111	55,555556	20000	166,6667	55,555556	20000	m³
900	1,388889	69,444444	25000	208,3333	69,444444	25000	m³
1000	1,666667	83,333333	30000	250,0000	83,333333	30000	m³
1200	2,222222	111,111111	40000	333,3333	111,111111	40000	m³

Available units are l, hl, kl, m³, ft³, gal and MG.

Limitation of the automatic batch counter on DO 1 (Opto Relay)

The maximum limit is 500 pulses pr sec at 1 ms pulse length.

The formula for the minimum flow unit pr pulses is:

The examples is showing m³/h, this could be ft³ or any other suitable selection

$$(\text{flow at 20mA}) \times (\text{pulse delay in mSec}) / 1800000$$

Example: Min. flow unit/pulses for DN 100 max. flow 300 m³/h ?

Minimum flow unit pr pulses = $300 \text{ m}^3 \times 100 \text{ mSec} / 1800000 = 0,016 \text{ m}^3$ which is rounded to 0,1 m³ by the MagFlux.

The formula for the maximum flow unit pr pulses is:

$$(\text{flow at 20mA})$$

Example: DN 100 max. flow 300 m³/h ?

Maximum flow unit pr pulses = 300 m³

Limitation of the automatic batch counter on DO 2 (mech. relay)

The maximum limit is 120 pulses pr hour.

The formula for minimum flow unit pr pulses is:

$$(\text{flow at 20mA}) / 120$$

Example: DN 100 max. flow 300 m³/h ?

Minimum flow unit pr pulses = $300 / 120 = 2,5 \text{ m}^3$

The formula for maximum flow unit pr pulses is:

$$(\text{flow at 20mA})$$

Example: DN 100 max. flow 300 m³/h ?

Maximum flow unit pr pulses = 300 m³

Limitation of the manual and adaptive batch counter on DO 1 or DO 2

The formula for minimum flow unit pr pulses is:

$$(\text{flow at 20mA}) / 360$$

Example: DN 100 max. flow 300 m³/h ?

Minimum flow unit pr pulses = $300 / 360 = 0,833 \text{ m}^3$

The formula for maximum flow unit pr pulses is:

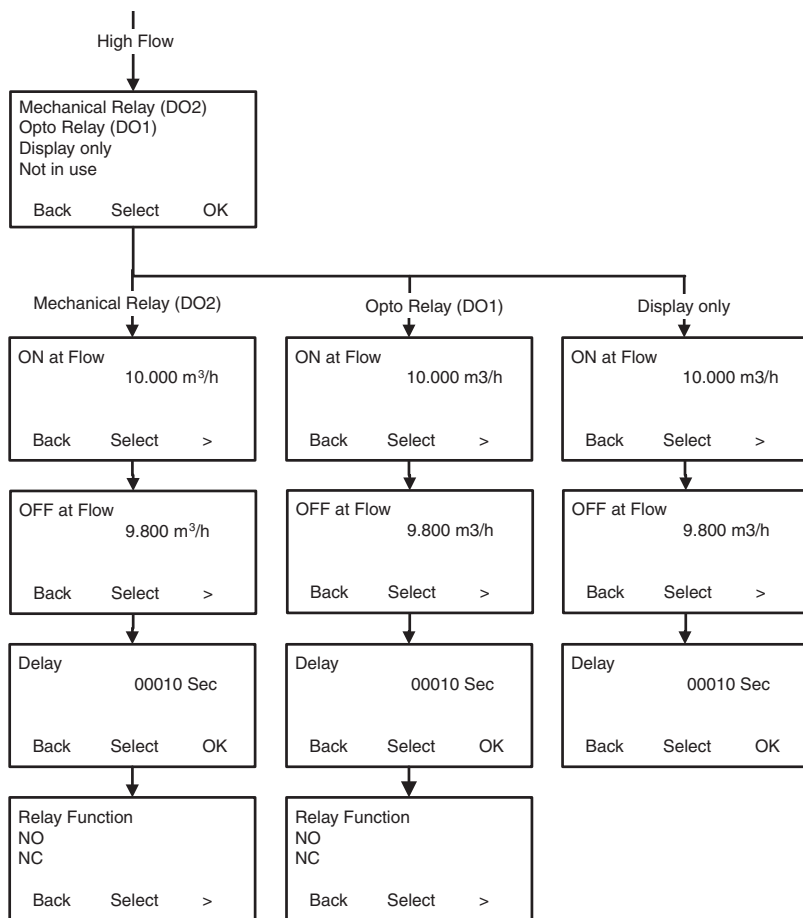
(flow at 20mA)

Example: DN 100 max. flow 300 m³/h ?

Maximum flow unit pr pulses = 300 m³

High Flow/Low Flow

The high and low flow options provide alarms and trigger relays when certain volume limits are exceeded or not reached.



The available output options for High Flow and Low Flow are:

Mechanical Relay (DO2)

Opto Relay (DO1) (light-triggered, electronic relay)

Display only (signals to the Display Unit only)

Not in use (the High/Low Flow option is not being used)

On at Flow

Issues an alarm and/or sends a signal when for example a high flow limit is exceeded.

OFF at Flow

Cancels an alarm and/or sends a signal when recovering from for example an overflow situation.

Delay

A delay in seconds can be set to compensate for positive and negative spikes in the flow. The length is the time between an incident and setting an alarm.

Relay Function

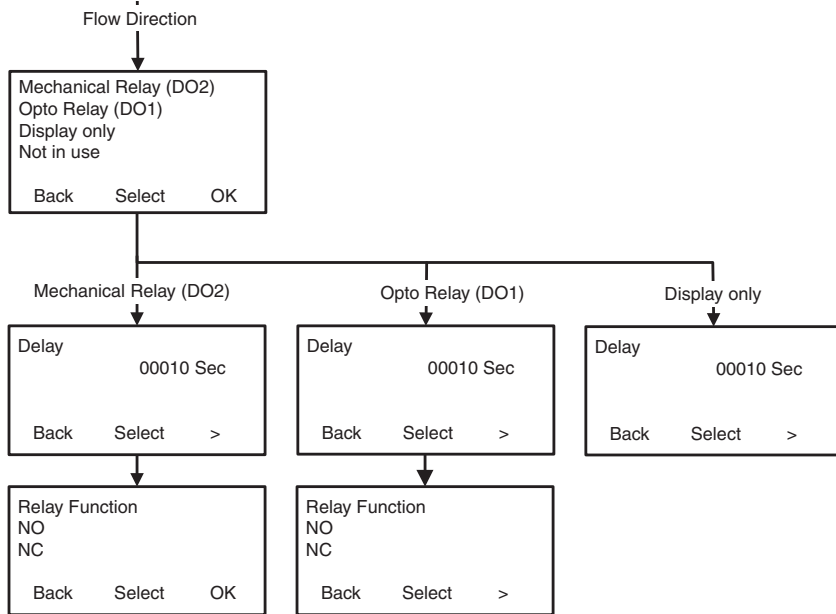
NO (Normally Open) determines the relay state under normal conditions.

NC (Normally Closed) determines the relay state under normal conditions.

Flow Direction

The "Flow Direction" option indicates the flow direction of the flow and determines the open/closed state of the relay.

The default Flow Direction is set to "Direction A". If flow "Direction A" and the "NO" function are chosen, the relay is on at a negative flow ("Direction B").



The available output options for "Flow Direction" are:

Mechanical Relay (DO2)

Opto Relay (DO1) (light-triggered electronic relay)

Display only (signals to the Display Unit only)

Not in use (the Flow Direction option is not being used)

Delay

A delay in seconds can be set to compensate for positive and negative spikes in the flow. The length is the time between an incident and setting an alarm.

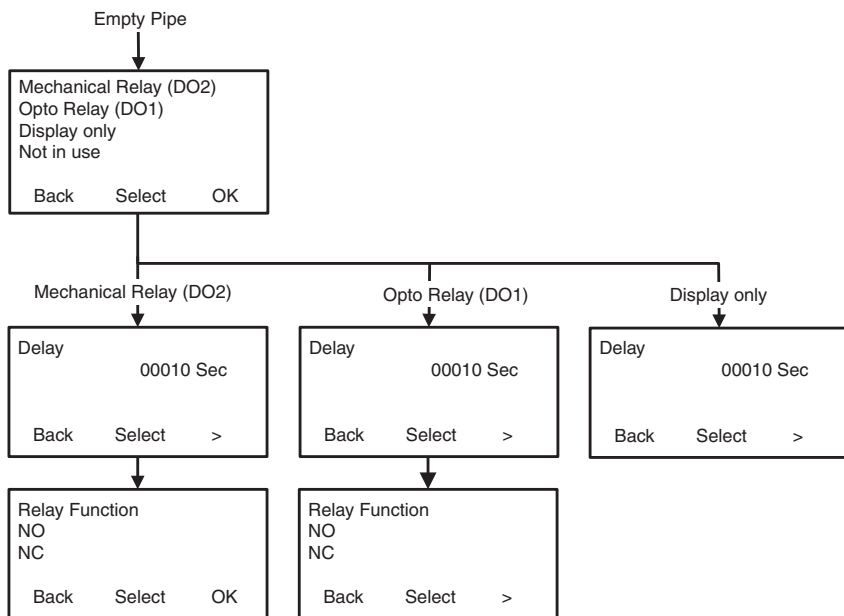
Relay Function

NO (Normally Open) determines the relay state under normal conditions.

NC (Normally Closed) determines the relay state under normal conditions.

Empty Pipe

A signal and/or an alarm can be set, when the sensor becomes practically empty (see also pages **21 - 25** incl.), or if the conductivity drops below 5 µS/cm.



The available output options for "Empty Pipe" are:

Mechanical Relay (DO2)

Opto Relay (DO1) (light-triggered electronic relay)

Display only (signals to the Display Unit only)

Not in use (the Empty Pipe option is not being used)

Delay

A delay in seconds can be set to compensate for positive and negative spikes in the flow. The length is the time between an incident and setting an alarm.

Relay Function

NO (Normally Open) determines the relay state under normal conditions.

NC (Normally Closed) determines the relay state under normal conditions.

24h Flow

The "24h Flow" option measures the total flow (FTot) for 1 day (24 hours) and logs at midnight (12 PM). Valid settings are "No" and "Yes" (default is "No").

Status

The "Status" option provides an overview of the in- and output status. The check boxes can contain four different characters to indicate the current status at that very moment:

- X** A cross (X) in a check box indicates an active state
- /** A blinking forward slant (/) in a check box indicates that the input/output is in the process of being activated. Eventually it turns into a steady X.
- ** A blinking backward slant (\) in a check box indicates that the input/output is in the process of being de-activated. Eventually the check box is cleared.

An empty check box indicates a de-activated state.

Status
↓

DO1	<input type="checkbox"/>	Not in use
DO2	<input checked="" type="checkbox"/>	R Totalizer Forward
DI	<input type="checkbox"/>	R Totalizer Forward
mA output	6.250 mA	
Back Select OK		

DO1 Not in use

Digital output DO1 is active (an empty check box).

DO2 X Totalizer Forward

Digital output DO2 for Totalizer Forward is activated (a ticked check box).

DI Totalizer Forward

Digital input DI for Totalizer Forward is active (an empty check box)

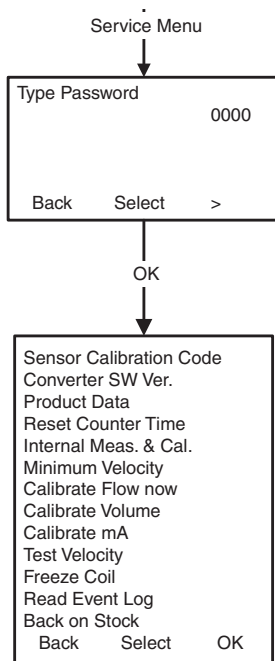
mA output 6.250 mA

The present analog output current is 6.250 mA.

Service Menu

The "Service Menu" provides options intended for service personnel during installation, calibration, operation, monitoring and maintenance.

All parameters can be read without any restrictions, but certain parameters can only be changed after a password has been typed.



Sensor Calibration Code

Each and every MagFlux has a unique calibration code that contains calibration data for the specific unit. A calibration code could for example be dw5uq4 or 7v3ri0.

The current converter firmware requires an 8-character input, but it also accepts 6 characters plus two "Ok"s. If the code is dw5uq4, enter:

d w 5 u q 4 "Ok" "Ok"

where "Ok" indicates that you press the "Ok" key without selecting any character. Only small letters can be entered from the MagFlux keypad.

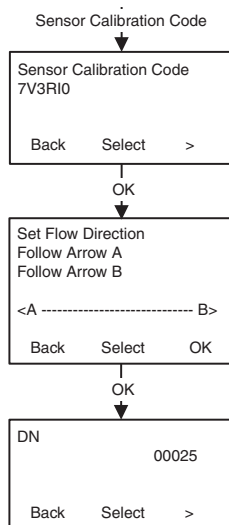
IMPORTANT: All letters are **lower case** (e.g. “a” and not “A”), and numbers are **big** characters (e.g. “0”, zero and not “o”, small o).

A potential source of error is incorrect reading of numbers and letters, where a small “o” is confused with a zero (“0”), or a small “l” is confused with the number one (“1”).

Note also that the default flow direction from factory is “A”.

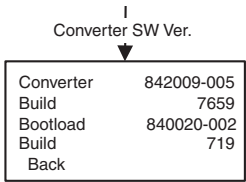
See page **16** regarding the calibration code.

A password is not required to add or change the sensor calibration code.



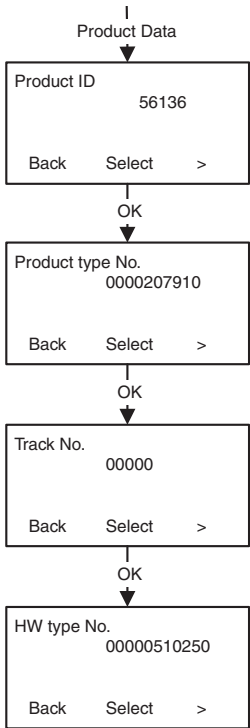
Converter SW Ver.

The converter software version and bootload version are displayed, so that you can determine whether a software (firmware) upgrade is required or not.



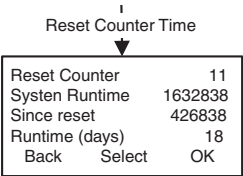
Product Data

Key product data like ID, hardware type no., track no., etc. are displayed.



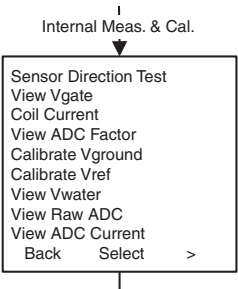
Reset Counter Time

The counter reset and runtime can be reset for fault finding, error correction and similar service procedures.



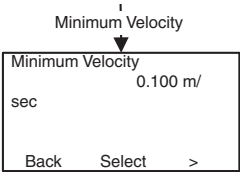
Internal Meas. & Cal.

Internal measurements and calculations are for service technician use only, and are used for adjustments and calibrations.



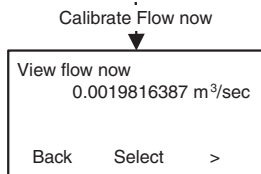
Minimum Velocity

The incoming data is below the measuring accuracy.
The option forces the minimum velocity to zero.



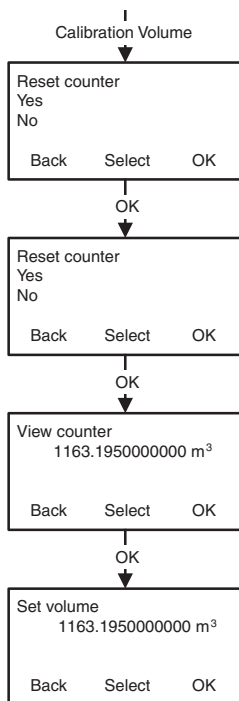
Calibrate Flow Now

First "View Flow Now" is displayed, and then afterwards you can calibrate the flow.



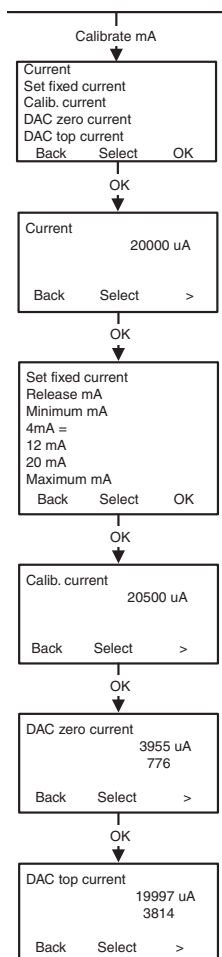
Calibration volume

The volume counter can be reset and a new value can be entered.



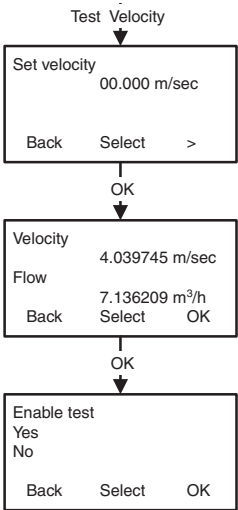
Calibrate mA

From this menu the mA reading can be calibrated against a multimeter.



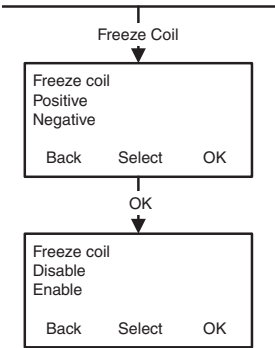
Test Velocity

Test velocity is for are for service technician use only and can be used to compare the actual velocity against the flow/velocity/diameter chart.



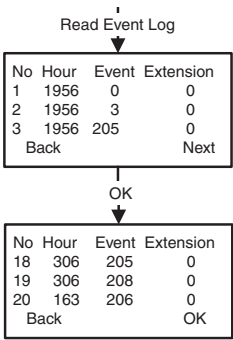
Freeze Coil

For service technician use only. The sensor coil current and voltage values can be "frozen" to enable read-out using an standard multimeter.



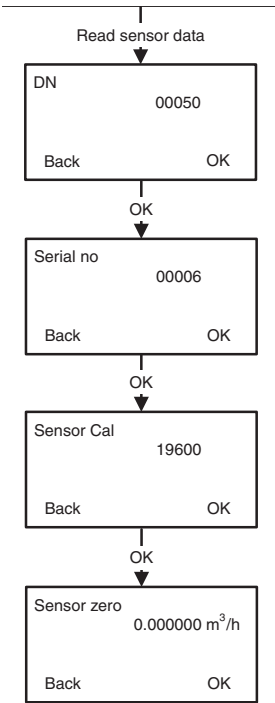
Read Eventlog

See the events within a certain time frame.



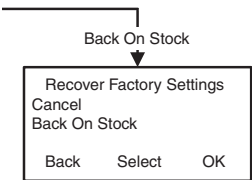
Read sensor data

Access the sensor's key data.



Back on Stock

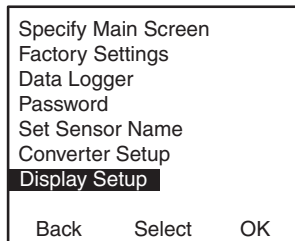
The factory settings can be re-established. with the "Back On Stock" option.



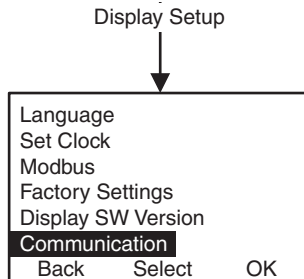
Display Setup

The "Display Setup" menu provides configuration options for language, clock and factory settings, Modbus parameters and software version display.

1. Press the up/down keys to highlight the required menu line (here: Display Setup) and then press OK to select it.



2. Press the up/down keys to highlight the required option and then press OK.



The available options are described in detail on the following pages.

Note: The option "Communication" is only visible (and selectable), if a communication module is installed and connected to the MagFlux display. If the communication module is removed, the option disappears automatically.

A description of available communication settings can be found in the manual for communication modules "Communication Modules for Displays".

Language

The MagFlux is installed with a language package, and GB English is the default language.

In the "Language" menu several national languages can be selected.

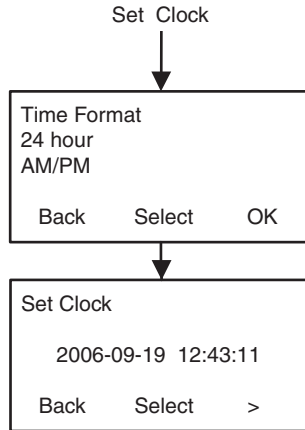


Additional languages can be added using Flygt Field Link software application (see also Appendix B on page **109**).

1. Chose the required language using the up/down keys up and then press OK.

Set Clock

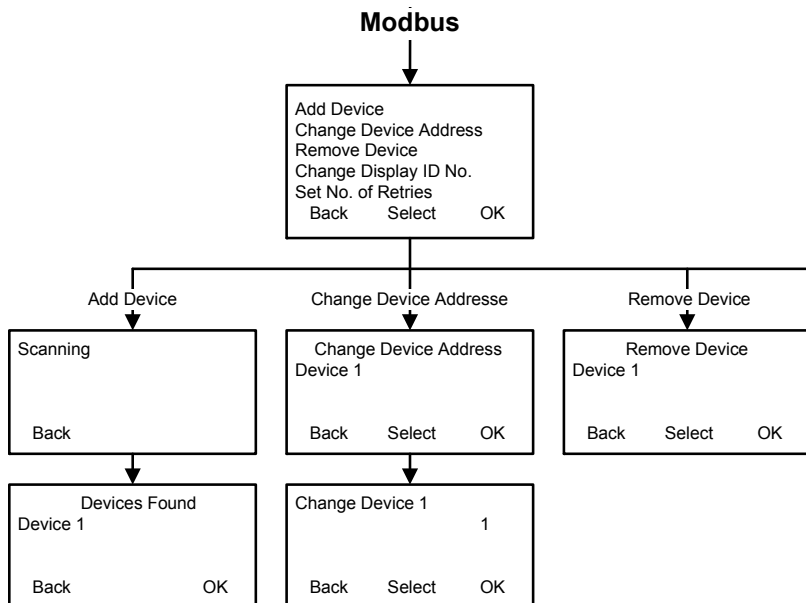
The "Set Clock" menu provides setting of the built-in clock and the time format.



1. Select the date and time digits with the left/right keys and change the setting with the up/down keys.
2. Press OK and repeat step 1 for all remaining digits.
3. Press OK to save the time/clock settings.

Modbus

The MagFlux is delivered with a standard Modbus RTU protocol, and up to four MagFlux converters can be connected for concurrent operation.



When several converters are to be added, it is necessary to change each converter device address to a unique ID address before connecting the converter to the Display Unit.

Add Device

Four MagFlux Converters can be connected to one Display Unit using the RS485 interface connection. Note that only one Display Unit can be used with several converters.

The Display Unit can easily be moved to another converters for readout and configuration.

1. Select "Add Device", click OK and wait for the scan process to finish.
2. The found converters are finally displayed.

Change Device Address

To change each converter's device address it is required that you connect the Display Unit to each converter one by one. If neglected, a conflict between the units will arise when the RS 485 serial loop is established.

Change for example "Device 1" to "Device 2" as follows:

1. Press OK and use the up/down keys to change "1" to "2".
2. Press OK.

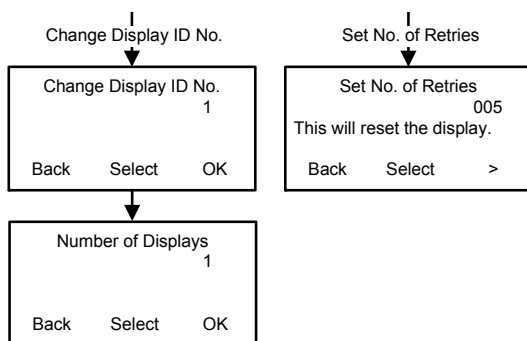
The MagFlux converter ID is now changed to "2", and more converters can be added to the Display Unit with the "Add Device" option.

Remove Device

If a device is to be removed from the Display Unit, proceed as follows:

1. Select the required device with the up/down keys.
2. Click OK to remove it.

The device is now removed from the Display unit and display returns to the "Modbus" menu.



Change Display ID No.

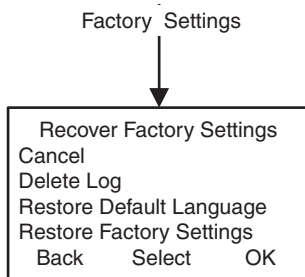
The display ID number and the number of displays may have to be changed to avoid conflicts on the Modbus.

Set No. of Retries

If the data communication lines are subject to noise or other disturbances, the number of retries can be raised to increase the chances of a successful change of settings.

Factory Settings

The "Factory Settings" menu provides log deletion and resetting to factory settings of the display unit.



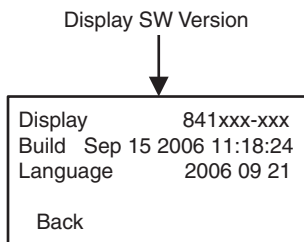
1. Press the up/down keys to highlight the required option and press OK.

Important:

The Data Logger will be reset, and all devices will be deleted from the display Unit. This is indicated by the MagFlux start-up screen which is displayed within a few seconds.

Display SW Version

The "Display SW Version" menu provides a read-out of the display software (actually firmware) version, the build date and last-edited date of the the multiple languages file.



8. Mechanical Dimensions

Standard Flanges - EN-1092-1:2001 - Europe

Flange marking: **zzz/EN 1092-1/01 A/DN xxxx/PN ww/S235JR/yyyy**

where:

zzz = Manufacturer's name/trademark

EN 1092-1 = Standard number

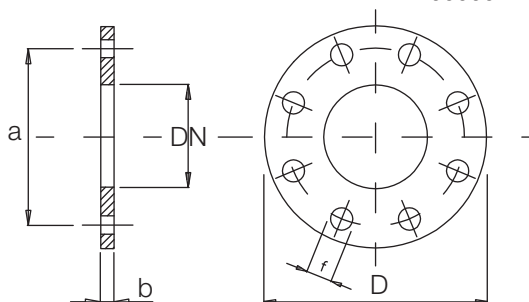
01 A = Flange type

DN xxxx = DN (size)

PN ww = PN (pressure)

S235JR = Material symbol/no/grade

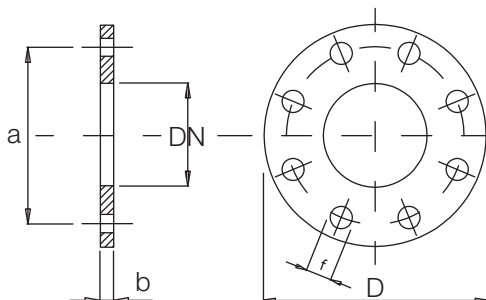
yyyyy = Traceable ID or control no.



Flange Dimensions - EN-1092-1:2001

Size	Pressure	D	a	b					f			
P/N	DN	PN	Outer diameter	Bolt diameter	Thickness [mm]				No. of holes	Hole diameter	Bolt size	Flange type
	[mm]	[bar]	[mm]	[mm]	PN 6	PN 10	PN 16	PN 40		[mm]		
838693	15	40	95	65				14	4	14	M12	01
838694	20	40	105	75				16	4	14	M12	01
838695	25	40	115	85				16	4	14	M12	01
838696	32	40	140	100				18	4	18	M16	01
838697	40	40	150	110				18	4	18	M16	01
838698	50	16	165	125			19		4	18	M16	01
838699	65	16	185	145			20		8	18	M16	01
838700	80	16	200	160			20		8	18	M16	01
838701	100	16	220	180			22		8	18	M16	01
838702	125	16	250	210			22		8	18	M16	01
838703	150	16	285	240			24		8	22	M20	01
838704	200	16	340	295			26		12	22	M20	01
838705	250	10	395	350		26			12	22	M20	01
838706	300	10	445	400		26			12	22	M20	01
838707	350	10	505	460		28			16	22	M20	01
838708	400	10	565	515		32			16	26	M24	01
838709	450	10	615	565		36			20	26	M24	01
838710	500	10	670	620		38			20	26	M24	01
838711	600	10	780	725		42			20	30	M27	01
838712	700	10	895	840		38			24	30	M27	05
838713	800	6	975	920	44				24	30	M27	05
838714	900	6	1075	1020	48				24	30	M27	05
838715	1000	6	1175	1120	52				28	30	M27	05
838716	1200	6	1405	1340	60				32	33	M30	05

Standard Flanges - ANSI B 16.5 - U.S.A.



Flange Dimensions - ANSI B 16.5

Size	Pressure Class	D	a	b	No. of holes	f	
		Outer diameter	Bolt diameter	Thickness [in]		Hole diameter	
[in]	[psi] ①	[in]	[in]	150 lbs		[in]	
838941	½"	150	3.5	2.38	0.44	4	0.62
838942	¾"	150	3.9	2.75	0.50	4	0.62
838943	1"	150	4.3	3.12	0.56	4	0.62
838944	1¼"	150	4.6	3.50	0.62	4	0.62
838945	1½"	150	5.0	3.88	0.69	4	0.62
838946	2"	150	6.0	4.75	0.75	4	0.75
838947	2½"	150	7.0	5.50	0.88	4	0.75
838948	3"	150	7.5	6.00	0.94	4	0.75
838949	4"	150	9.0	7.50	0.94	8	0.75
838950	5"	150	10.0	8.50	0.94	8	0.88
838951	6"	150	11.0	9.50	1.00	8	0.88
838952	8"	150	13.5	11.75	1.12	8	0.88
838953	10"	150	16.0	14.25	1.19	12	1.00
838954	12"	150	19.0	17.00	1.25	12	1.00
838955	14"	150	21.0	18.75	1.38	14	1.12
838956	16"	150	23.5	21.75	1.44	16	1.12
838957	18"	150	25.0	22.75	1.56	16	1.25
838958	20"	150	27.5	25.00	1.69	20	1.25
838959	24"	150	32.0	29.50	1.88	20	1,38
838960	28"	150	36.5				
838961	32"	150	41.4				
838962	36"	150	46.0				
838963	40"	150	50.2				
838964	48"	150	59.4				

① 300-600-900 psi: Consult the factory.

Appendix A. Pop-up and Error Messages

Alarms	
Sensor Error	Alarm - The converter has experienced HW problems measuring flow (see log for details/time)
Sensor cal. Code error	Alarm - The calibration code conflicts with the sensor HW.
Output Coil Error	Alarm - The converter has experienced problems with connection to the sensor coil (see log for details/time)
Empty pipe	Alarm - The converter has detected no water in the sensor
Input over range	Alarm - Sensor flow can not be measured correct. Input is over max. level. Will normally only occur starting from zero flow to high flow. Will be present for max. 12 minutes.
Factory reset has occurred	Alarm - A factory reset has occurred (some settings have changed, check all used settings)
Eeprom write error	Alarm - Eeprom write error (see log for details)
Flow total counter eeprom error	Alarm - Flow totalize Eeprom error (non- resettable counter maybe incorrect in Eeprom)
Sensor Setting error	Alarm - Sensor Setting error (some settings are incorrect or changed)
Counter output Forward Pulsover-flow	Alarm - Counter output Forward Pulse overflow (too low pulse volume)

Counter output Reverse Pulsover-flow	Alarm - Counter output Reverse Pulse overflow (too low pulse volume)
Batch counter Pulsoverflow 1	Alarm - Batch1 counter overflow (the counter has restarted form zero)
Batch counter Pulsoverflow 2	Alarm - Batch2 counter overflow (the counter has restarted form zero)
Flow totalizer overflow	Alarm - Flow totalize overflow (non-resettable counter maybe incorrect in Eeprom)
mA Error	Alarm - Current out not connected (If the current out is used, deactivate Current out to stop this pop up)
mA flow Error	Alarm - Flow is over or under settings for current (it can be that flow is to high or negative)
Batch1 Adaptive Error	Alarm - Batch 1 adaptive flow is over/under the limit for error correction
Batch2 Adaptive Error	Alarm - Batch 2 adaptive flow is over/under the limit for error correction
Low flow	Alarm - Low flow is detected.
High flow	Alarm - High flow is detected

Events	
Sensor Auto Cal.	Event - Hold of flow output value because of auto calibration in converter (Normal)
Batch1 Ended	Event - Batch 1 has finished
Batch2 Ended	Event - Batch 2 has finished
System reset has occurred	Event - The converter has experienced a software or hardware reset (normal if the sensor number has been changed)
Exceptions	
Illegal function	Modbus function is not supported
Illegal address	The address is not valid
Illegal format	Data has an illegal format
Illegal data value	Data has a non-valid value
Missing user login	User password required to access
Missing Admin login	Password required to access
Relay used for pulse counter positive	The relay is already in use by another function. Select a different relay.
Relay used for pulse counter negative	The relay is already in use by another function.
Used for Resettable totalizer total	The relay is already in use by another function.
Used for batch counter 1	The relay is already in use by another function.
Used for batch counter 2	The relay is already in use by another function.
Used for low flow	The relay is already in use by another function.

Used for high flow	The relay is already in use by another function.
Used for flow direction	The relay is already in use by another function.
Used for empty pipe	The relay is already in use by another function.
Used for system error	The relay is already in use by another function.
USB	
Flash programming please wait	Programming is in progress but not finished.
Flash programming done	Programming is finished.
Flash crc error	Cyclic redundancy check error.
Unknown command flash user text	Invalid command issued.
Flash address overrun	A write error has occurred.
File phase error	Internal USB error.
File write failure	A write error has occurred.
USB protocol overrun	A communication error has occurred.

Appendix B. Flygt Field Link Software

The Flygt Field Link software package provides several utilities that is described in detail in the manual regarding Flygt Field Link.

1. Current log data must be saved in a file before transferring and installing new firmware.
2. Note down all display and converter settings before upgrading new firmware.

System Requirements Flygt Field Link

- Microsoft Windows XP sp2/ Vista /Win 7, 32bit
- Updated Java package
- USB 2.0 connection

Flygt Field Link Software

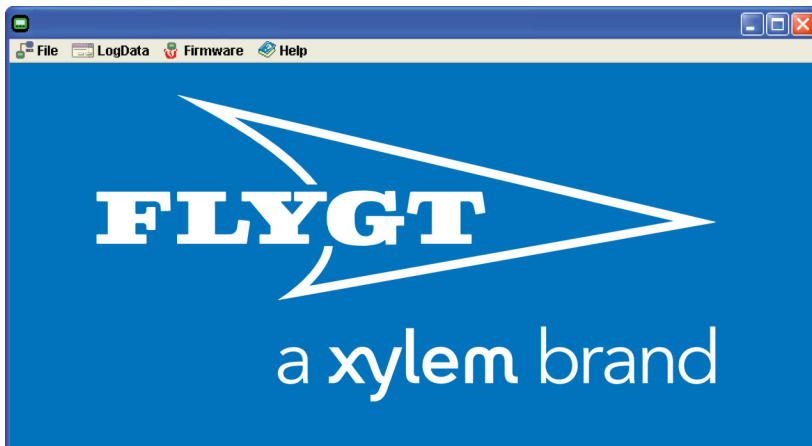
Please ask your local sales company regarding access to the Field Link software.

1. Connect a PC to the Flow Meter

Save the Field Link install file and unzip it on your PC. The version number (001) may change.

The Un-zipped folder contains the file Flygt-Field_Link.jar and the manual regarding the software.

Execute Flygt-Field_Link.jar and the application will be installed automatically



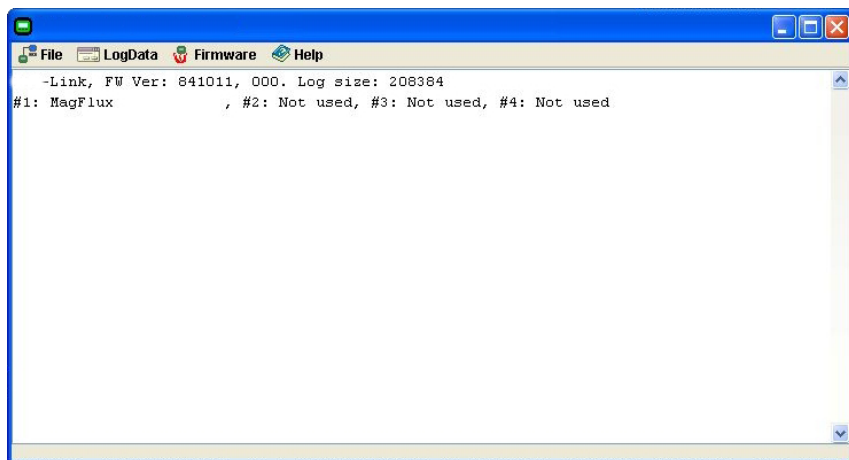
Then Unscrew the four screws that hold the Display Unit.

Lift out the Display Unit and connect a USB mini A/B cable to the mini USB female B connector on the rear of the front panel.

Connect the other end of the USB cable (max. 4.7 metres long) to the PC.

Select "File" in the menu bar and click "Connect".

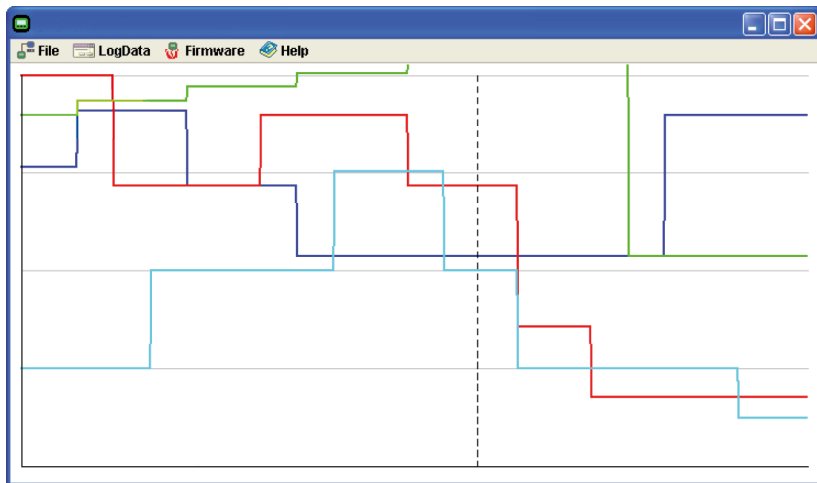
If the connection is successful, a "Device Clock" window for PC and device time synchronisation is displayed (if PC and device clock were out of sync.) along with a link status display (see below).



If the connection fails, first remove the cable and then re-connect it.

2. Save Log Data

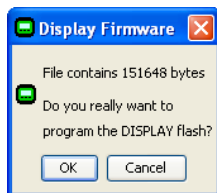
1. Select "LogData" in the menu bar and click "Save Log to File".
2. Assign a file name, find the destination you want to save the file to, and click "Save". Consequently the file is saved, and the contents is displayed.



3. Upgrade Display Firmware

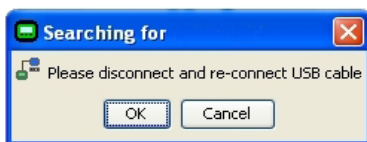
Important: Always upgrade the display firmware before you upgrade the converter software.

1. Select "Firmware" in the menu bar and click "Display".
2. Locate the display firmware "84xxxx-xxx Display firmware.hex" file (or a similar 84xxxx.hex file) and click "Open" (or contact support).
3. Click OK when the "Display Firmware" dialogue box appears and prompts for programming the display Flash memory.



The display unit firmware is then transferred, and the display unit is consequently programmed. Expect this process to take a few minutes.

4. A "Searching for Field" dialogue box then appears and prompts for disconnecting and re-connecting the USB cable.

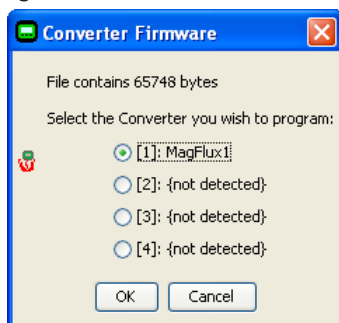


Do as suggested and click OK.

5. Meanwhile the MagFlux Display Unit restarts and displays the Flygt logo, the new link status is displayed, and the Display Unit informs that the PC is once again connected.
Click OK on the PC and the MagFlux Display Unit to return to the MagFlux Flow/FTot display.
7. Save the new setting by again pressing the two outmost keys simultaneously.

4. Upgrade Converter Firmware

1. Select "Firmware" in the menu bar and click "Converter".
2. Locate the "FW" directory, select the "84xxx-xxx.hex" file (or similar) and click "Open".
3. Select the required MagFlux (option 1, 2, 3 or 4) and click OK when the "Converter Firmware" dialogue box appears and prompts for selecting the converter to program.



The converter firmware is then transferred, and the converter Flash programming is initiated. Expect this process to take a few minutes.

4. When the Flash programming is done, click OK on the PC and the MagFlux Display Unit to return to the MagFlux Flow/FTot display.

5. If required you may adjust the MagFlux Display Unit screen contrast by pressing the two outmost keys simultaneously, press the up/down keys as required, and save the new setting by again pressing the two outmost keys simultaneously.

5. Install/Add Languages

All languages are removed during a display firmware upgrade. Consequently the required languages must be re-installed at this stage.

1. Select "File" in the menu bar and click "Languages".
2. A dialogue appears showing the currently installed languages (none following a firmware upgrade).
You can now either add or delete the required languages.
3. Click "Add", select the required language text file in the "Field Display Unit text files" directory on the PC (for example 841511-000.txt) and click "Open".
4. Select for example "European N + W" in the "Add Language" dialogue box (N + W = Northern and Western) and click OK.



5. The languages are then transferred and loaded.
If required, you can remove one or more languages by selecting them from the list, clicking "Delete" and "Close".

Appendix C. FAQs - Frequently Asked Questions

Question:

Which size flow meter should I choose for my installation? I would prefer a flow meter with the same diameter as the tube(s).

Answer:

The minimum and the maximum flows determine the size. Use the size chart (on page 19) to find the correct flow meter size, and avoid tending to select a too large size.

Question:

Where do I install the flow meter in relation to valves, bends, pumps, etc.?

Answer:

Minimum 3 times the flow meter's internal diameter (DN) up-stream, and minimum 2 times the flow meter's internal diameter (DN) down-stream.

Question:

Must the tube be completely filled with liquid to perform reliable flow measurements?

Answer:

Yes. Always ensure a filled tube.

Question:

Do I need a separate display unit for each sensor?

Answer:

No. A display unit can manage up to four converters.

Question:

Is the analogue mA output an active output?

Answer:

Yes, it is.

Question:

The tubes are made of plastic. Do I need grounding rings?

Answer:

It is a very good question, but there isn't a straight forward answer. It depends on the sensor type, the size and several other parameters. The issue is that the liquid and the sensor must have the same voltage potential.

Flygt flow meters with $DN \leq 50$ must always be equipped with grounding rings. Flygt flow meters with $DN > 50$ have a built-in ground electrode that makes grounding rings superfluous.

Coated metal tubes always require grounding rings.

If the conductivity is less than $100 \mu S/cm$, grounding rings are recommended.

When in doubt, always contact your local Flygt representative.

Question:

Are the relays potential-free?

Answer:

Yes, they are.

Question:

Does the sensor/flow meter comply with IP68/NEMA 6P?

Answer:

It will once you employ a wall mounting kit, a special cable and a gel potting kit to protect the electrical connections.

Question:

Can I use a MagFlux flow meter to measure non-conductive liquids such as diesel oil?

Answer:

No. The electromagnetic principle presupposes conductivity. The conductivity limit is $5 \mu S/cm$.

Question:

I have an "Empty pipe" indication, but the pipe is not empty!

Answer:

There aren't any grounding rings, or the rings have not been properly grounded. See examples on page 21.

Question:

I can't set the counter to the required output, only to a value that is higher. Why is that?

Answer:

The measuring range does not support a sufficient number of pulses at 100% flow. The solution is to adjust the mA output to a lower flow and to keep in mind that the max. flow is not exceeded (≤ 20 mA).

Question:

I do not understand the language on the display. What's wrong and how do I fix it?

Answer:

For example lightning and a too noisy environment can have caused the problem.

The solution is to perform a system reset by pressing all four display keys simultaneously. The default language, English, will consequently be the display language (that you can change to your native language if required).

Question:

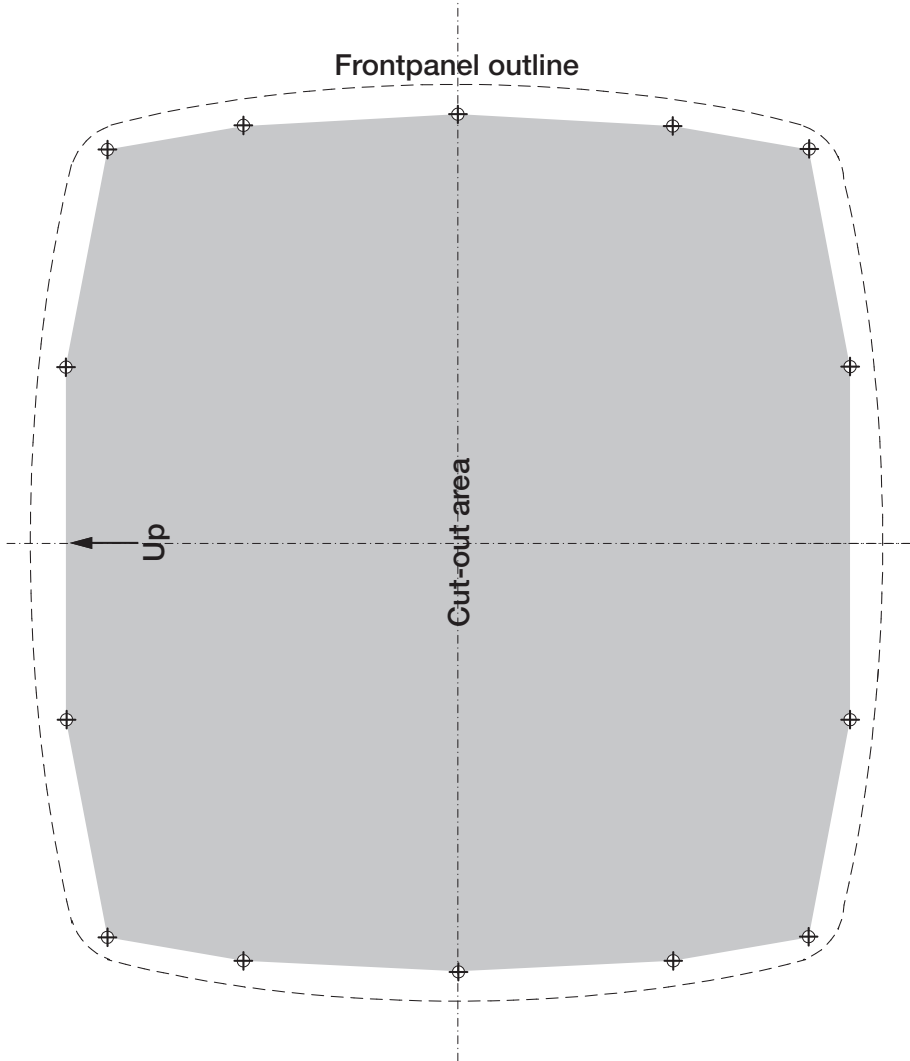
Can I always allow up to 50 meters between the sensor and the converter?

Answer:

It really depends on the cabling and the amount of electrical noise in the vicinity. Avoid running in parallel with high voltage and other power lines. If that is not possible, the converter must be installed closer to the sensor.

Appendix D. Front Panel Cut-out Drawing

The dotted line indicates the front panel outline and measures 155 x 145 mm.



Appendix E. Test Certificate

TEST CERTIFICATE

MagFlux Flow Meter

FLOW SENSOR

Part no.: **287228-016-00**
Serial no.: **603549**
Calibration code: **crs6k6dk**

SENSOR SPECIFICATIONS

Size: **DN80**
Flanges: **AS 4087**
Protection: **IP67**
Pressure rating: **PN16**
Lining: **Hard rubber**
Electrodes: **AISI 316/L**
Media temp.: **-10 to 80°C**

Test conditions:

The flow meter tests were carried out with the volume method and a flying start.

Test facility:

Electro-mechanical volume machines of capacities, 1000 L (DN15-DN50)
In compliance of ISO/IEC 17025. Last calibration date: 22.5.2008
Calibration sheets no. 08052208104. The calibration is traceable to NIST.

Test results:

Deviation -0,21 % at a velocity of 1,0 m/s
Deviation 0,08 % at a velocity of 3,1 m/s
Deviation 0,02 % at a velocity of 6,3 m/s

DATE

7 June 2013

SIGNATURE



TEST CERTIFICATE

MagFlux Flow Meter

FLOW SENSOR

Part no.: **297237-150-00**
Serial no.: **fxn6d2**
Calibration code: **fxn6d2**

SENSOR SPECIFICATIONS

Size: **6"**
Flanges: **ANSI B16.5**
Protection: **NEMA 6**
Pressure rating: **150 psi**
Lining: **Hard rubber**
Electrodes: **AISI 316/L**
Media temp.: **15 to 175°F**

Test conditions:

The flow meter tests were carried out with the volume method and a flying start.

Test facility:

Helios AG, SRN electro-mechanical weighing machines of capacities 4800 kg, production series numbers 9229012, 47583.
Last calibration date: 27. December 2006, calibration sheets no. 305-KL-V347-06.
The calibration is traceable to NIST.

Test results:

Deviation -0,28 % at a velocity of 1,5 m/s
Deviation 0,04 % at a velocity of 2,3 m/s

DATE

21 June 2013

SIGNATURE



This example below illustrates four MagFlux converters being logged every 10 secs.

120

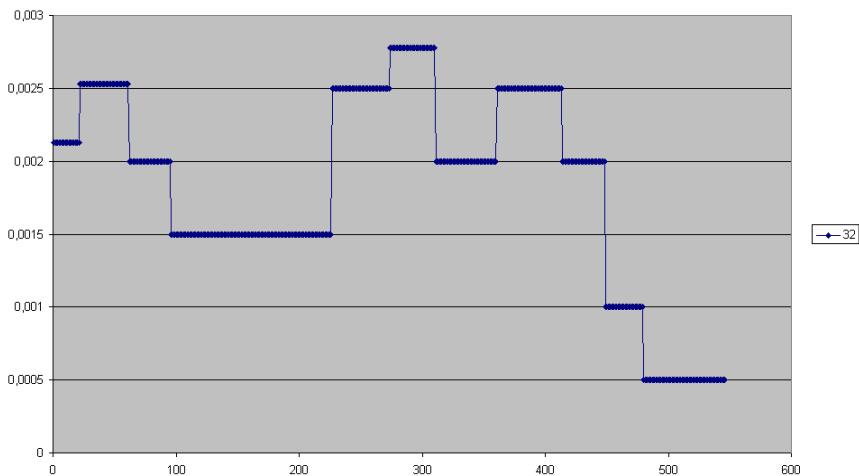
Index Converter ID (here 4 converters: 32, 33, 34 and 35)
MB Address Modbus address (here: 1, 2, 3 and 4)
Unit SI unit according to the unit codes (here: 19 = m³/h)

Unit Codes		
Code no.	Unit	
16	GPM	gallons per minute
17	l/min	litres per minute
19	m ³ /h	cubic meters per hour
23	MGD	million gallons per day
24	l/sec	litres per second
28	m ³ /sec	cubic meters per second
57	%	percent
95	mg/l	milligrams per litre
96	kg/l	kilograms per litre
97	g/l	grams per litre
130	ft ³ /h	cubic feet per hour
138	l/h	litres per hour
139	ppm	parts per million
246	NTU	Nephelometric Turbidity Units
248	FNU	Formazin Nephelometric Units
249	EBC	European Brewing Convention
250	FTU	Formazine Turbidity Units

Value ID Modbus address for flow (here: 600)
Device Type The device type (here: 2 = MagFlux)
Frequency Log interval in seconds (here: 10 seconds)
Range Max Maximum value for graph
Range Min Minimum value for graph
Precision The precision of the SI value
Column J The sensor name as entered by the operator.
Time Date and time in Central European Standard Time (CEST)
UTime The time in UNIX format. Number of seconds since January 1, 1970
SI Value The value in SI units (**S**ystème **I**nternational d'**U**nités) (here: m³/h)

To plot the log file's data, proceed as follows:

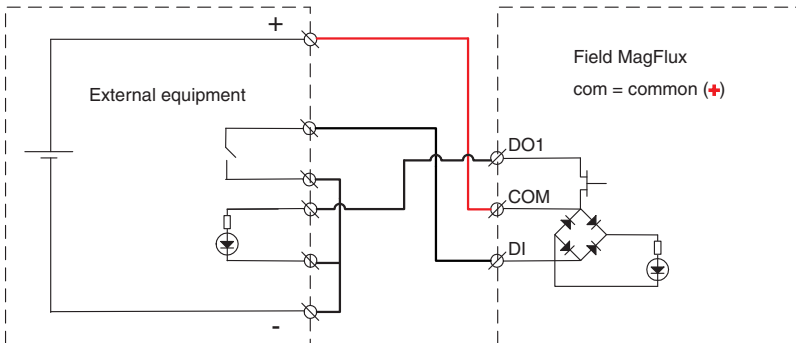
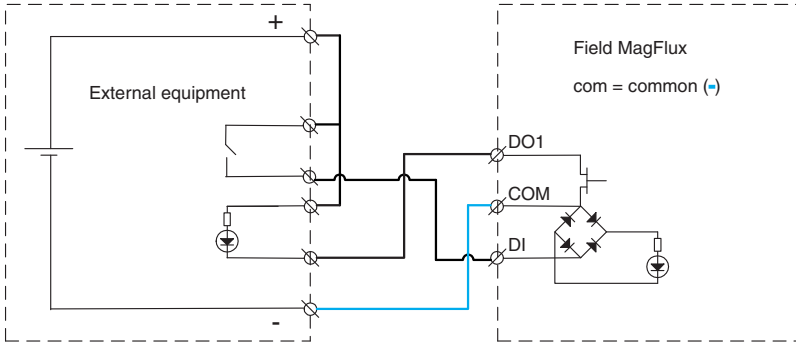
1. Start Excel and open the csv log file.
2. Sort by "Index", click the "Diagram Guide" tool in the toolbar and select the required curve or graph (see example below).



Appendix F. Digital Input/Output Connections

The digital in- and outputs, DI and DO, can be interconnected to external equipment to achieve a number of functions such as alarms, counter reset, flow direction indication, etc.

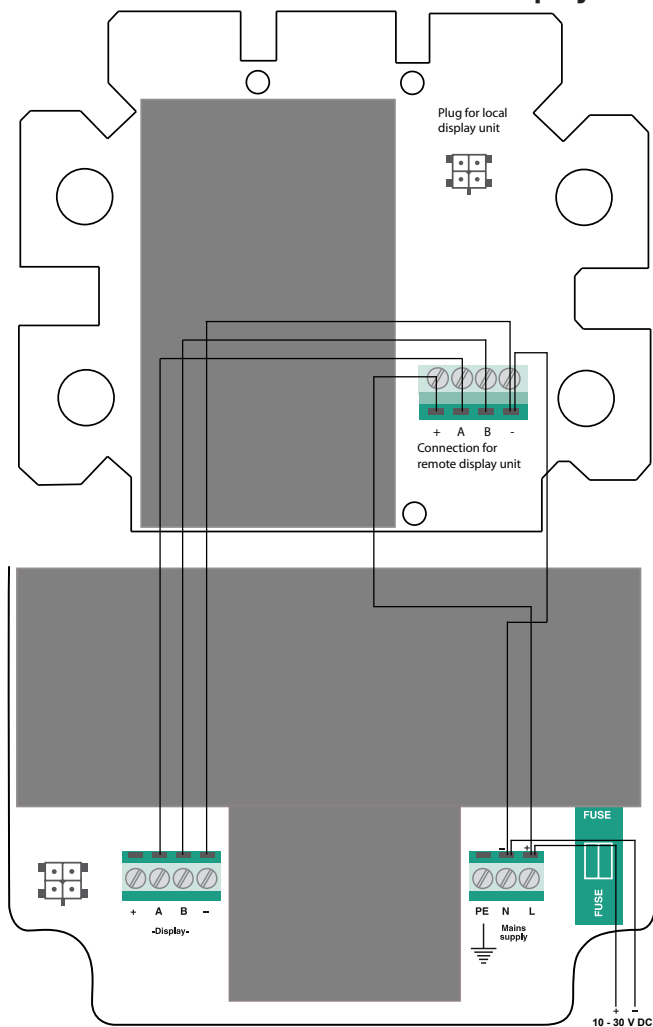
The two schematics below illustrate a simplified mode of operation.



Appendix G. Remote Slave Display Unit

This example describes the cable connections and display configurations for one MagFlux converter with a local "master" display unit and one remote "slave" display unit.

Connection Board - with a remote "slave" display unit



Converter Connection Board - with a "master" display unit

Wiring

1. Connect a lead between:
"Display, A" on the *Converter Connection Board* to
" **Connection for remote display unit, A**" on the *Connection Board*.
2. Connect a lead between:
"Display, B" on the *Converter Connection Board* to
" **Connection for remote display unit, B**" on the *Connection Board*.
3. Connect a lead between:
"Display, -" on the *Converter Connection Board* to
" **Connection for remote display unit, -**" on the *Connection Board*.
4. Connect a lead between:
"Mains supply, L" on the *Converter Connection Board* to
" **Connection for remote display unit, +**" on the *Connection Board*.
5. Connect a lead between:
"Mains supply, N" on the *Converter Connection Board* to
" **Connection for remote display unit, -**" on the *Connection Board*.
6. Connect two leads between:
"Mains supply, L and N" on the *Converter Connection Board* to
an external 10 - 30 V DC power supply
7. Connect the earth terminals to earth as required.
8. Turn on power (10 - 30 V DC) to the *Converter Connection Board*.

Configuration for the master unit

1. Press "**Setup**" and select "**Display Setup**".
2. Select "**Modbus**" and "**Change Display ID No.**".
3. Change the display ID no. to "**1**" (if different from "**1**").
4. Change the "**Number of Displays**" to "**2**".

Configuration for the slave unit

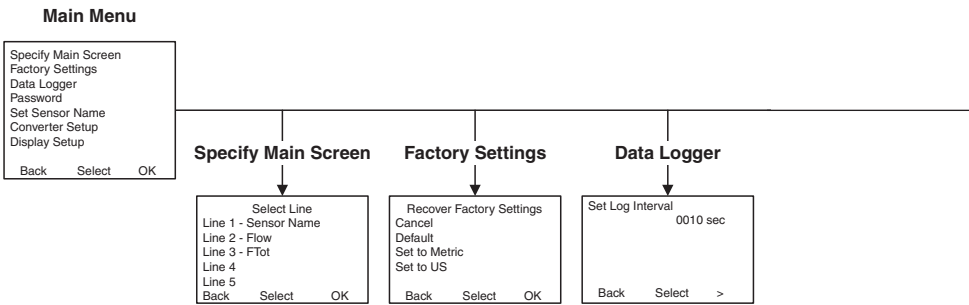
1. Press "**Setup**" and select "**Display Setup**".
2. Select "**Modbus**" and "**Change Display ID No.**".
3. Change the display ID no. to "**2**".
4. Change the "**Number of Displays**" to "**2**".

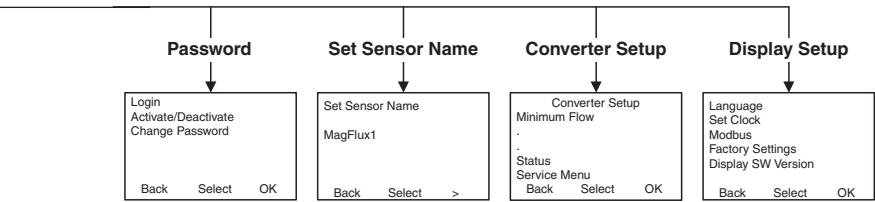
Main Menu Overview

The size of this manual does not provide sufficient space for showing the complete, contiguous menu structure.

As a compensation a cut-up presentation of the menu structure is shown on the following pages.

Main Menu Overview



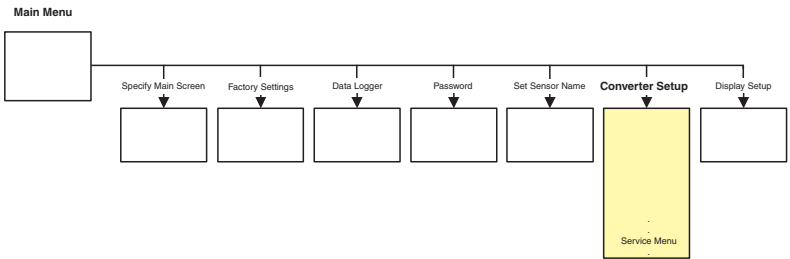
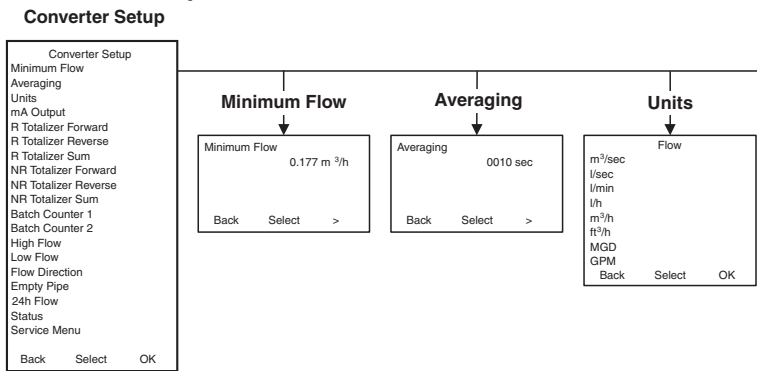


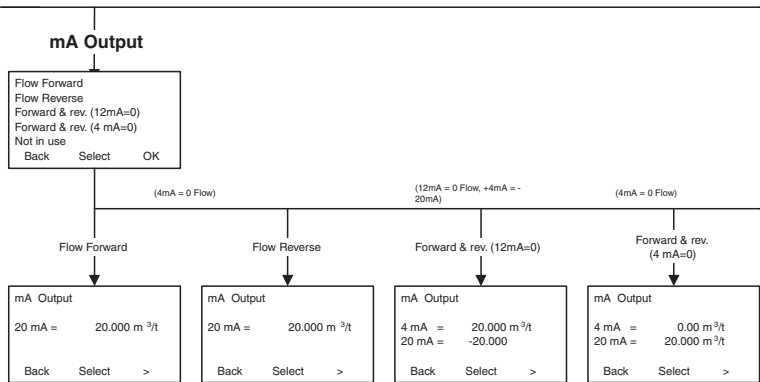
Converter Setup Menu Overview

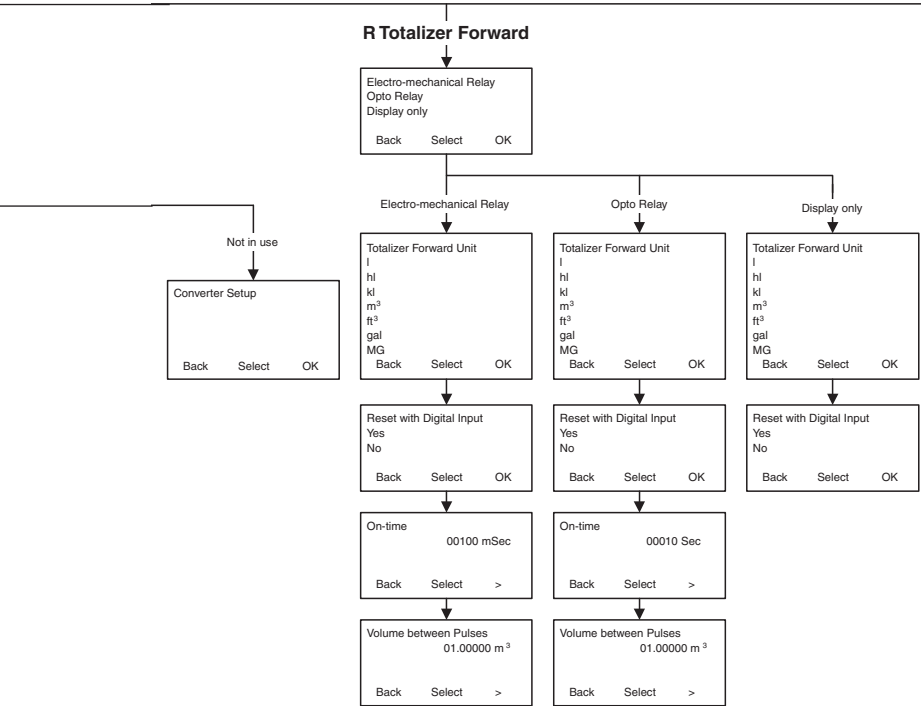
The size of this manual does not provide sufficient space for showing the complete, contiguous menu structure.

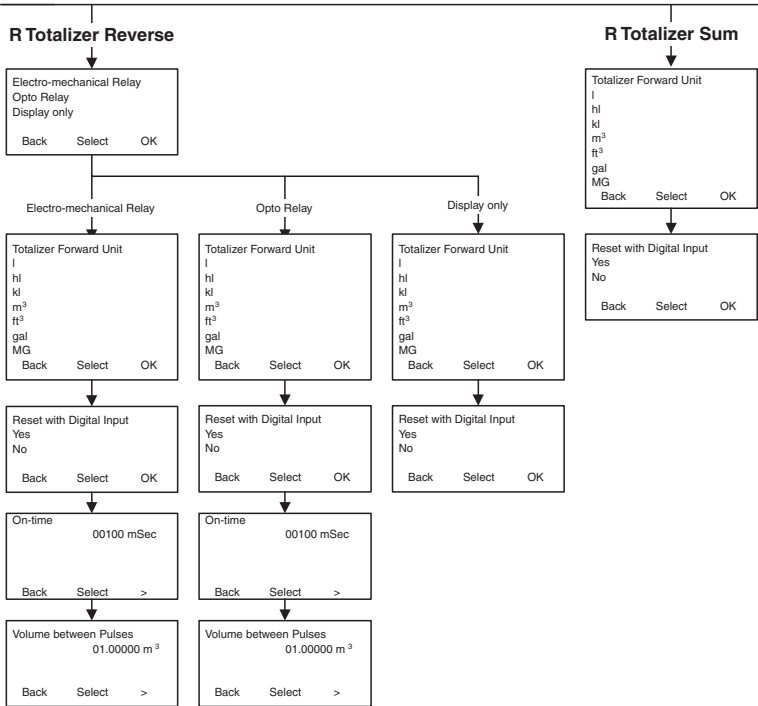
As a compensation a cut-up presentation of the menu structure is shown on the following pages.

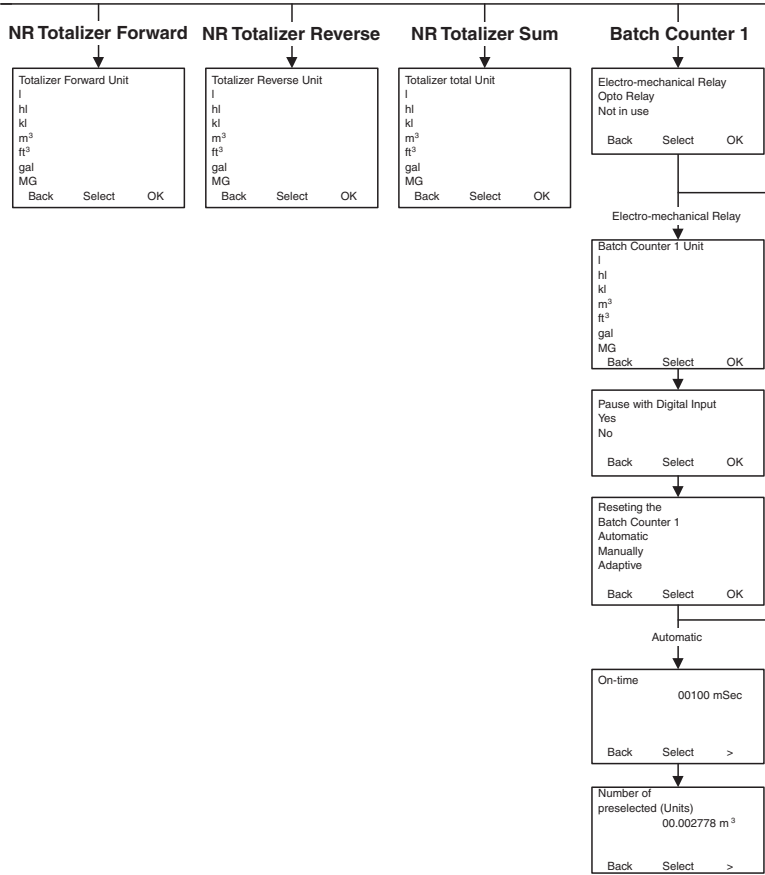
Converter Setup Menu Overview

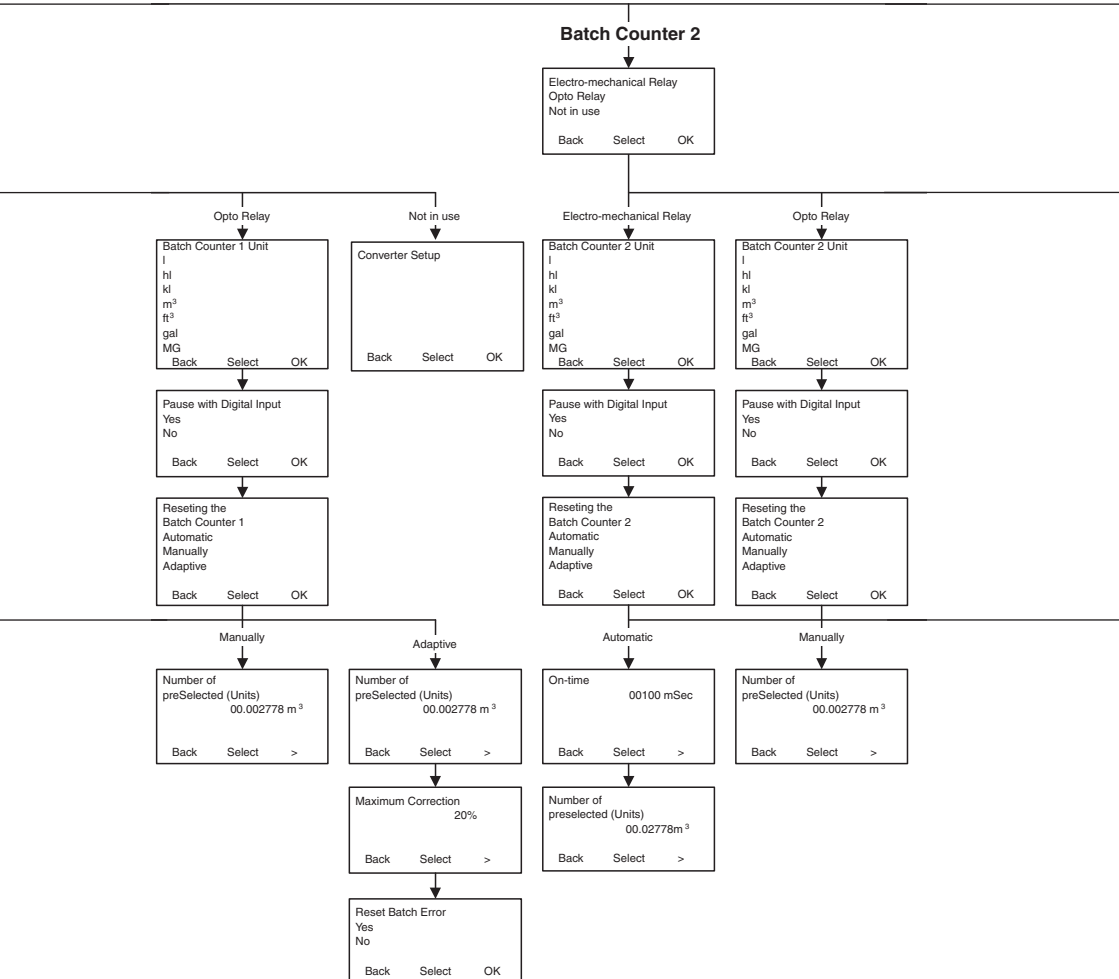


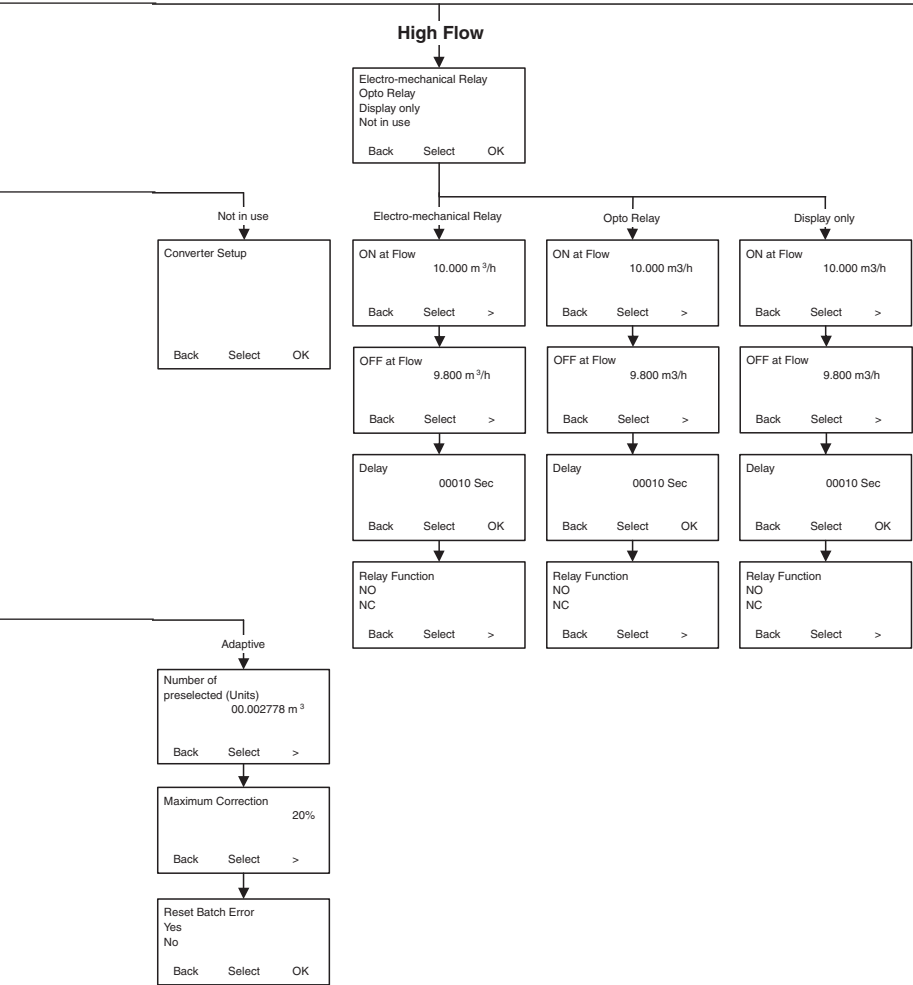


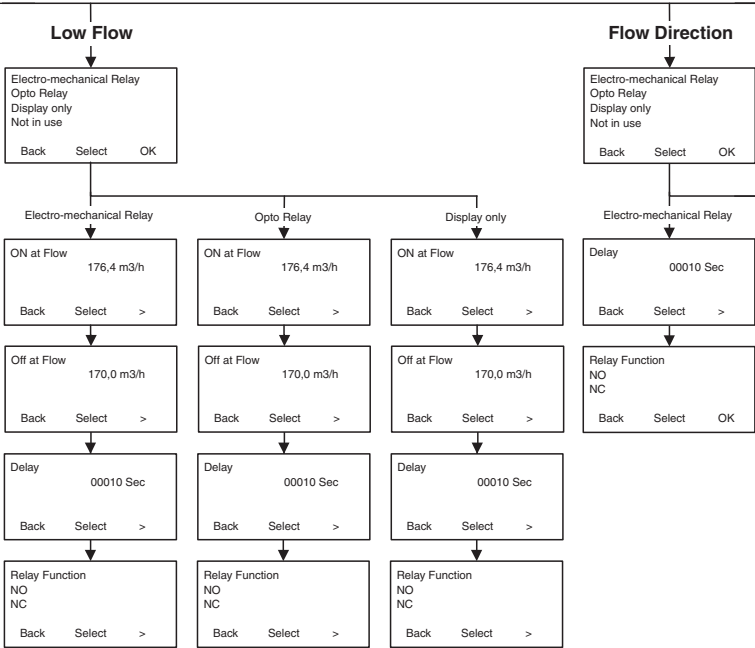


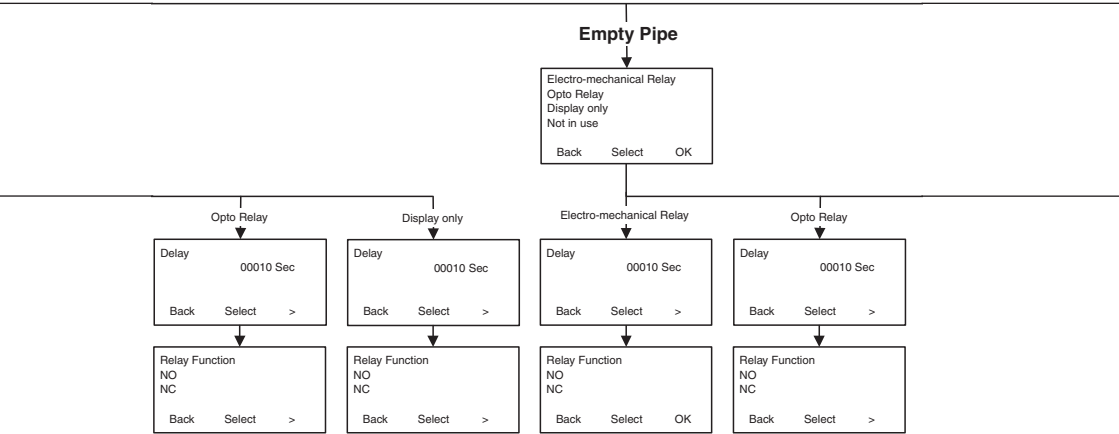


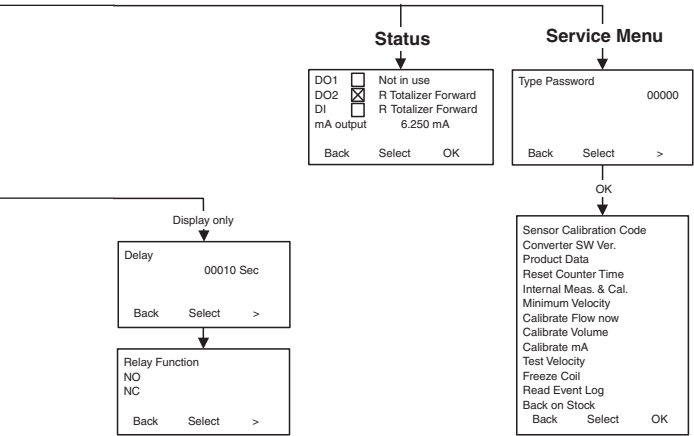








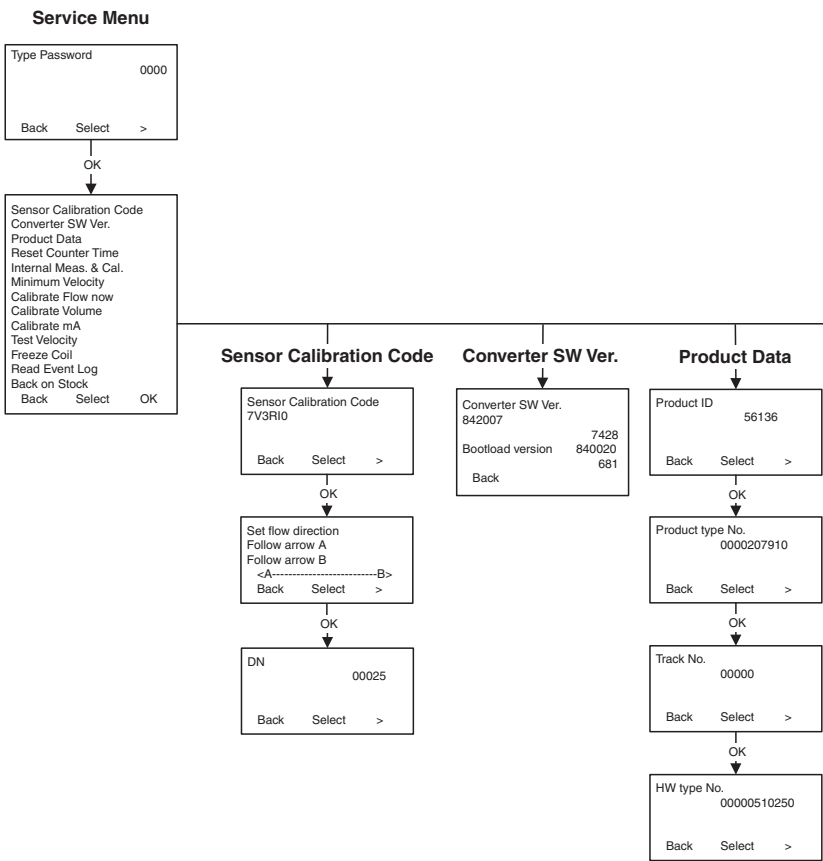




Service Menu Overview

The size of this manual does not provide sufficient space for showing the complete, contiguous menu structure.

As a compensation a cut-up presentation of the menu structure is shown on the following pages.



Reset Counter Time

Reset Counter	11
System Runtime	1632838
Since reset	426838
Runtime (days)	18
Back	Select >

Internal Meas. & Cal.

View Vgate	
Coil Current	
View ADC Factor	
Calibrate Vground	
Calibrate Vref	
View Vwater	
View Raw ADC	
View ADC Current	
Back	Select >

Minimum Velocity

Minimum Velocity	0.100 m/sec
Back	Select >

View Vgate

View Vgate	3624
Back	Select >

Coil Current

Coil Current	148
Back	Select >

View ADC Factor

View ADC Factor	4.89011
Back	Select >

View ADC Current

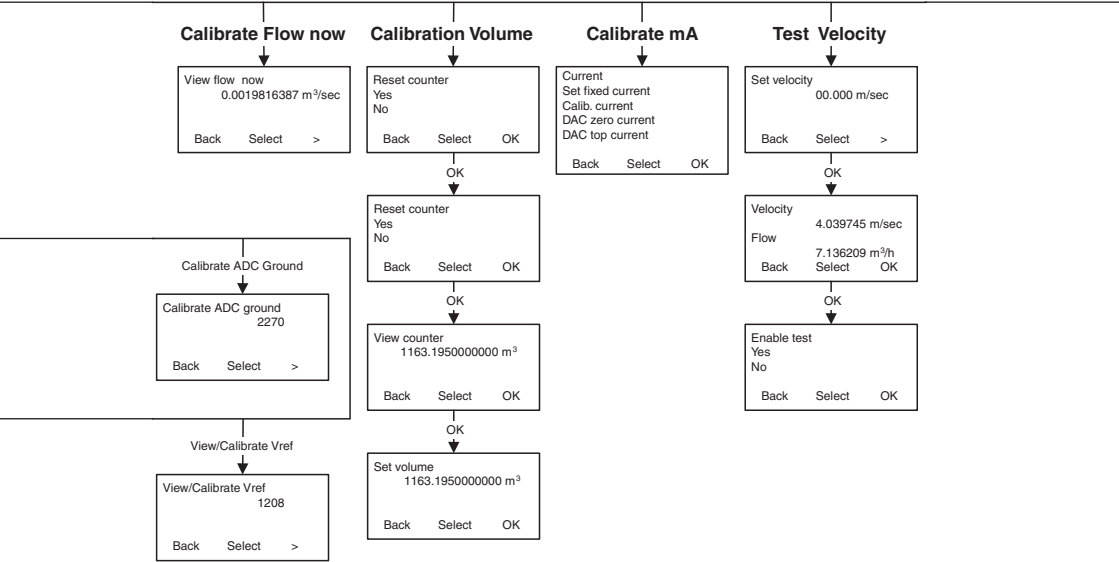
View ADC Current	09593127.00000
Back	Select >

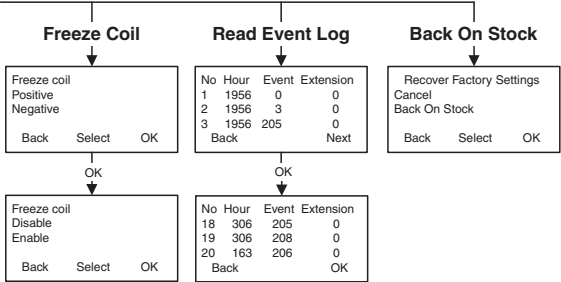
View Raw ADC

Input noise	0.18%
Raw ADC	10791
Gain	4.000
Velocity	5.21656 m/sec
Flow	0.0055786500 m ³ /sec
Back	Select >

View Vwater

View Vwater	0
Back	Select >

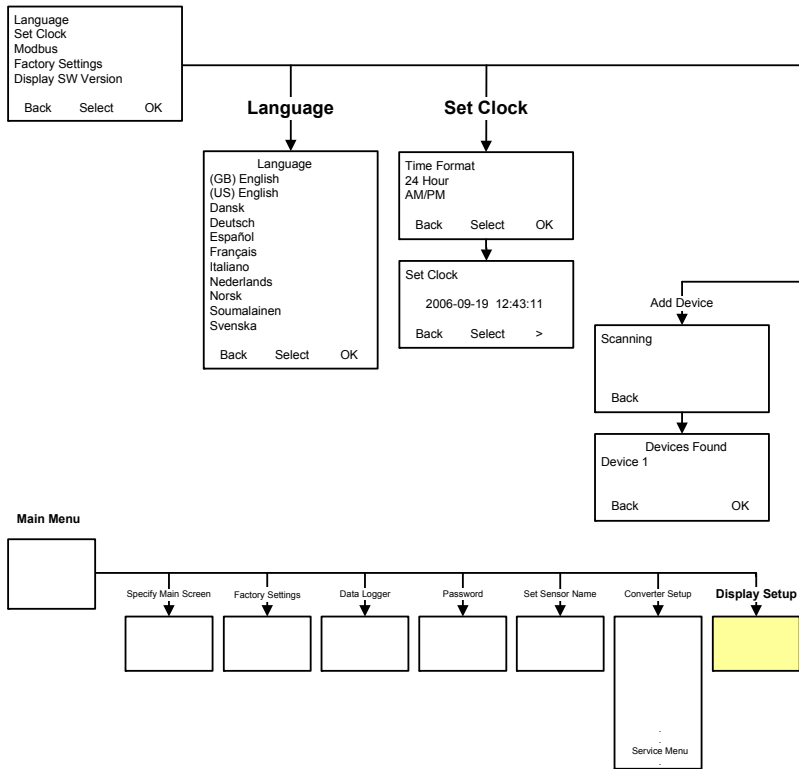


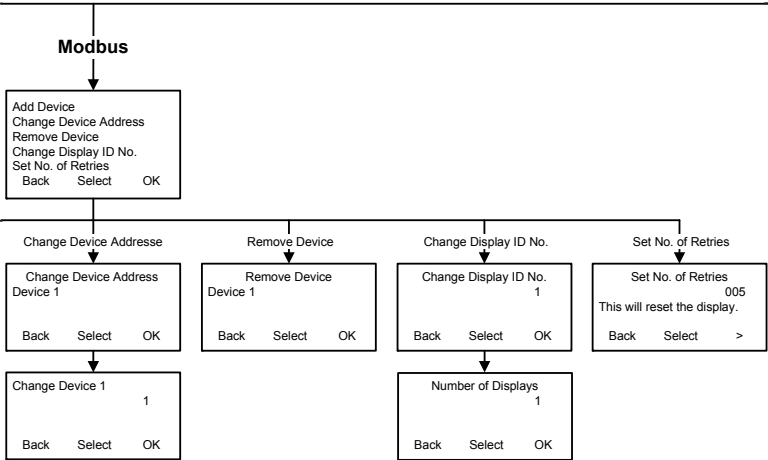


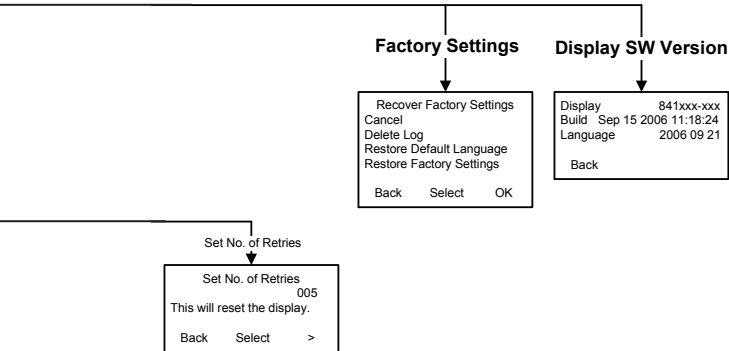
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The size of this manual does not provide sufficient space for showing the complete, contiguous menu structure.

As a compensation a cut-up presentation of the menu structure is shown on the following pages.







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Xylem |'zīləm|

- 1) The tissue in plants that brings water upward from the roots;
- 2) A leading global water technology company.

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